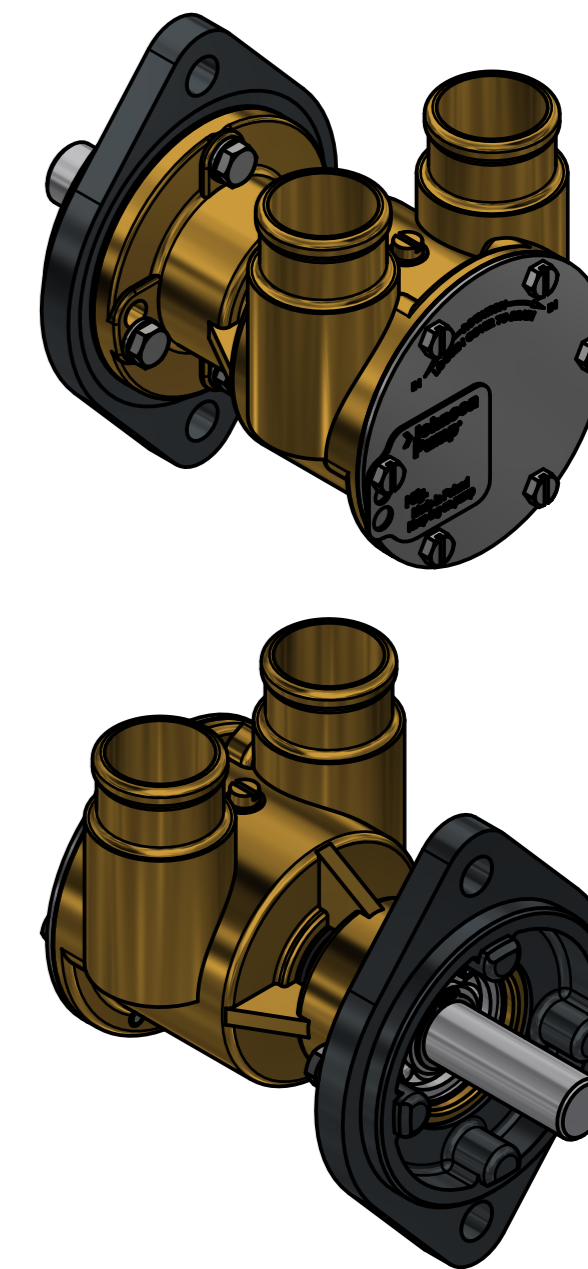
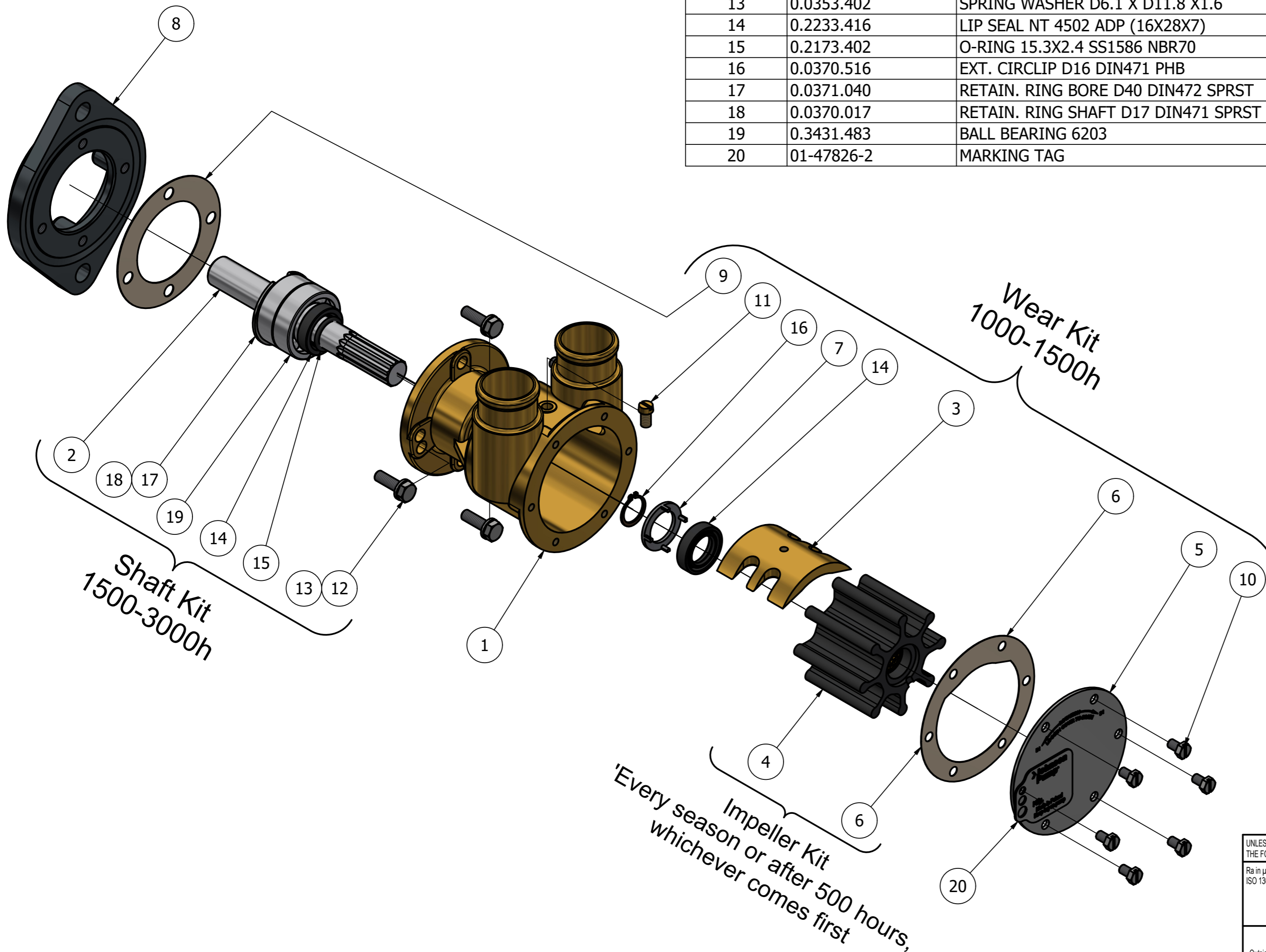


