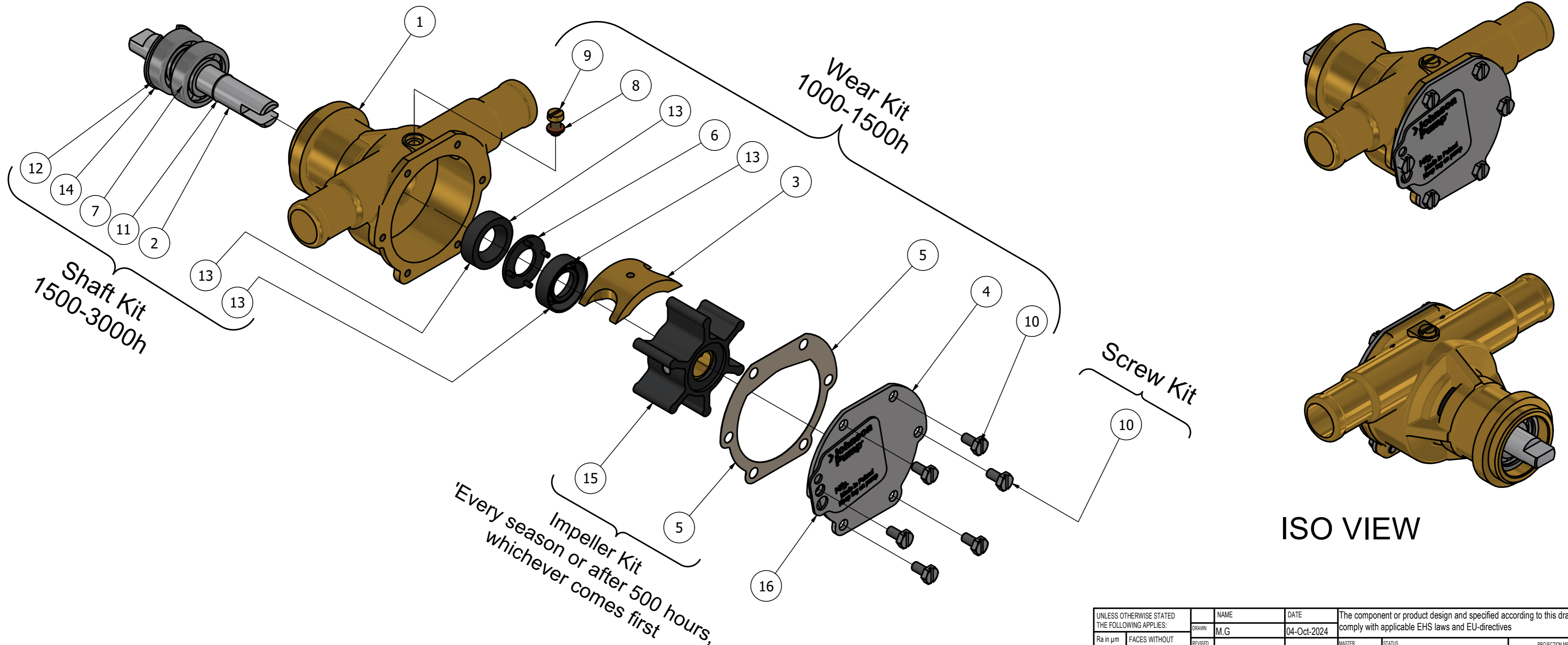


CUSTOMER DETAILS

OEM PUMP PART NO	970307808
MANUFACTURER	NANNI DIESEL
ENGINE	N2.10, N2.14, N3.21, 2.50 HE, 3.75 HE
PUMP DESCRIPTION	F4B-9 IMPELLER PUMP

PARTS LIST

DRAWING POSITION	COMPONENTS	COMPONENT DESCRIPTION	QTY	IMPELLER KIT	WEAR KIT	SHAFT KIT	SCREW KIT
1	01-24973	PUMP BODY F4B-9	1				
2	01-46460	SHAFT F4B-9	1			09-47807	
3	01-42389	CAM 1/1 F4B	1		09-47806		
4	01-47764-1	END COVER F4B-9	1		09-47806		
5	01-45284	GASKET F4B-9	1	09-810B-1	09-47806		
6	01-45955	WASHER F35/F4B-9	1		09-47806		
7	01-46049	SPACER F4B-9	1			09-47807	
8	01-46790-01	WASHER D7.5XD4X1 CU	1		09-47806		
9	01-46794-03	SCREW 8-32UNCX8	1		09-47806		
10	0.0141.700	SCREW M4X8 ISO4017 A2-70 SLOTTED	6		09-47806		09-47553-101
11	0.2173.401	O-RING 11.1X1.6 SS1586 NBR70	1			09-47807	
12	0.3431.441	BALL BEARING 6001 ST	2			09-47807	
13	0.2233.010	LIP SEAL 12X24X7 DPSM	2		09-47806	09-47807	
14	0.0371.028	RETAIN. RING BORE D28 DIN472 SPRST	1			09-47807	
15	08-810B-1	IMPELLER F4 MC 97	1	09-810B-1			
16	01-47826-02	MARKING TAG	1				



ISO VIEW

REVISION HISTORY				
ECN	REV	ECN DESCRIPTION	DATE	SIGN
	P01		22-Oct-2024	

UNLESS OTHERWISE STATED THE FOLLOWING APPLIES:		NAME	DATE	The component or product design and specified according to this drawing must comply with applicable EHS laws and EU-directives	
Ra in µm ISO 1302	FACES WITHOUT TOLERANCES ACC. TO ISO 2768 - mK	M.G	04-Oct-2024	MASTER	STATUS WorkInProgress
DIN ISO 13715 Outside edge ± 0.25 Inside edge ± 0.5		PROJECT NUMBER 2652	WEIGHT 0.723 kg	TYPE F4B-9	SCALE 1:1.25
SPXFLOW Johnson Pump		DESCRIPTION		EXPLODED VIEW OF IMPELLER PUMP F4B-9	
		DRAWING NUMBER		10-35725-11	
				REVISION P01	

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