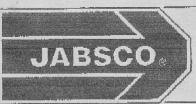
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37045-Series

QUIET - FLUSH ELECTRIC TOILET

FEATURES

- Very quiet flush cycle like a household toilet
- Single button flush actuator with dual function water level control switch
- Can be plumbed to any pressurized water system that can provide a 3-1/2 GPM flow rate
- Water control solenoid valve with anti-siphon breaker to prevent contamination of potable water supply
- White vitreous china bowl available in compact or comfortable household size
- Baked enamel seat & cover
- High capacity waste macerator and bowl discharge pump



Model Number	Description				
37045-0012	Compact Size Bowl, 12 Volt DC				
37045-0024	Compact Size Bowl, 24 Volt DC				
37045-0032	Compact Size Bowl, 32 Volt DC				
37045-1012	Household Size Bowl, 12 Volt DC				
37045-1024	Household Size Bowl, 24 Voit DC				
37045-1032	Household Size Bowl, 32 Vott DC				

OPERATION

The Quiet-Flush toilet provides both quiet operation and user control of water levels in the toilet bowl. A single large push button switch provides a simple flush mode by activating both the rinse water supply and the macerator discharge pump simultaneously. An additional rocker switch offers independent control of the rinse water supply and discharge

pump separately so the bowl water level can be easily raised or lowered by the user. This allows for complete evacuation of the bowl water while underway in rough sea conditions. It also provides a method of minimizing water use, when desired, as well as a means of raising the water level in the bowl when appropriate for user comfort.

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INSTALLATION

PLUMBING

The toilet can be plumbed to any pressurized water system that can provide a minimum of 3-1/2 GPM. This may be a fresh water system including the vessel's potable water system or a washdown system utilizing either fresh or salt water. However, it must be connected to a pressurized system that normally remains on at all times while the vessel is in use.

To make the water connection, shut off the water system pump and open one of the systems faucets or fixtures to drain the pressure from the system. Select an appropriate tee type fitting that can be installed in the existing pressurized water system and will provide a 1/2" hose barb to feed water to the toilet. Install the tee fitting at location on the pressurized water system that provides convenient connection to the toilet's solenoid valve/siphon breaker assembly. If the toilet is being connected to the vessel's fresh water system and the vessel may be connected to an unregulated city water supply, it is recommended that a valve be installed in the toilet water supply line ahead of the solenoid valve/ siphon breaker to regulate the flow rate of incoming pressurized city water.

The solenoid valve/siphon breaker should be positioned a minimum of six inches above the hose connection at the back of the toilet bowl and located as close to the toilet as possible. It should be located where an occasional drop or two of water from the siphon breaker will not adversely affect nearby equipment or supplies. It must be installed in a vertical position with the hose barb connections pointing down. The solenoid valve/siphon breaker bracket should be secured to a solid mounting surface with four screws. If the valve assembly is attached to a wood surface, 3/8" long screws are generally adequate to support the weight of the valve assembly. If desired, the valve assembly may be installed inside a cabinet or locker to conceal it from view of the vessel's occupants. To provide a clean sanitary appearance inside the head area, a six foot section of smooth white hose is provided with the toilet to connect the toilet bowl spud fitting to the siphon breaker outlet hose barb.

The solenoid valve inlet hose barb is then connected with 1/2" reinforced vinyl hose suitable for pressurized water to the tee fitting installed in the water system line. All pressurized water system connections should be secured with stainless steel band type hose clamps. The hose connecting the siphon breaker to the bowl should be secured with a band clamp at the siphon breaker to prevent it from being accidentally dislodged but generally does not need a hose clamp to secure it to the bowl spud fitting unless desired for added security.

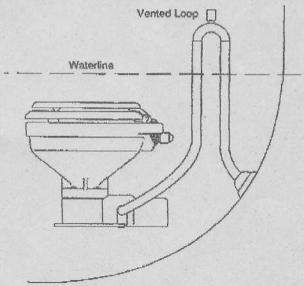
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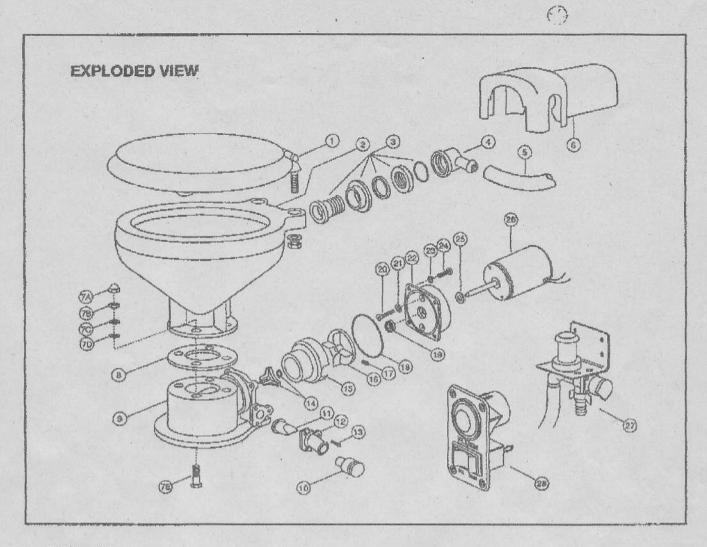
The discharge port includes a 1° hose barb and should be plumbed with 1" hose to an on board holding tank or, if appropriate, to an overboard discharge through hull. A 1" to 1-1/2" barbed hose adaptor is provided to adapt a 1" discharge hose to 1-1/2" hose, if desired. The discharge plumbing should be kept as short as possible and bends in the discharge hose should be kept to a minimum.