CUSTOMER DETAILS

OEM PUMP PART NO	RE503068
MANUFACTURER	JOHN DEERE
ENGINE	PowerTech 4.5L, 4045DFM70/TFM75, Powertech 6.8L
PUMP DESCRIPTION	F7B-9 IMPELLER PUMP - FLANGE MOUNT OEM

PART LIST

DRAWING POSITION	COMPONENTS	COMPONENT DESCRIPTION	QTY	IMPELLER KIT	WEAR KIT	SHAFT KIT	SCREW KIT
1	01-24125-2	PUMP BODY CPL F7B-9	1				
2	01-35670	SHAFT F7B-9	1			09-47859	
3	01-42679	CAM 1/1 F7B/F70B	1		09-47858		
4	08-1028BT-1	IMPELLER F7 MC 97 THREAD	1	09-1028BT-1			
5	01-47769-1	END COVER F7B-	1		09-47858		
6	01-42445	GASKET F4B/F7B-	1	09-1028BT-1	09-47858		
7	01-45181	WASHER F5/F7B-9	1		09-47858		
8	01-35213-2	FLANGE F7B-9	1				
9	01-45754	GASKET F7B-9	1		09-47858		
10	0.0141.505	SCREW M5X8 ISO1207 BRASS	6		09-47858		0-47553-105
11	01-46794-01	SCREW 12-24UNCX9.5 BRASS	1		09-47858		
12	0.0141.911	TAP BOLT M6X20 DIN933 8.8ZP	4			09-47859	
13	0.0353.402	SPRING WASHER D6.1 X D11.8 X1.6	4			09-47859	
14	0.2233.416	LIP SEAL NT 4502 ADP (16X28X7)	2		09-47858	09-47859	
15	0.2173.402	O-RING 15.3X2.4 SS1586 NBR70	1			09-47859	
16	0.0370.516	EXT. CIRCLIP D16 DIN471 PHB	1		09-47858		
17	0.0371.040	RETAIN. RING BORE D40 DIN472 SPRST	1			09-47859	
18	0.0370.017	RETAIN. RING SHAFT D17 DIN471 SPRST	1			09-47859	
19	0.3431.483	BALL BEARING 6203	2			09-47859	
20	01-47826-2	MARKING TAG	1				



ISO VIEW

REVISION HISTORY				
ECN	REV	ECN DESCRIPTION	DATE	SIGN
	P01		06-Feb-2025	

UNLESS OTHERWISE STATED THE FOLLOWING APPLIES:		NAME	DATE	The component or product design and specified according to this drawing must comply with applicable EHS laws and EU-directives	
Ra in µm	FACES WITHOUT TOLERANCES ACC. TO	REVISION	2025-02-06	MASTER	STATUS WorkInProgress
ISO 1302	ISO 2768 - mK	APPROVED			PROJECTION METHOD ISO 128
		MATERIAL	WEIGHT 2,4 kg	TYPE F7B-9	SCALE 1:1.9
DIN ISO 13715		PROJECT NUMBER 2652	DESCRIPTION		
Outside edge	Inside edge	EXPLODED VIEW OF F7B-9 IMPELLER PUMP - FLANGE MOUNT			
±0.25	±0.5			DRAWING NUMBER	REVISION
				10-24398-02	P01

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