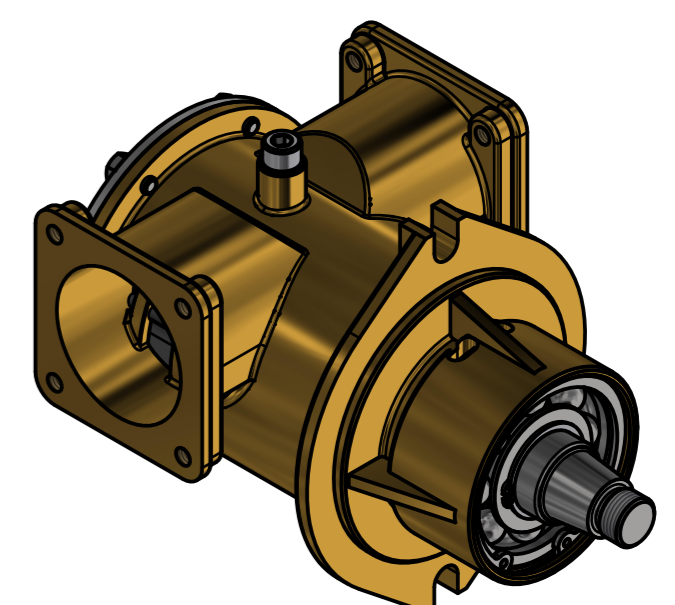
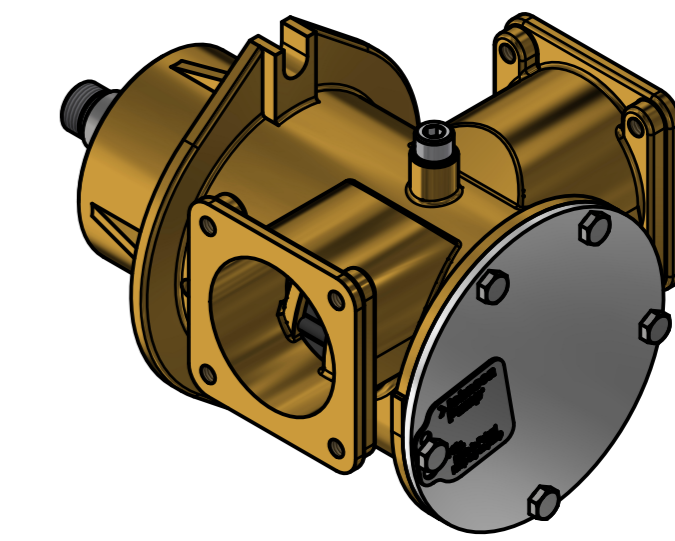
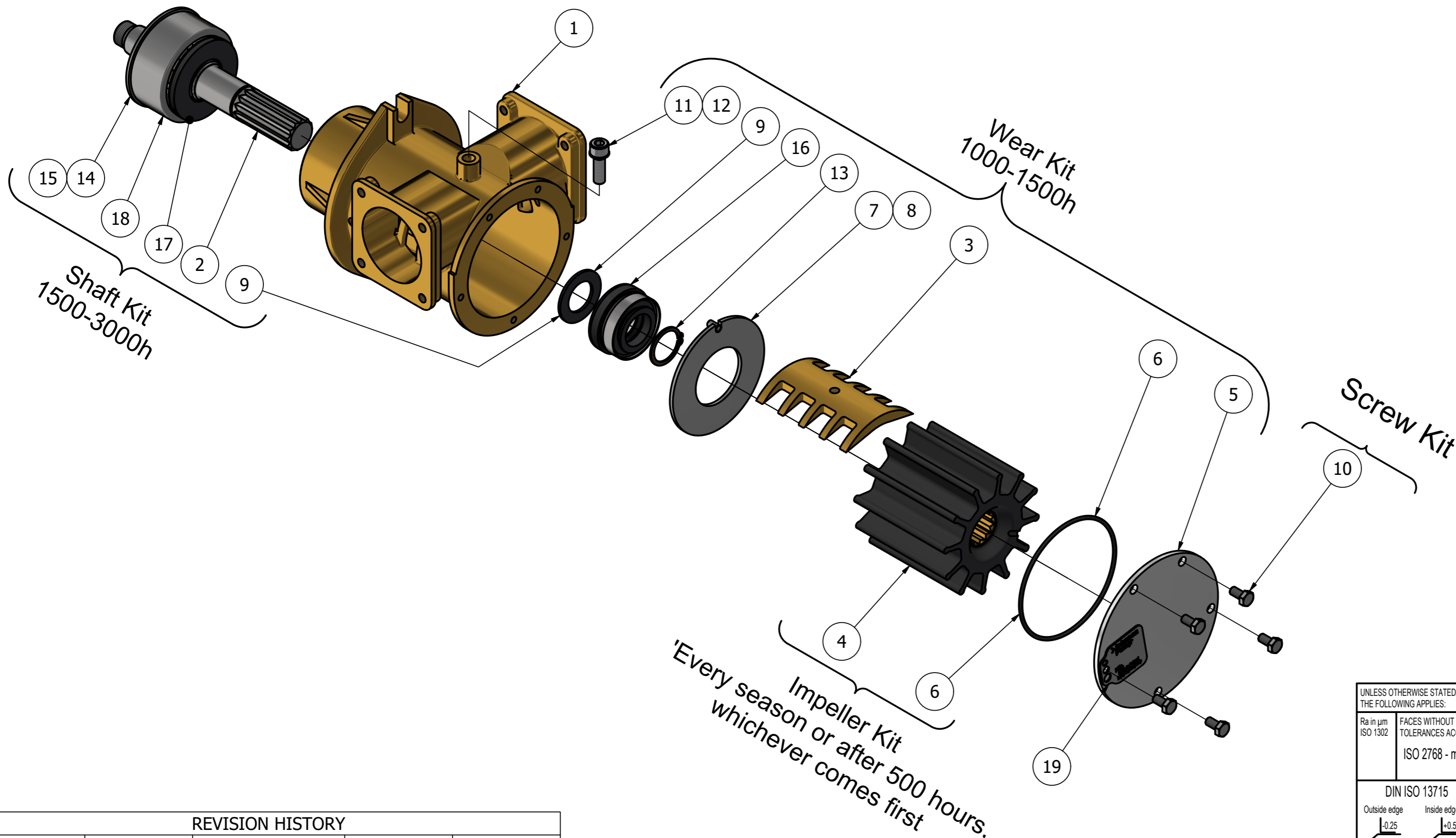


