



4CK1B Pump		
Item	Part Number	Description
1	P101-3-H	bolt (8)
2	4M6	cover assembly
	4M31	idler pin only
12	3M34-JX767	gasket
13	4M5-8350	idler assembly
	4M33-8350	bushing only
14	4CK20	housing
14A	4RCK20	housing
15	4CK24-MK1	rotor
16	P601-2	ball bearing
16A	3CK505-.001	shim
16B	3CK505-002	shim
16C	3CK505-.005	shim (4)
17	3CK511	roller bearing
18	3C1B9-7	standard Viton seal
	3C1B9-5	optional Neoprene seal
	3C1B9-8	optional EPR seal
18A	P800-17	washer
19	P701-151-77	standard Viton O ring
	P701-151-57	optional Neoprene O ring
	P701-151-87	optional EPR O ring
20	3CKB68-MK1	bearing housing
20A	3CK1B37	housing plug
21	P105-16	bolt (6)
22	3CK81	optional mounting foot
23	3CGB94-7	lip seal
24	2MB517-A	plug
25	2MB517-B	plug
26	2MB64	gasket
27	0L501	washer

Relief Valve Option		
Item	Part Number	Description
1	P101-3-H	bolt (5)
1B	P101-11-H	bolt (3)
2D	4CV6-C	clockwise cover assy
2D	4CV6-CC	counterclockwise assy
	4M31	idler pin only
3	3CV58-X775	plunger
4	3CV63-4	standard spring (10-200)
	3CV63-5	optional spring (20-150)
	3CV63-6	optional spring (45-220)
5	P701-129-77	standard Viton O ring
	P701-129-57	optional Neoprene O ring
	P701-129-87	optional EPR O ring
5A	P701-127-77	standard Viton O ring
	P701-127-57	optional Neoprene O ring
	P701-127-87	optional EPR O ring
6	3CV56	plug
7	P350-5	ball
8	3CV63	pilot spring
9	P701-10-77	standard Viton O ring
	P701-10-57	optional Neoprene O ring
	P701-10-87	optional EPR O ring
10	3CV527	adjusting screw
11	P203-15	nut

Reversing Feature Option		
Item	Part Number	Description
2A	3R35	cover
2B	3R80-A	spring
2C	4R6	carrier assembly
	4R31	idler pin only