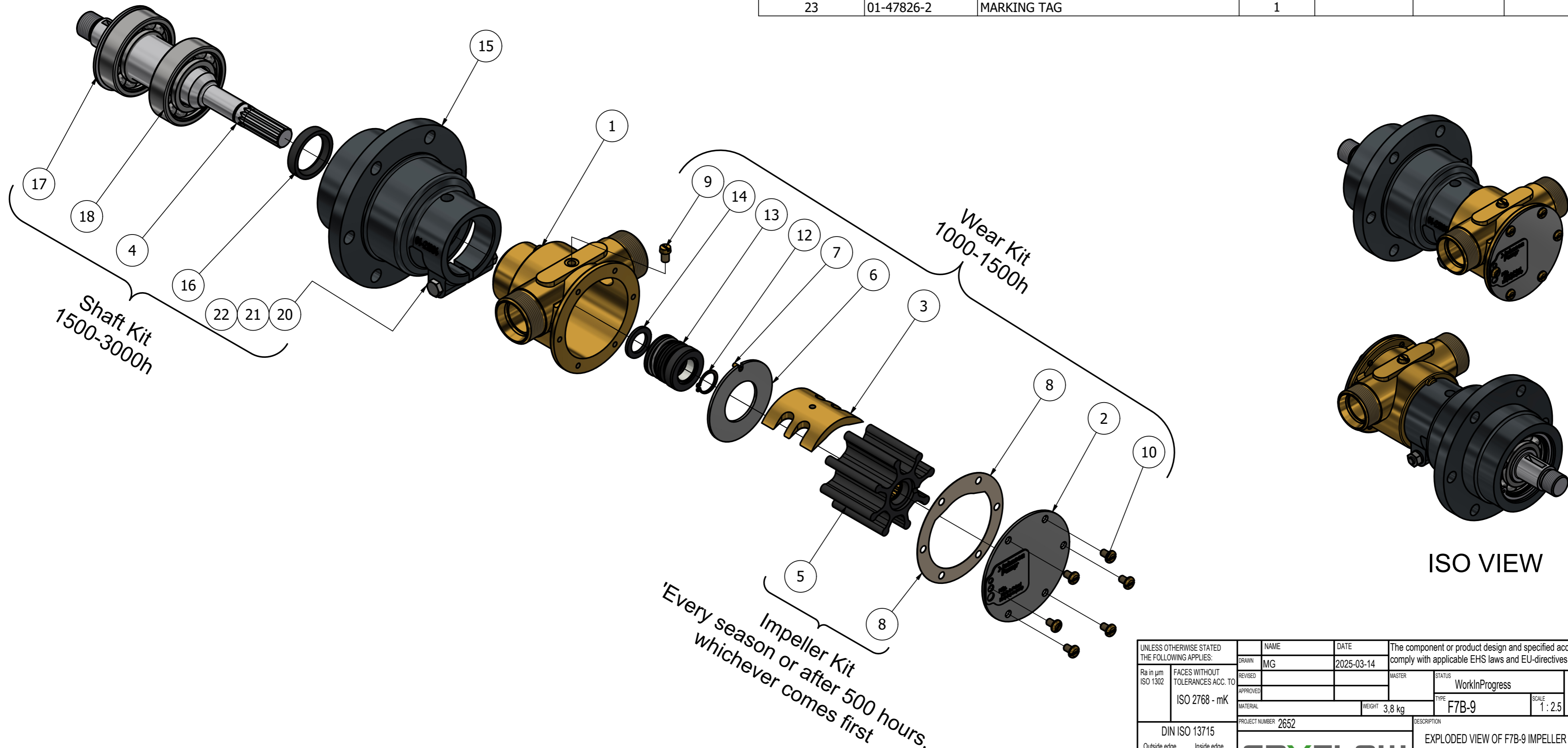


CUSTOMER DETAILS

OEM PUMP PART NO	837370
MANUFACTURER	VOLVO PENTA
ENGINE	AQD70B, AQD70BL, TMD70C, AQD70CL, AQD70C, MD70B, MD70BK, TAMD70B, THAMD70C, THAMD70B, TMD70B, TAMD70C, MD70C
PUMP DESCRIPTION	F7B-9 IMPELLER PUMP OEM

PARTS LIST

DRAWING POSITION	COMPONENTS	COMPONENT DESCRIPTION	QTY	IMPELLER KIT	WEAR KIT	SHAFT KIT	SCREW KIT
1	01-32610	PUMP BODY F7B-9	1				
2	01-47769-1	END COVER F7B	1		09-47551-114		
3	01-42679	CAM 1/1 F7B/F70B	1		09-47551-114		
4	01-31964	SHAFT F7B-9	1			09-47552-121	
5	08-1028B	IMPELLER F7 NEOPRENE	1	09-1028B			
6	01-47725	WEAR PLATE F75B-9	1		09-47551-114		
7	01-42400	PIN F35B-/F7B/F70B	1		09-47551-114		
8	01-42445	GASKET F4B/F7B	1	09-1028B	09-47551-114		
9	01-46794-07	SCREW 12-24UNCX8 BRASS	1		09-47551-114		
10	01-46794-05	SCREW 10-32UNFX8 BRASS	6		09-47551-114		x
12	0.0370.516	EXT. CIRCLIP D16 DIN471 PHB	1		09-47551-114		
13	0.2247.050	MECH. SEAL COMPL 5/8" 106BT2C1	1		09-47551-114		
14	01-42402	SLINGER F5/F7B-	1		09-47551-114		
15	01-21884-1	BEARING HOUSING F7B-9	1				
16	0.2233.002	LIP SEAL 28X38X7 BAUM2x7 NBR	1			09-47552-121	
17	0.0371.062	RETAIN. RING BORE D62 DIN472 SPRST	1			09-47552-121	
18	0.3431.486	BALL BEARING 6206 ST	2			09-47552-121	
20	0.0144.001	BOLT 1/4"-20UNCX57 SS1943 STZN	1			09-47552-121	
21	0.0194.001	NUT 1/4"-20UNC SS1989 8.8ZN	1			09-47552-121	
22	0.0353.402	SPRING WASHER D6.1 X D11.8 X1.6	1			09-47552-121	
23	01-47826-2	MARKING TAG	1				



ISO VIEW

Impeller Kit
Every season or after 500 hours,
whichever comes first

UNLESS OTHERWISE STATED THE FOLLOWING APPLIES:		NAME	DATE	The component or product design and specified according to this drawing must comply with applicable EHS laws and EU-directives	
Ra in µm ISO 1302	FACES WITHOUT TOLERANCES ACC. TO ISO 2768 - mK	DRAWN MG	2025-03-14	MASTER	STATUS WorkInProgress
		APPROVED			PROJECTION METHOD ISO 128
		MATERIAL	WEIGHT 3,8 kg	TYPE F7B-9	SCALE 1:2.5
DIN ISO 13715 Outside edge ±0.25 Inside edge ±0.5		PROJECT NUMBER 2652	DESCRIPTION EXPLODED VIEW OF F7B-9 IMPELLER PUMP OEM		
		SPXFLOW Johnson Pump		DRAWING NUMBER 10-24017-3	REVISION

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REVISION HISTORY				
ECN	REV	ECN DESCRIPTION	DATE	SIGN