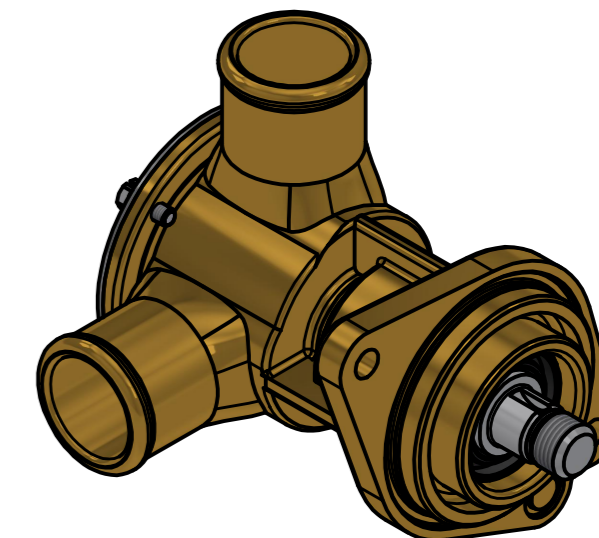
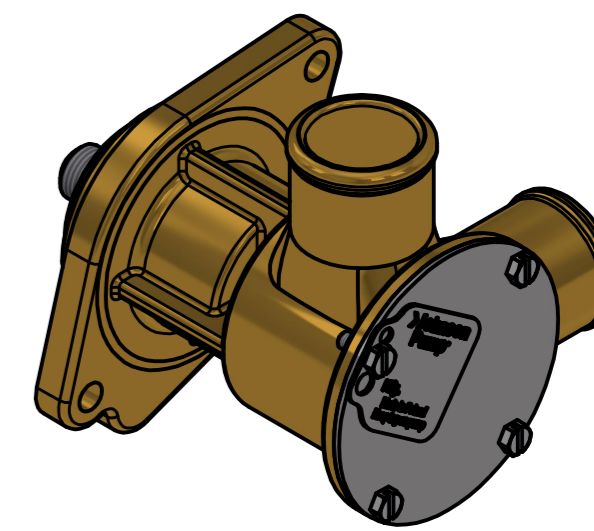
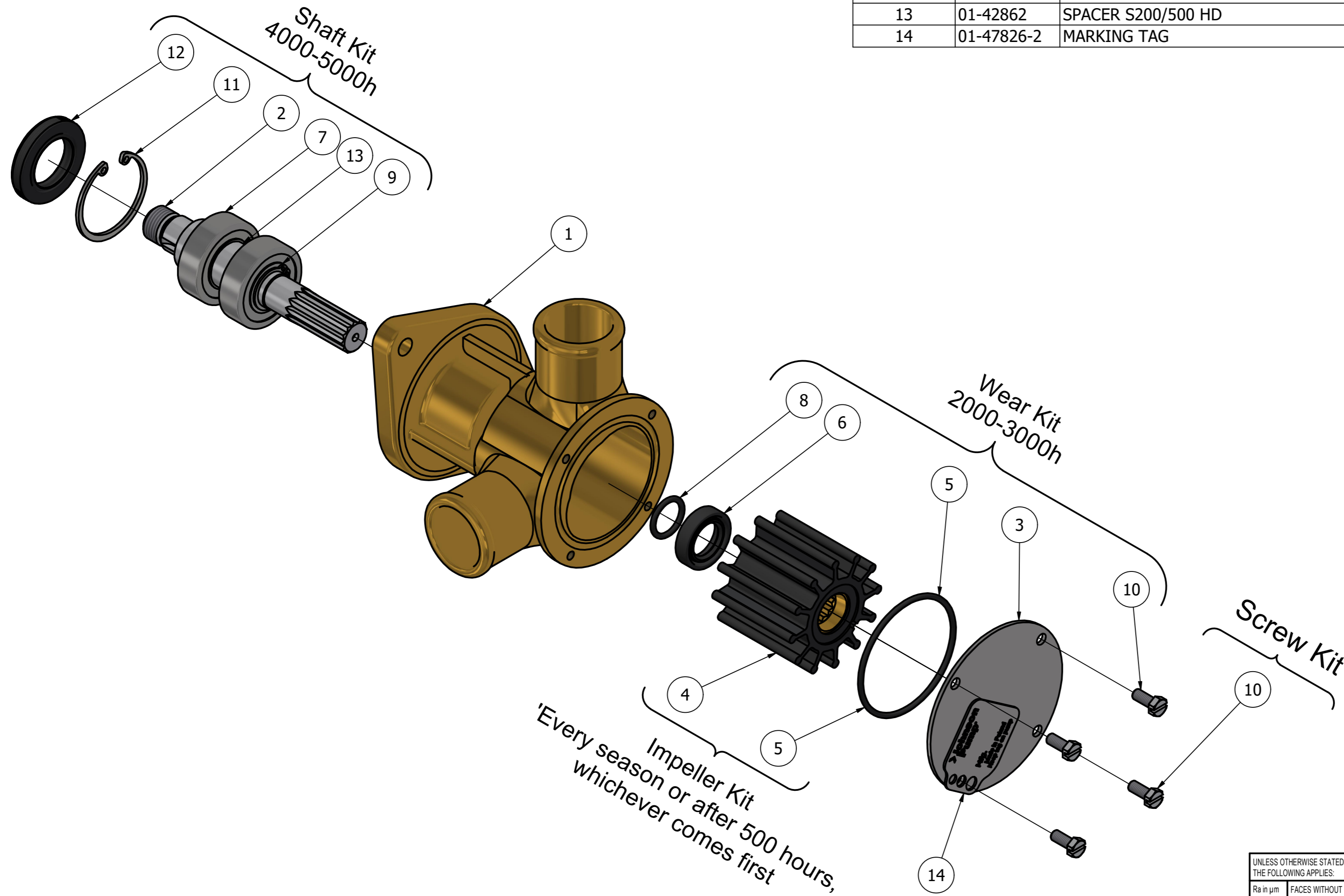