CUSTOMER DETAILS

OEM PUMP PART NO	1785016
MANUFACTURER	SCANIA
ENGINE	DI13
PUMP DESCRIPTION	F9B-9 IMPELLER PUMP OEM

PART LIST

DRAWING POSITION	COMPONENTS	COMPONENT DESCRIPTION	QTY	IMPELLER KIT	WEAR KIT	SHAFT KIT	SCREW KIT
1	01-13079-11	PUMP BODY F9B-9	1				
2	01-35282	SHAFT F9B-9	1			09-47556-106	
3	01-45173	CAM 1/1 F9B-9	1		09-47555-106		
4	08-814B	IMPELLER F9 NEOPRENE	1	09-814B			
5	01-47771-2	END COVER F8/F9/F95 SS	1		09-47555-106		
6	0.2172.142	O-RING 90.00X2.5 NBR70	1	09-814B	09-47555-106		
7	01-46538	WEAR PLATE F8/F9/F95 SS	1		09-47555-106		
8	01-42426-2	PIN SS	1		09-47555-106		
9	01-42427-15	SLINGER F8/F9B-	1		09-47555-106	09-47556-106	
10	0.0138.134	TAP BOLT M6X12 DIN933 A2	5				09-47553-107
11	0.0252.189	ALLEN SCREW M8X25 A4	1		09-47555-106		
12	01-46790-02	WASHER D8.2XD14X1 CU	1		09-47555-106		
13	0.0370.525	EXT. CIRCLIP D25 DIN471 BRONZE	1		09-47555-106		
14	0.0371.072	RETAIN. RING BORE D72 DIN472 SPRST	1			09-47556-106	
15	0.0370.030	RETAIN. RING SHAFT D30 DIN471 SPRST	2			09-47556-106	
16	0.2247.008	MECH. SEAL COMPL FA25.47.14	1		09-47555-106		
17	0.2234.006	LIP SEAL 30X62X7 DIN3760	1			09-47556-106	
18	0.3431.684	ANGULAR CONTACT BEARING 3306ATN9	1			09-47556-106	
19	01-47826-2	MARKING TAG	1				



ISO VIEW

REVISION HISTORY				
ECN	REV	ECN DESCRIPTION	DATE	SIGN
	P01		12-Nov-2024	M.G

UNLESS OTHERWISE STATED THE FOLLOWING APPLIES:		NAME	DATE	The component or product design and specified according to this drawing must comply with applicable EHS laws and EU-directives	
Ra in µm	FACES WITHOUT TOLERANCES ACC. TO ISO 2768 - mK	M.G	2024-11-12	MASTER	STATUS WorkInProgress
APPROVED	M.G				PROJECTION METHOD ISO 128
MATERIAL		WEIGHT	5,9 kg	TYPE	F9B-9
		SCALE	1:2.5		
DIN ISO 13715		PROJECT NUMBER	2652	DESCRIPTION	
Outside edge	Inside edge			EXPLODED VIEW OF F9B-9 IMPELLER PUMP	
±0.25	±0.5			DRAWING NUMBER	
				10-24308-11	
				REVISION	
				P01	

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