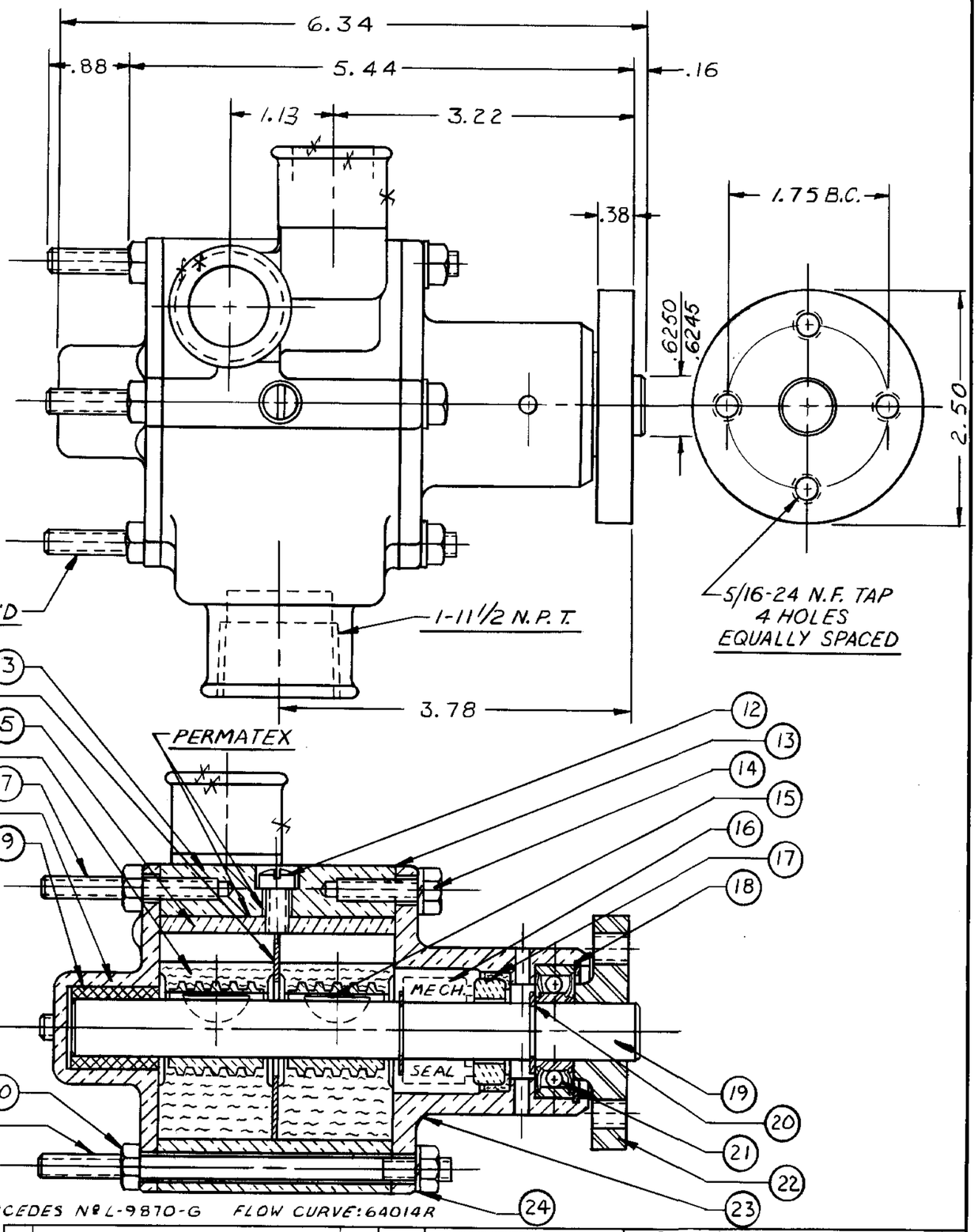
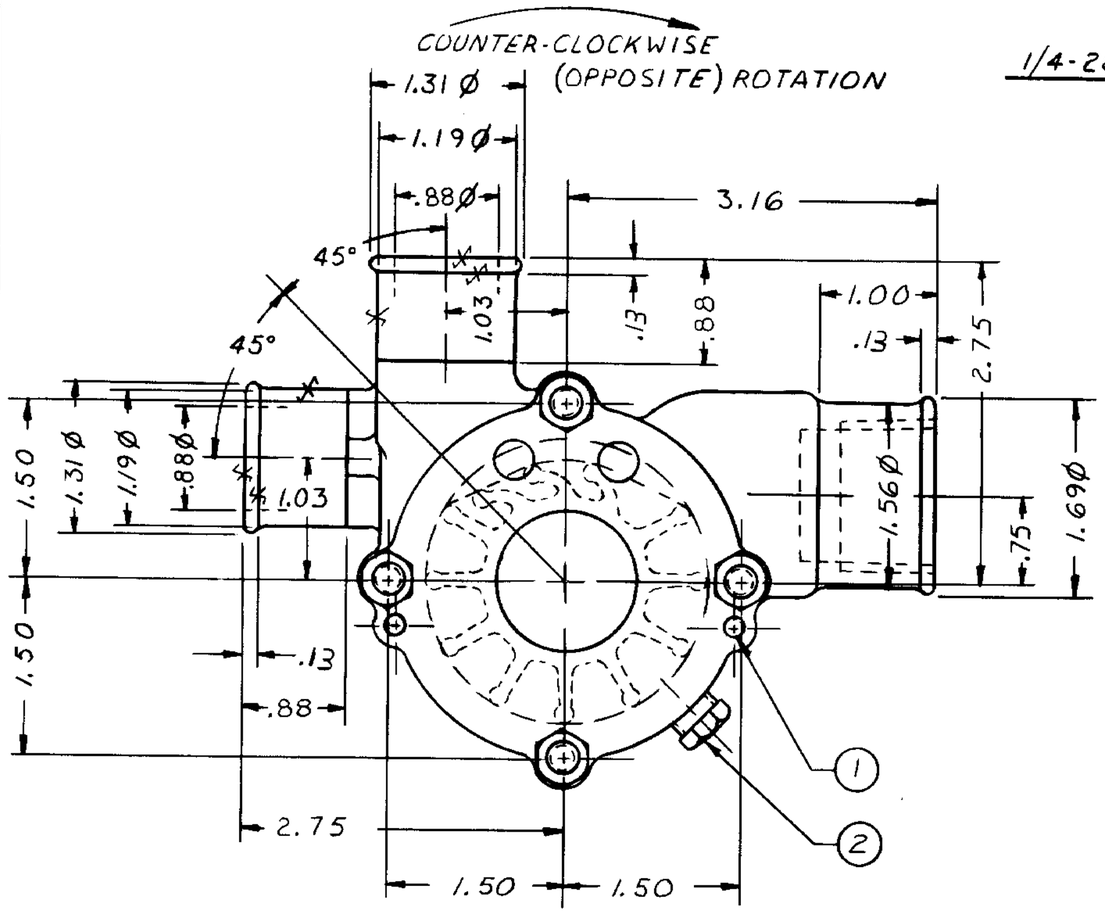
M-10270-G