CUSTOMER DETAILS

OEM PUMP PART NO	970311169B & 16860-67010
MANUFACTURER	NANNI DIESEL & TOYOTA
ENGINE	T4 & 120Z
PUMP DESCRIPTION	F6B-9 IMPELLER PUMP

PART LIST

DRAWING POSITION	COMPONENTS	COMPONENT DESCRIPTION	QTY	IMPELLER KIT	WEAR KIT	SHAFT KIT	SCREW KIT
1	01-13194-2	PUMP BODY F6B-9	1				
2	01-46596	SHAFT F6B-9	1			09-47805	
3	01-47768-1	END COVER F6B-9	1		09-47804		
4	08-812BT-1	IMPELLER F6 MC 97	1	09-812BT-1			
5	0.2173.475	O-RING 57.6X2.4 SS1586 NBR70	1	09-812BT-1	09-47804		
6	0.2233.408	LIP SEAL 16X28X7 DPSM (SS + SS)	1		09-47804		
7	0.3431.742	BALL BEARING 6203-2RSH	2			09-47805	
8	0.2173.402	O-RING 15.3X2.4 SS1586 NBR70	1		09-47804		
9	0.0370.017	RETAIN. RING SHAFT D17 DIN471 SPRST	1			09-47805	
10	0.0141.503	SCREW M5X12 ISO4017 (A4) SLOTTED	4		09-47804		09-47553-109
11	0.0371.040	RETAIN. RING BORE D40 DIN472 SPRST	1			09-47805	
12	0.2234.014	LIP SEAL 24X40X7 BAUMSLX7 FPM	1			09-47805	
13	01-42862	SPACER S200/500 HD	1			09-47805	
14	01-47826-2	MARKING TAG	1				



ISO VIEW

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REVISION HISTORY

ECN	REV	ECN DESCRIPTION	DATE	SIGN
	P01			

UNLESS OTHERWISE STATED THE FOLLOWING APPLIES:		NAME	DATE	The component or product design and specified according to this drawing must comply with applicable EHS laws and EU-directives	
Ra in µm	FACES WITHOUT TOLERANCES ACC. TO ISO 2768 - mK	M.G.	12-Nov-2024	MASTER	STATUS WorkInProgress
ISO 1302					PROJECTION METHOD ISO 128
				WEIGHT 2.2 kg	TYPE F6B-9
					SCALE 1:2
DIN ISO 13715		PROJECT NUMBER 2652		DESCRIPTION EXPLODED VIEW OF F6B-9 IMPELLER PUMP	
Outside edge	Inside edge	SPXFLOW		DRAWING NUMBER 10-24515-11	
±0.25	±0.5	Johnson Pump		REVISION P01	