Flood hazard. If toilet is installed below the waterline, it must be installed with a properly positioned vented loop in the discharge hose. Failure to do so can result in flooding which can cause loss of properly and life.

If the toilet is below the water line and is plumbed to an overboard discharge through hull, the discharge plumbing must include a vented loop positioned so it remains above the water line at all angles of heel and trim. To retain water in the bowl, the discharge hose should be looped upward about eight to ten inches above the base of the toilet and as near to the toilet as can be practically accomplished without creating an unsightly plumbing situation.





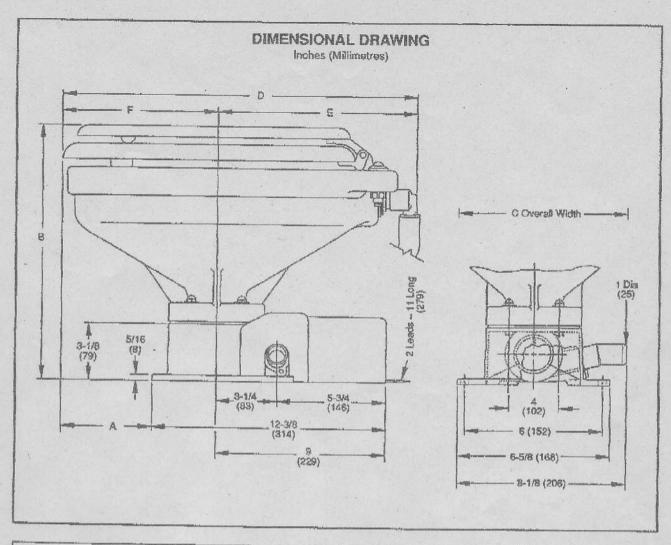
PARTS LIST

KEY	DESCRIPTION	PART#	QTY. REQ'D	KEY	DESCRIPTION	PART#	QTY. REQ'D
1 .	Seat & Cover, Compact Size	18753-0437	1	15	Macerator Housing	37014-0000	1
	Seat & Cover, Household Size	18753-0438	1	16	Centrifugal Impaller	37006-0000	1
2	Bowl, Compact Size Bowl, Household Size	59127-7002 18753-0060	1	17	Set Screw	91084-0320	1
3	Sowi Spud			18	O-ring*	43990-0066	1
4	Intake Elbow & Oring	29048-0000	1	19	Seal	1040-0000	1
5	Hose, 6 leet	29035-1031	1	20	Screw	91010-0144	2
6	Motor Cover	37042-1000	1	21	Washer, Plastic*	35445-0000	2
7	Bowt Installation Hardware	18753-0472	1	22	Seal Housing	37043-1000	1
7A	Nut Cap"		4	23	Lock Washer #10, Stainless Steel		4
78	Hex Nut" Washer, Stainless Steel**		4	24	Screw .	91027-0011	4
7D	Washer, Plastic**		4	25	Slinger	6342-0000	1
7E.	Hex Head Screw**		4		r Motor - 12 Volt	18755-0554	1
8	Gasket*	37017-0000	1	26	Motor - 24 Volt	18755-0655	1
9	Base Assembly**	37004-1000	1		Motor - 32 Volt	18755-0556	1
10	1-1/2" Adaptor, Discharge Port	98023-0080	1	27	Solengid Valve & Siphon Breaker 12 Volt	37038-1012	1
11	Joker Value* **	44106-1000	1		24 & 32 Volt	37038-1024	i
12	1° Discharge Port**	44107-1006	1	28	Switch Panel	37047-1000	1
13	Screw**	96050-0568	3		Service Kit	90197-0000	
14	Chopper Plate* with Lock Washer, #12 Stainless Steel	18595-1000	1				

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^{*} Parts Supplied with Service Kit. ** Parts included with base 37004-1000.

TO



	A	В	C	D	E	F
COMPACT SIZE BOWL	3-1/8 (79)	14-1/8 (359)	13-1/8 (933)	16-1/2 (419)	10 (254)	6-1/2 (165)
HOUSEHOLD SIZE BOWL	4-5/8 (117)	14-1/8 (359)	14-3/4 (375)	19-3/4 (502)	10-3/4 (273)	

THE PRODUCTS DESCRIBED HEREIN ARE SUBJECT TO THE JABSCO ONE YEAR LIMITED WARRANTY, WHICH IS AVAILABLE FOR YOUR INSPECTION UPON REQUEST.

ITT Jabsco

A unit of ITT Fluid Technology Corporation

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