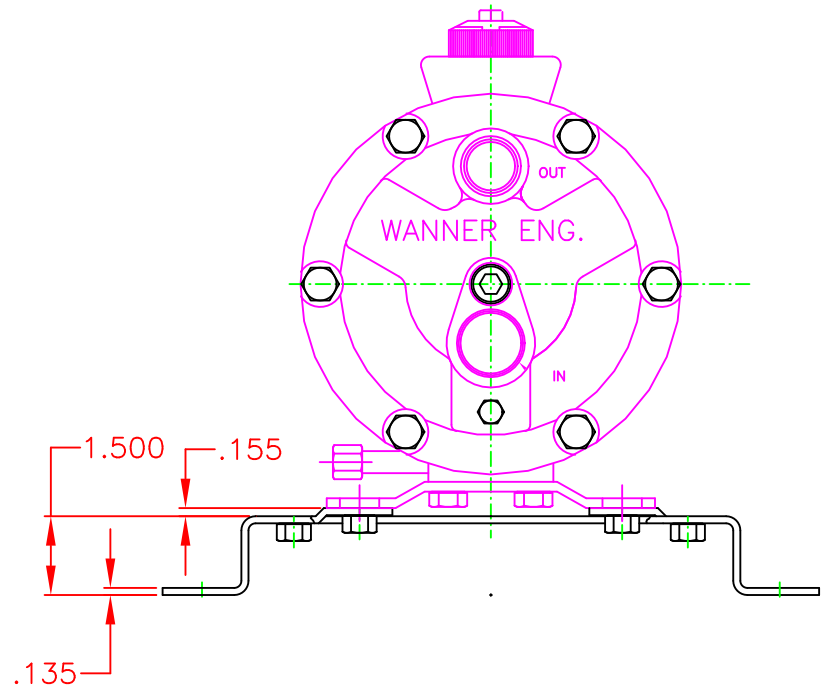
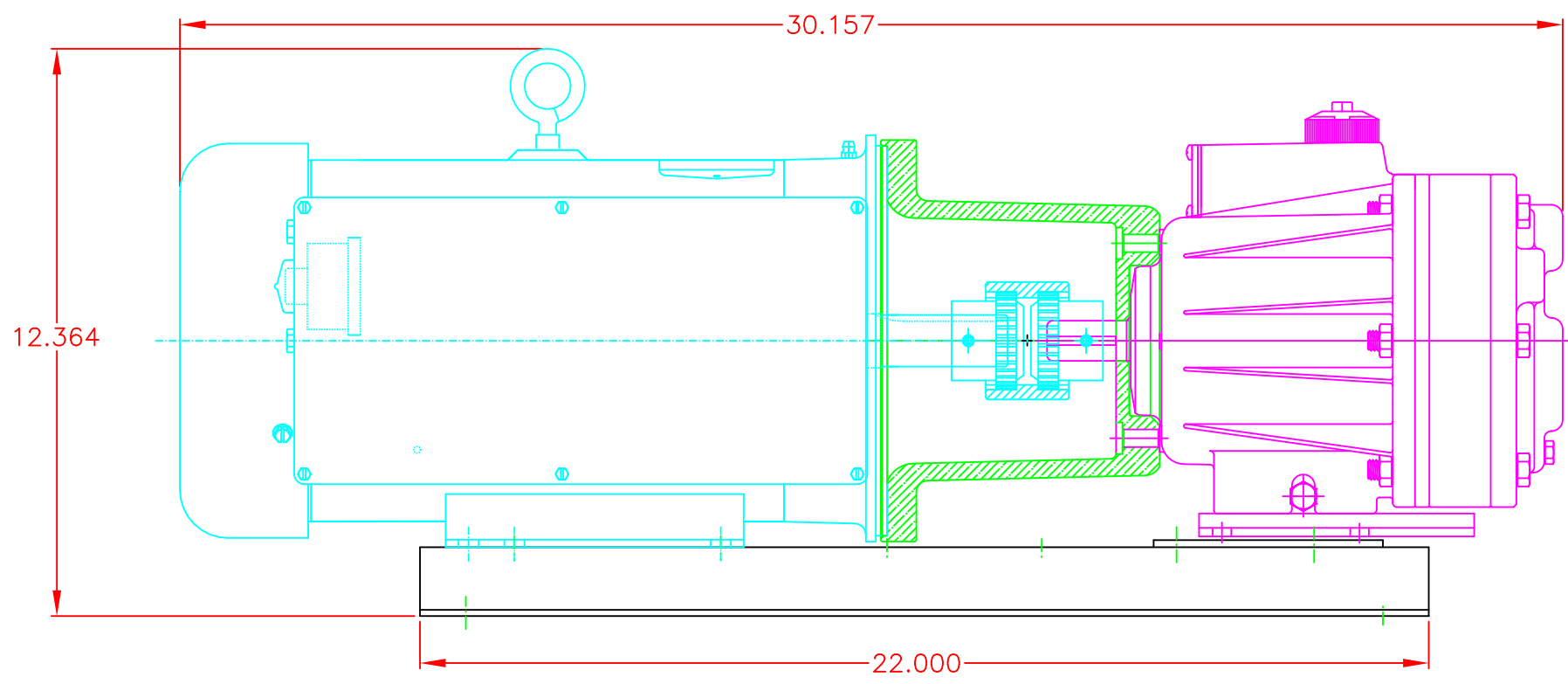
