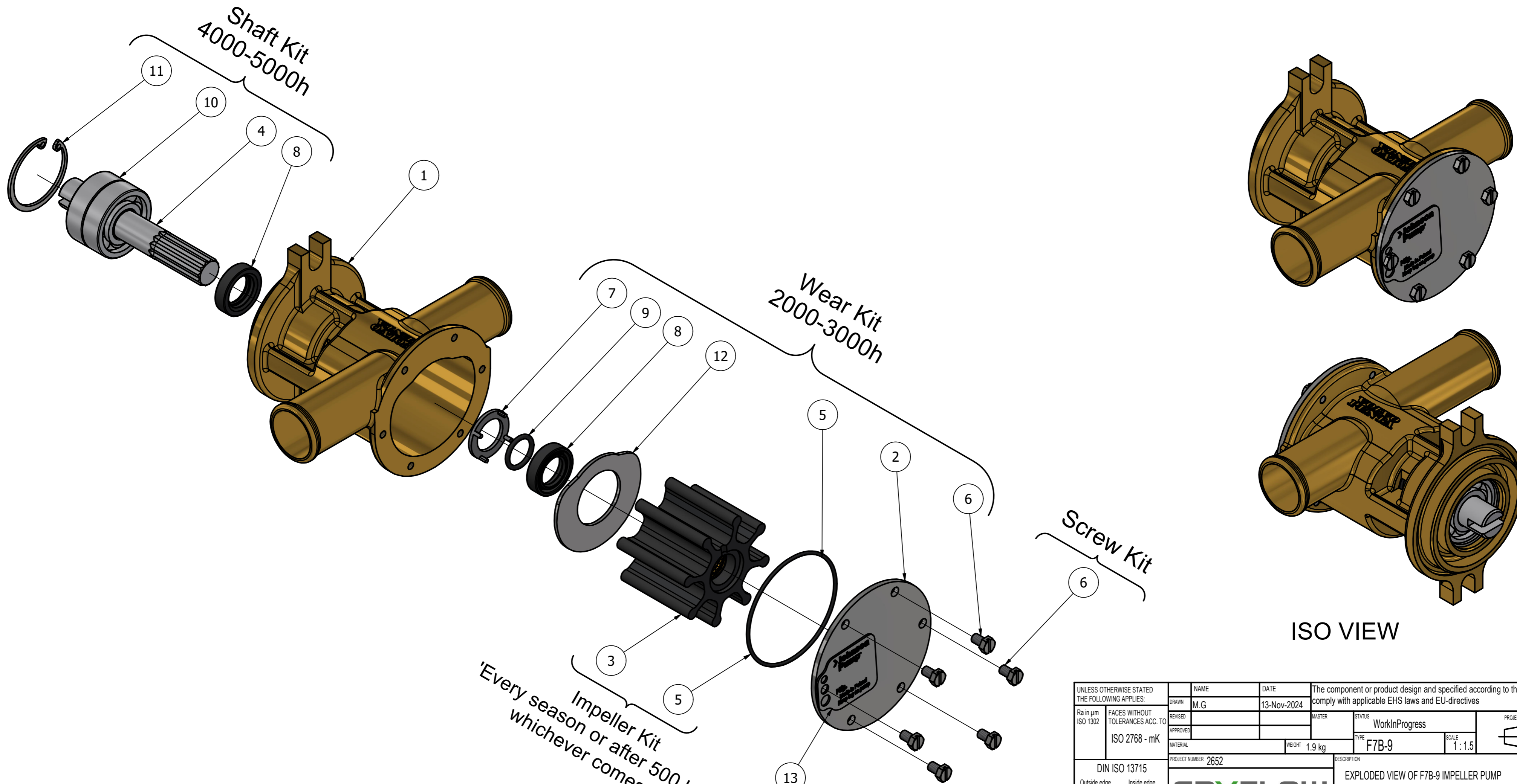


CUSTOMER DETAILS	
OEM PUMP PART NO	3583115
MANUFACTURER	VOLVO PENTA
ENGINE	KAD42P-A, KAMD42P-A, HS1A, KAD32P, TAMD42WJ-A, KAD43P-A, KAMD43P, KAMD43P-A, KAMD43P-B, KAD44P, KAD44P-B, KAD44P-C, KAMD44P-A, KAMD44P-C, KAD300-A, KAMD300-A, HS1A, HS1E-A, KAMD44P-BAD31L-A, AD31P-A, AD41L-A, AD41P-A, D41L-A, TAMD31L-A, TAMD31M-A, TAMD31P-A, TAMD31S-A, TAMD41H-A, TAMD41H-B, TAMD41P-A, TAMD41L-A, TAMD41M-A, TMD31L-A, TMD41L-A, TAMD31S, HS1A, TAMD31L, TAMD31P, TAMD41PMD31A, TMD31B, TAMD31B, AD31BTMD41B, D41B, TAMD41B, AD41B, AD41BJKAD42A, KAMD42A, HS1A, MS5BAD31D, AD31D-A, AD31XD, TAMD31D, TMD31DAD41D, D41D, TAMD41D, TMD41D, HS1AKAD42B, KAMD42B, TAMD42B
PUMP DESCRIPTION	F7B-9 IMPELLER PUMP

		PART LIST						
DRAWING POSITION	COMPONENTS	COMPONENT DESCRIPTION	QTY	IMPELLER KIT	WEAR KIT	SHAFT KIT	SCREW KIT	
1	01-24521-11	PUMP BODY F7B	1					
2	01-47769-2	END COVER F7B	1		09-47551-115			
3	08-1028BT-1	IMPELLER F7 MC 97 THREAD	1	09-1028BT-1				
4	01-45844	SHAFT F7B-9	1			09-47552-122		
5	0.2172.012	O-RING 63.22X1.78 NBR70	1	09-1028BT-1	09-47551-115			
6	0.0141.505	SCREW M5X8 ISO4017 (A2) SLOTTED	6		09-47551-115		09-47553-105	
7	01-45181	WASHER F5/F7B-9	1		09-47551-115			
8	0.2233.001	LIP SEAL 16X28X7 DPSM	2		09-47551-115	09-47552-122		
9	0.2173.402	O-RING 15.3X2.4 SS1586 NBR70	1		09-47551-115			
10	0.3431.483	BALL BEARING 6203	2			09-47552-122		
11	0.0371.040	RETAIN. RING BORE D40 DIN472 SPRST	1			09-47552-122		
12	01-46816-3	WEAR PLATE F7B-9	1		09-47551-115			
13	01-47826-2	MARKING TAG	1					



Every season or after 500 hours, whichever comes first

REVISION HISTORY				
ECN	REV	ECN DESCRIPTION	DATE	SIGN
	P01			

UNLESS OTHERWISE STATED THE FOLLOWING APPLIES:		NAME	DATE	The component or product design and specified according to this drawing must comply with applicable EHS laws and EU-directives	
Ra in µm	FACES WITHOUT TOLERANCES ACC. TO	M.G	13-Nov-2024	MASTER	STATUS WorkInProgress
ISO 1302	ISO 2768 - mK	APPROVED			PROJECTION METHOD ISO 128
		MATERIAL	WEIGHT 1.9 kg	TYPE F7B-9	SCALE 1:1.5
DIN ISO 13715		PROJECT NUMBER 2652	DESCRIPTION EXPLODED VIEW OF F7B-9 IMPELLER PUMP		
Outside edge	Inside edge	SPXFLOW		DRAWING NUMBER 10-24524-12	
0.25	0.5	Johnson Pump		REVISION P01	

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