



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	24505	SHAFT	1
2	15952	EXT. RETAINING RING	2
3	15951	BALL BEARING	2
4	24150	SPACER	1
5	15959	FLAT WASHER	1
6	24156	SLINGER	1
7	23799	MECH SEAL (SIL. CARB.)	1
8	19667	KEY	1
9	24161	HOUSING	1
10	15942	INT. RET. RING	1
11	24162	PIN / PLATE ASSY	1
12	19714	CAM SCREW	1
13	19712	O-RING	1
14	21318	CAM	1
15	17000	RUBBER IMPELLER	1
16	15945	O-RING	1
17	18742	COVER PLATE	1
18	19626	BOLT	3
19	15944	WASHER-LOCK	3
20	00339	PIPE PLUG	2
21	19699	ADAPTER	1
22	19708	FLANGE HEAD BOLT	4
23	21776	LIP SEAL	1

- NOTES:
1. USE LOCTITE ON BOLTS AND LOCTITE 262 OR EQUIV. ON #22 (19708) BOLTS AND TORQUE TO 18 FT/LBS.
 2. USE SILICON LUBRICANT TO AID IN INSTALLING IMPELLER.
 3. USE PAC-EASE OR EQUIV. WHEN INSTALLING THE MECHANICAL SEAL.
 4. COAT ALL BARE METAL SURFACES WITH A RUST INHIBITOR.
 5. STAMP COVER P1732A, DATE CODE, AND USA.

FORM FM-EN-031 REV.		<p align="center">SHERWOOD</p> <p align="center">A Div. of Hypro Corporation A WICOR COMPANY 375 Fifth Avenue NW, New Brighton, MN 55112, (651) 766-6300</p>		EXPERIMENTAL PART NO. ENGRG REL: 4445 DATE: 09-23-04 DWG BY: FLA DATE: 09-23-04 CHECKED BY: DV DATE: 09-23-04 THIS DRAWING IS THE PROPERTY OF HYPRO AND WITHOUT WRITTEN AUTHORIZATION, MUST NOT BE COPIED OR COMMUNICATED.
A 4445 RELEASE TO PRODUCTION		DV 09-23-04		SCALE 1:1 THIRD ANGLE PROJECTION
REV.	ECN	REVISION DESCRIPTION	CHKD	DATE
PART DESCRIPTION: RUBBER IMPELLER PUMP				PART NUMBER: P1732A