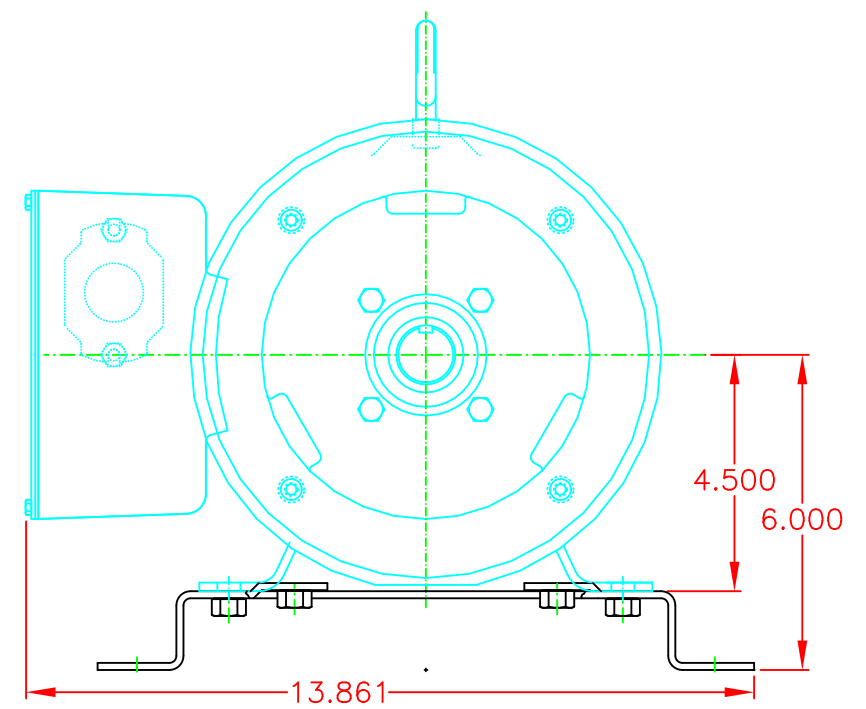
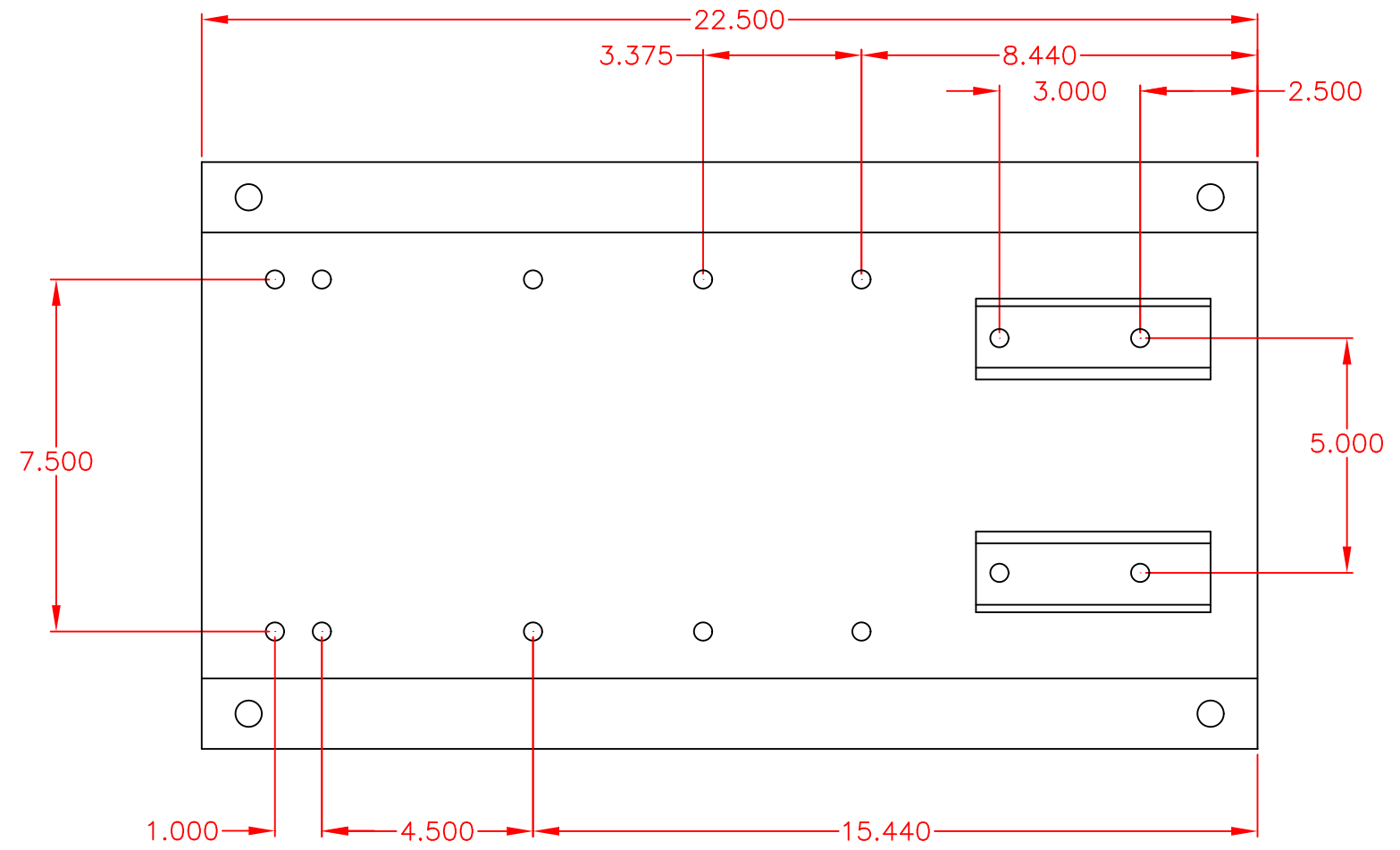