PARTS LIST

ITEM	PART Nº	DESCRIPTION	QTY.	ITEM	PART Nº	DESCRIPTION	QTY.
1	413	DOWEL PIN 3/16 X 1/2	4	19	10266	SHAFT	1
2	336	PLUG 1/8 NPT X 3/8	1	20	4258	EXT. RETAINING RING	2
3	10259	HOUSING	1	21	4257	BALL BEARING	1
4	9958	SPACER PLATE	1	22	9824	HUB	1
5	10071	CAM	1	23	10073	BODY	1
6	9959	IMPELLER	2	24	P-12710	LOCK WASHER	4
7	10267	SPECIAL STUD	1	25	17636	CARTON	1
8	10094	COVER	1	26	12209	LABEL	1
9	6333-G	BUSHING	1	1 (4) & 3	10265	HOUSING ASS'Y	SERV.
10	3388	NUT 1/4-28 X 7/32	7	8 & 9	10096	COVER ASS'Y	SERV.
11	9858	STUD 1/4-28 X 4 7/16	3	16 & 17	10545	SEAL & SEAT ASS'Y	SERV.
12	9919	SCREW 1/4-20 X 1/2	1		12241	MAJOR REPAIR KIT	SERV.
13	10103	.006 GASKET	2		10687	MINOR REPAIR KIT	SERV.
14	10268	HX. HD. CAPSCREW	1	27	17653	JIFFY BAG No 5	1
15	4432	KEY- Nº 9	2				
16	18743	MECHANICAL SEAL	1				
17	10389	SEAL SEAT	1				
18	4259	INT. RETAINING RING	1				





CAPACITY
6.0 GALLONS PER MINUTE
EACH PORT @ 1000 R.P.M.

SUPERCEDES Nº L-9870-G FLOW CURVE: 64014R

REV.	DESCRIPTION	APPR	DATE
M	JIFFY BAG ADDED	BM	11 K 81
L	REDRAWN WITHOUT CHANGE	KB	11-5-81

UNLESS OTHERWISE SPECIFIED
CAST DIMENSIONS ± .02
FILLETS & RADII .06
FINISH STOCK .07
MACHINING TOLERANCE, INCHES
XX ± .01, XXX ± .005
SURFACE ROUGHNESS √
ANGLES ± 0° 30'
CORNER BREAKS .01 MAX.
|| PARALLISM .001
FLATNESS .001
⊥ SQUARNESS .001
⊙ CONCENTRICITY .001
○ ROUNDNESS .0002
↗ RUNOUT .001

SHERWOOD.
A DIVISION OF HYPRO CORPORATION
6331 E. JEFFERSON AVE. • DETROIT, MICHIGAN 48207

DRAFTSMAN	DATE	CHECKER	DATE	ASS'Y NO.
AVB	11-16-59	WJF	11-17-59	

TITLE: MARINE WATER PUMP ASS'Y

MATERIAL: SEE DETAILS

DWG. NO. M-10270-G