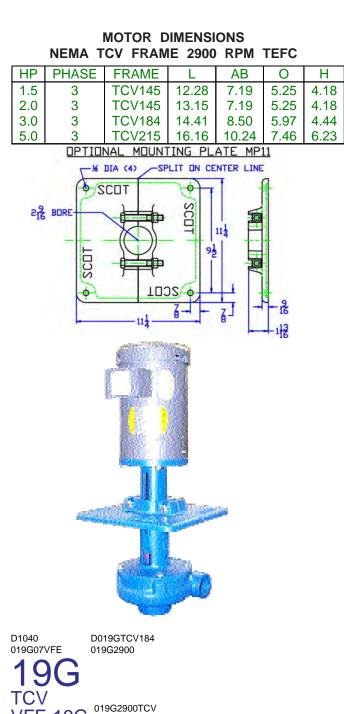
$MOTORPUMP^{TM} - 2900 RPM$

50 HERTZ, 2 X 1.5 X 5.5 NPT

VFE 19G

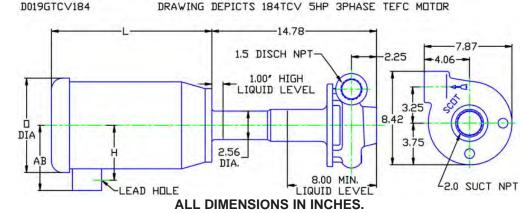
19G TCV VFE 19G



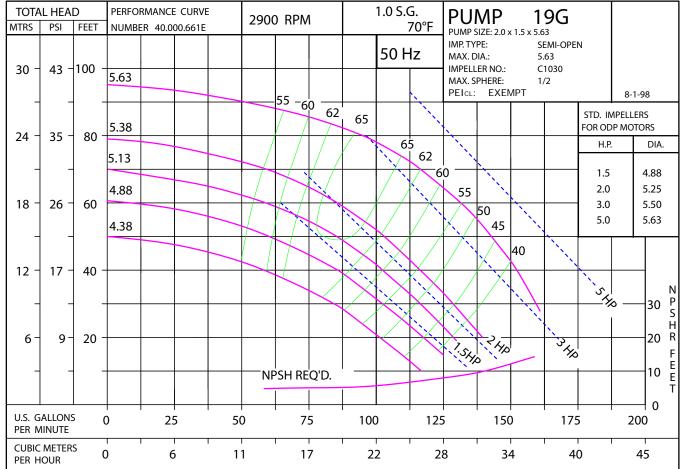
19G 81.001.548 M19

VFE

S(C)



DRAWING REPRESENTS APPROXIMATE PUMP DIMENSIONS. AUTOCAD DRAWING TO SCALE AVAILABLE FROM FACTORY.



50 Hertz Pump & Motor Data

A 3-phase 50 Hertz Motorpump[™] can be obtained in several ways. The most common options are listed below:

1. Most 60 Hz pumps available from Scot Pump can be operated on a 3-phase 50 Hz 190/380V power. However, when operated on 50 Hz power, the speed is reduced by approximately 20%, and a significant reduction in performance is realized. The charts below indicate these reductions in performance.

2. Pumps will produce the performance indicated in the performance curves when operated on 50 Hz power. The motors for these selections can be obtained through *derated 60 Hz motors* and *wound 50 Hz motors*.

Contact factory for 1 Phase applications.

Derated 60 Hz Motors

The most common practice and readily available method of obtaining a 50 Hz motor is by using the next larger 60 Hz motor and derating it to the desired horsepower on 50 Hz. Many High Efficient motors can be operated on 50 HZ power without a reduction in horsepower. The motor manufacturers 60 HZ nameplate will remain intact. An "Alternate Motor Rating" nameplate indicating the reduced horsepower, RPM, volts, amps, and service factor will be affixed to the pump. In utilizing this practice, service factors may be derated to 1.0. The standard voltage is 190/380V and has a $\pm 10\%$ voltage variation. In addition, 200/400V and 208/416V may be available. Please contact the factory for approval of the rating for your specific application.

Wound 50 Hz Motors

Specially wound 50 Hz 220/380V six-lead Delta Wye motors are available. Most ratings offer a \pm 15% voltage variation. These motors are not normally a stock item and require an extended lead time.