REV.	DESCRIPTION	DATE	ECO	DWN
A	NEW RELEASE	03-08-02	883	GDI

184TC 1 PH 5 HP MOTOR= 108 LBS  
D10 METALLIC PUMP= 48 LBS  
182TC/2156TC FLANGE= 10 LBS  
TOTAL= 168 LBS



- CONSIDERATIONS:
1. MATERIAL THICKNESS.
  2. WELD NUTS VRS BOLT THRU.
  3. LENGTH OF BASE.
  4. POSITION OF PUMP ON BASE.
  5. PUMP SPACERS.

UNLESS OTHERWISE SPECIFIED  
- ALL DIMENSIONS ARE IN INCHES.  
- DRAWING MAY NOT BE TO SCALE  
- ALL DIMENSIONS APPLY AFTER PLATING, COATING AND HEAT TREATING, BUT BEFORE PAINTING.  
- REMOVE ALL BURRS, BREAK ALL SHARP EDGES AND CORNERS

**PROPRIETARY STATEMENT**  
This document contains confidential and proprietary information and is not to be reproduced or the information contained therein disclosed to others without consent, in writing, from WANNER ENGINEERING INC.

TOL UNLESS NOTED	DWN	01-11-02	GDI
.X = ± .020	CHK'D		
.XX = ± .010	APP'D		
.XXX = ± .005	USED ON	D10-FLG	
ANGLES = ± .50°	NEXT ASSY	X	X
FINISH: 125 RMS	SHEET	1 OF 1	
△	SCALE	1:4	FORM BBLK

WANNER ENGINEERING INC		SIZE
1204 CHESTNUT AVE. MPLS, MN 55403		B
TITLE	LAYOUT, D10 HFD-182-184 FR	REV.
DWG NO	104-002	A