



6C2E Pump		
Item	Part Number	Description
1	P102-12-H	bolt (4)
1A	P102-25-H	bolt (4)
1B	P102-2-H	bolt (8)
2	6MU6	cover assembly
	6M31	idler pin only
12	P701-183-77	standard Viton O ring (2)
13	6M5-1	idler gear
	6M33	bushing only
14	6CU22-2.0	housing
15	6CFN24	rotor
16	5C2F2	bracket
	5MR71	bushing only
17	P203-4	nut (4)
18	5CF94-7	standard Viton seal
19	P701-223-77	standard Viton O ring
20	5C2F68	lip seal gland
21	P105-4	bolt (6)
22	5C81	foot

Relief Valve Option		
Item	Part Number	Description
1	P102-11-H	bolt (3)
1A	P102-25-H	bolt (3)
1B	P102-2-H	bolt (3)
1C	P102-22-H	bolt (1)
1D	P102-27-H	bolt (1)
1E	P102-34-H	bolt (1)
2D	6C2V6-C	clockwise cover assy
	6C2V6-CC	counterclockwise assy
	6M31	idler pin only
3	5CV58-X775	plunger
4	3CV63-4	spring 30-225 psi (std)
	3CV63-5	spring 20-150 psi
	3CV63-6	spring 45-250 psi
5	P701-112-77	standard Viton O ring
5A	P701-154-77	standard Viton O ring
6	5CV56	plug
7	P350-5	ball
8	3CV63	pilot spring
9	P203-15	nut
10	P701-10-77	standard Viton O ring
11	3CV527	adjusting screw

Ball Bearing Option		
Item	Part Number	Description
20A	5C2FN68	bearing cap
20B	P602-19	ball bearing
21	P105-4	bolt (6)

Reversing Feature Option		
Item	Part Number	Description
2A	5RU35	cover
2B	5R80	spring
2C	P350-4	ball
2D	6R6	carrier assembly
	6M31	idler pin only

** Pumps having date codes including and preceding D07 (i.e. C07, B07, etc.) have a different part number for item 12. If ordering a replacement bracket, housing, and/or O-ring please contact the factory.