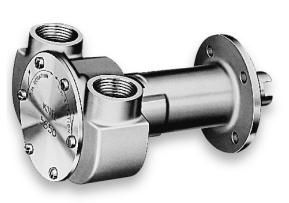


# Model 5850-0001

## SELF-PRIMING PUMP FEATURES

Body:	Bronze	
Impeller:	Jabsco Neoprene Compound	
Shaft:	316 Stainless Steel	
Shaft Seal:	Lip Type	
Ports:	3/4" NPT	
Weight:	6 lb (approx.)	



#### APPLICATION

Marine Engine Cooling

#### FOR ENGINE MODELS

CHRIS CRAFT - M Series (131 to 158 HP) PALMER - DH 120 KERMATH - Sea Rover LATHROP - LH Master-LH6-LH - Atom OSCO - Hercules Diesel 685 UNIVERSAL - Super 6-Model Z HERCULES - JX (and others)

#### **INSTALLATION INSTRUCTIONS**

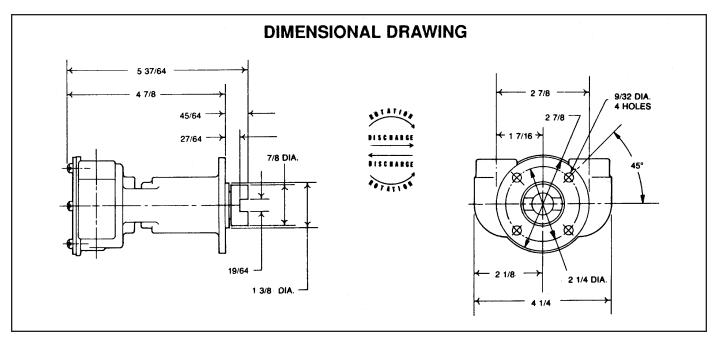
Engage shaft with drive tang, make sure flange seats squarely on mounting surface and bolt to engine. Connect inlet and outlet fittings using pipe compound to seal threads.

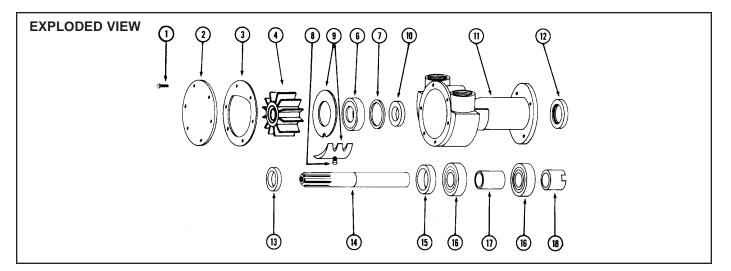


Pump will self-prime at low or high speeds. Make sure scoop and inlet line are clear and all connections airtight. Do not run pump dry for more than 30 seconds. Lack of water flow may damage impeller. To drain pump, loosen end cover screws.

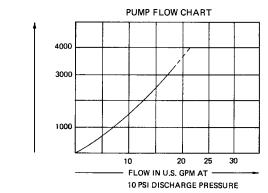
#### SERVICE INSTRUCTIONS

**IMPELLER REPLACEMENT:** Remove end cover and gasket. Pull impeller out by grasping hub or blades with pliers. Replace impeller, gasket and end cover. A light coating of grease in impeller bore will aid priming on dry start up. (Use correct Jabsco gasket, a thicker or thinner gasket may cause impeller damage.) Standard gasket is 0.010" thick.





MAJOR REPAIR: Remove pump from engine to replace seal, bearings or shaft. To disassemble pump, remove end cover, gasket and impeller as outlined above. Press on impeller end of shaft to remove shaft and bearing assembly. Remove cam and wearplate assembly. Use screw driver to pry bearing seal out of bearing bore. Press shaft seal out towards impeller bore. Replace all worn parts. When installing coupling, support splined end of shaft. Press bearing seal in bearing bore with lip towards bearing. Press shaft and bearing assembly into bearing bore. Press adaptor ring into body. Install slinger on shaft. Install seal spacer in seal cavity. Install 0-ring in seal bore. Press seal in seal cavity with lip facing toward impeller bore. Apply a thin coat of sealant to top of cam and cam screw threads, install wearplate and cam assembly. (Be sure cam is flush with end cover surface.) Secure with screw. Lubricate impeller bore, install impeller. Lubricate impeller face, install gasket and end cover and secure with screws.



### Jabsco



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PARTS LIST

			Part	
Key	Description	Qty.	Number	
1	Screw (End Cover)	6	91002-0020	
2	End Cover	1	11830-0000	
3*	Gasket	1	3298-0000	
4*	Impeller	1	1210-0001	
6*	Seal (Shaft)	1	92700-0060	
7*	O-Ring †	1	92000-0210	
8	Screw (Cam)	1	91003-0010	
9	Cam Wearplate	1	7884-0000	
	Assembly			
10	Seal Spacer	1	3166-0000	
11	Body	1		
12	Adaptor Ring	1	3376-0000	
13	Slinger	1	3286-0000	
14	Shaft	1	5857-0000	
15	Bearing Seal	1	92700-0060	
16	Ball Bearing	2	92600-0130	
17	Bearing Spacer	1	3383-0000	
18	Coupling	1	3278-0000	
	Service Kit		90033-0001	
* Dania Ossisiandia Osmissi Kit				

\* Parts Contained in Service Kit

+ O-ring used only in pumps manufactured prior to June 1993.



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THE PRODUCT DESCRIBED HEREIN IS SUBJECT TO THE JABSCO ONE YEAR LIMITED WARRANTY, WHICH IS AVAILABLE FOR YOUR INSPECTION UPON REQUEST.

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