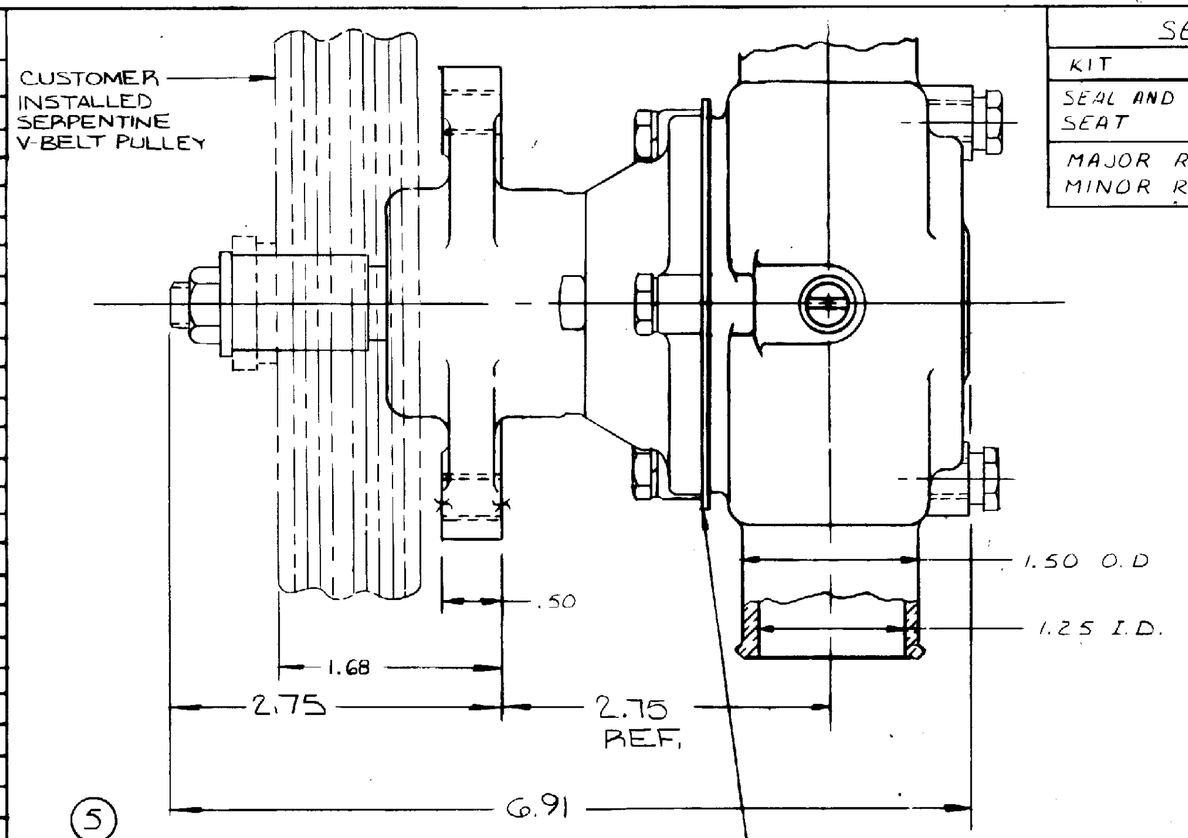
G157

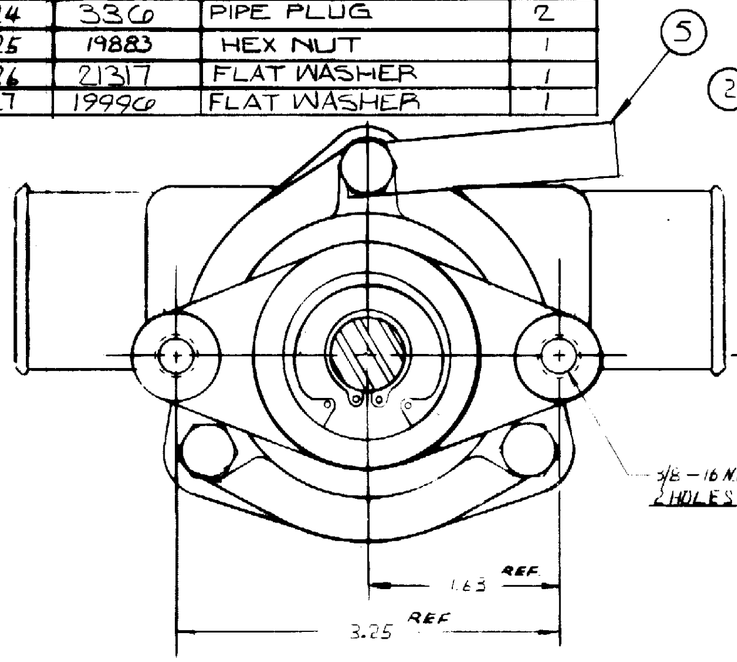
PARTS LIST

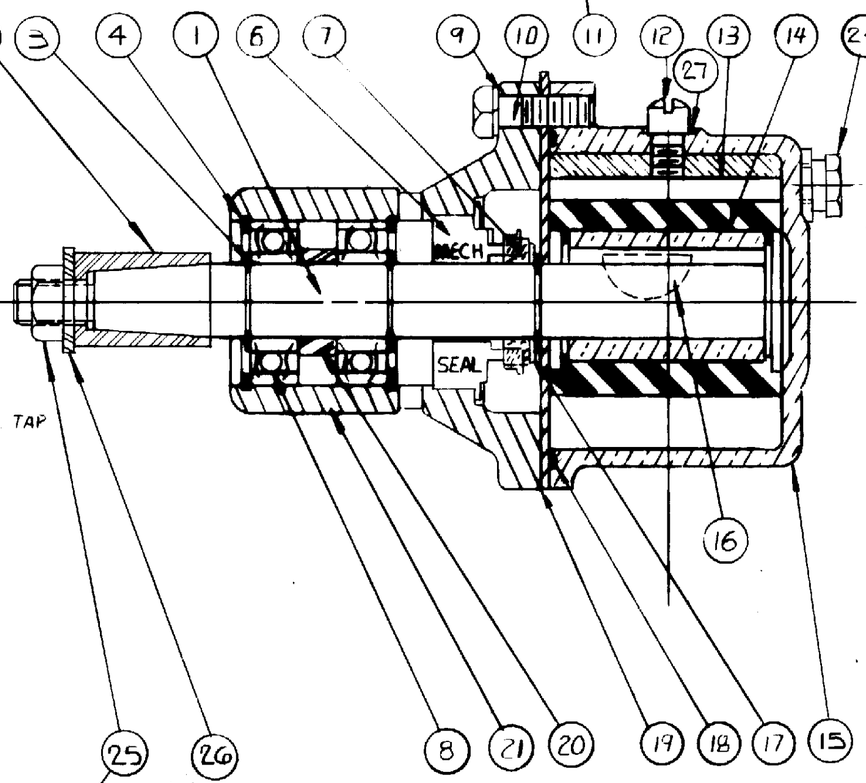
ITEM	PART NO.	DESCRIPTION	REQ'D
1	21231	SHAFT	1
2	21232	INSERT	1
3	4258	RET. RING EXT.	3
4	4259	RET. RING INT.	2
5	13285	TAG	1
6	12314	MECH SEAL	1
7	12256	SEAL SEAT	1
8	12211	BALL BEARING	2
9	12710	1/4 LIGHT LOCKWASHER	3
10	12857	CAPSCREW 1/4-20X 7/8	3
11	12856	END PLATE	1
12	19990	SCREW 1/4-20X 3/8	1
13	18314	CAM (230)	1
14	15000	IMPELLER	1
15	17684	HOUSING	1
16	4432	Nº 9 WOODRUFF KEY	1
17	4264	THRUST WASHER	1
18	12231	"O" RING	1
19	12855	GASKET	1
20	5133	SPACER BRG	1
21	12227	BODY	1
22	17659	CARTON	1
23	12209	LABEL	1
24	3360	PIPE PLUG	2
25	19883	HEX NUT	1
26	21317	FLAT WASHER	1
27	19990	FLAT WASHER	1

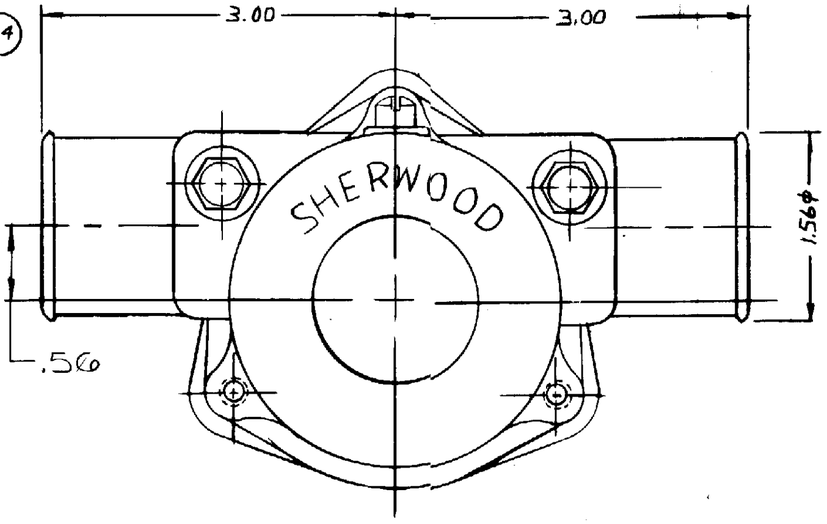
SERVICE KIT