The impeller and horsepower combination sized (taking the reduction in speed into consideration) may not be suitable for operation on 60 Hz power. The increase in speed, performance and load may overload the system and the electric motors. *Pumps sized for 50 Hz operation SHOULD NOT be tested on 60 Hz*.

60 Hz Pump on 50 Hz Power

No Impeller Change

50 Hz	60 Hz	Factor
GPM =	GPM x	0.829
Head =	Head x	0.687
BHP =	HP x	0.569

To Size 60 Hz Pump	Using 50 Hz Data,
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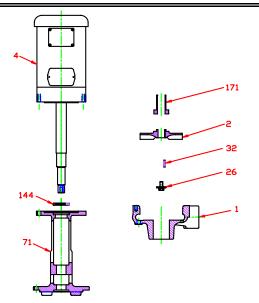
Obtain 60 Hz Data As Follows:

60 Hz	50 Hz	Factor
GPM =	GPM x	1.2
Head =	Head x	1.45
BHP = HP =		GPM x Head x SG of
	3960 x Eff	

Change of Speed (RPM)		
	How Varies:	Examples
GPM	Directly	Double RPM = $(2)(RPM) = (2)(GPM)$ Triple RPM = $(3)(RPM) = (3)(GPM)$
Head	Square	Double RPM = $(2)(RPM) = (2)^2 = (2)(2) = (4)(Head)$ Triple RPM = $(3)(RPM) = (3)^2 = (3)(3) = (9)(Head)$
BHP	Cube	Double RPM = $(2)(RPM) = (2)^3 = (2)(2)(2) = (8)(BHP)$ Triple RPM = $(3)(RPM) = (3)^3 = (3)(3)(3) = (27)(BHP)$
Change of Impeller Diameter (Dia.)		

	How Varies:	Examples
GPM	Directly	Double Dia. = (2)(Dia.) = (2)(GPM)
GFIM	Directly	Triple Dia. = (3)(Dia.) = (3)(RPM)
Head	Square	Double Dia. = $(2)(Dia.) = (2)^2 = (2)(2) = (4)(Head)$
Tieau	Square	Triple Dia. = $(3)(Dia.) = (3)^2 = (3)(3) = (9)(Head)$
BHP	Cube	Double Dia. = $(2)(Dia.) = (2)^3 = (2)(2)(2) = (8)(BHP)$
DHF	Cube	Triple Dia. = $(3)(Dia.) = (3)^3 = (3)(3)(3) = (27)(BHP)$

VFE 19G • Iron • TCV Frame • 2900 RPM

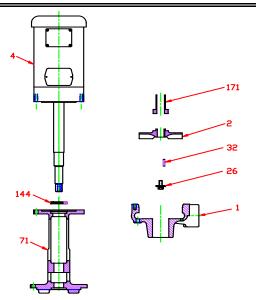


KEY NO.	PART NAME	PUMP NO. 19G	
1	CASE, IRON, 2 x 1.5 NPT	130.000.344X1	
2	IMPELLER, 7/8" KEYED, SEMI-OPEN, SPECIFY DIAMETER:		
2	IRON	137.000.135	
4	MOTOR, TCV140	See 60HZ Chart	
26*	IMPELLER RETAINER, STAINLESS	118.000.111A	
32*	KEY, STAINLESS	102.000.102	
71	ADAPTER, IRON	132.000.290	
144*	LIP SEAL, BUNA	101.000.244	
171*	THROTTLE BUSHING, STEEL	110.000.348	
	REPAIR KIT	118.000.545	
	MOUNTING PLATE MP11: (not shown)	118.000.329	
	MOUNTING PLATE (2 REQ'D)	132.000.292	
	CAP SCREW (2 REQ'D)	105.000.457	
	WASHER (2 REQ'D)	137.000.697	
	NUT (2 REQ'D)	105.000.122	
* DENOTE	ES COMPONENTS INCLUDED IN REPAIR KIT.		

E019GTCV F15

P019G2900TCV

VFE 19G • Iron • TCV Frame • 2900 RPM



KEY NO	PART NAME	CAST IRON
1	Case	Iron
2	Impeller	Iron
26	Impeller Retainer	Stainless
32	Кеу	Stainless
71	Adapter	Iron
144	Lip Seal	BUNA
171	Throttle bushing	Steel
NS	Mounting Plate MP11: (not shown)	Iron
E019GTCV		
-15		C019G2900T0