



SERVICE PART NO.	COMPONENT PART NO'S	NO. REQ'D
10577	12314	1
SEAL & SEAT	10389	1
11424	14055	1
PUMPSHAFT BEARING	13315	1

PACK WITH TEXACO BALL JOINT GREASE BETWEEN SLINGER AND BEARING BEFORE ASSEMBLING

7072 HUB
7074 FLANGE
N-14 N.D. LOCKNUT

WHEN THIS PUMP ASSY. IS ORDERED BY CHRIS-CRAFT AND THESE PULLEY PARTS ARE FURNISHED INSTALL PULLEY AS SHOWN

WHEN THIS PUMP ASSY. IS ORDERED FOR A GRAY MARINE ENGINE DO NOT ASSEMBLE A PULLEY

CAPACITY
30 G.P.M. EACH PORT
15 P.S.I. @ 4000 R.P.M.

PULLEY TO BE PRESSED IN PLACE BY SHERWOOD
PULLEY BORE .6250 NO GO GAUGE
.6235 GO GAUGE

UNIT PACKAGING:
N^o 12209 LABEL 1 REQ'D
17631 CARTON 0 1 REQ'D

REV	DESCRIPTION	APPR	DATE
M	12314 WAS 8388	SH	11-12-86
L	REDRAWN WITHOUT CHANGE	KB	10-17-86

UNLESS OTHERWISE SPECIFIED
CAST DIMENSIONS ± .02
FILLETS & RADI .06
FINISH STOCK .07
MACHINING TOLERANCE, INCHES
XX ± .01, XXX ± .005
SURFACE ROUGHNESS
ANGLES ± 0° 30'
CORNER BREAKS .01 MAX.
PARALLISM .001
FLATNESS .001
SQUARNESS .001
CONCENTRICITY .001
ROUNDNESS .0002
RUNOUT .001

SHERWOOD
A DIVISION OF HYPRO CORPORATION
6981 E. JEFFERSON AVE. • DETROIT, MICHIGAN 48207

DRAFTSMAN	DATE	CHECKER	DATE	ASSY NO.
LW	7-18-73	RBM	7-24-73	

TITLE
IMPELLER PUMP ASSY

MATERIAL
SEE DETAILS

DWG. NO.
Q-10825X