KIT	PART Nº	ITEM Nº'S
SEAL AND SEAT	12859	6 (1) & 7 (1)
MAJOR REPAIR KIT #		
MINOR REPAIR KIT # 15979		









STAMP MODEL NO. & DATE CODE ON Nº13285 TAG AND ATTACH AS SHOWN

CUSTOMER TO TIGHTEN DET.# 25 TO A TORQUE OF 35 Ft-lbs.

MARINE POWER PART # 0565-000

REV	DESCRIPTION	APR	DATE

UNLESS OTHERWISE SPECIFIED TOLERANCE TO BE

CAST DIMENSION ± .020
MACHINED DIMENSION
FRACTIONAL ± 1/64
DECIMAL ± .005
ANGLES ± 1/2°
MACHINED SURFACE ROUGHNESS √
ALLOW 1/16 STOCK ON ALL FINISHED SURFACES FOR MACHINING.
BREAK ALL SHARP EDGES .010 MAX.
CAST FILLETS AND RADII 1/16 R

SHERWOOD
A DIVISION OF HYPRO CORPORATION
9591 E. JEFFERSON AVE. • DETROIT, MICHIGAN 48214

DRAFTSMAN	DATE	CHECKER	DATE	sheet no
SM	1-23-93	KRS	3-8-93	

TITLE: RUBBER IMELLER PUMP

MATERIAL: SEE DETAILS

DWG NO: G157

PROJ. MGR