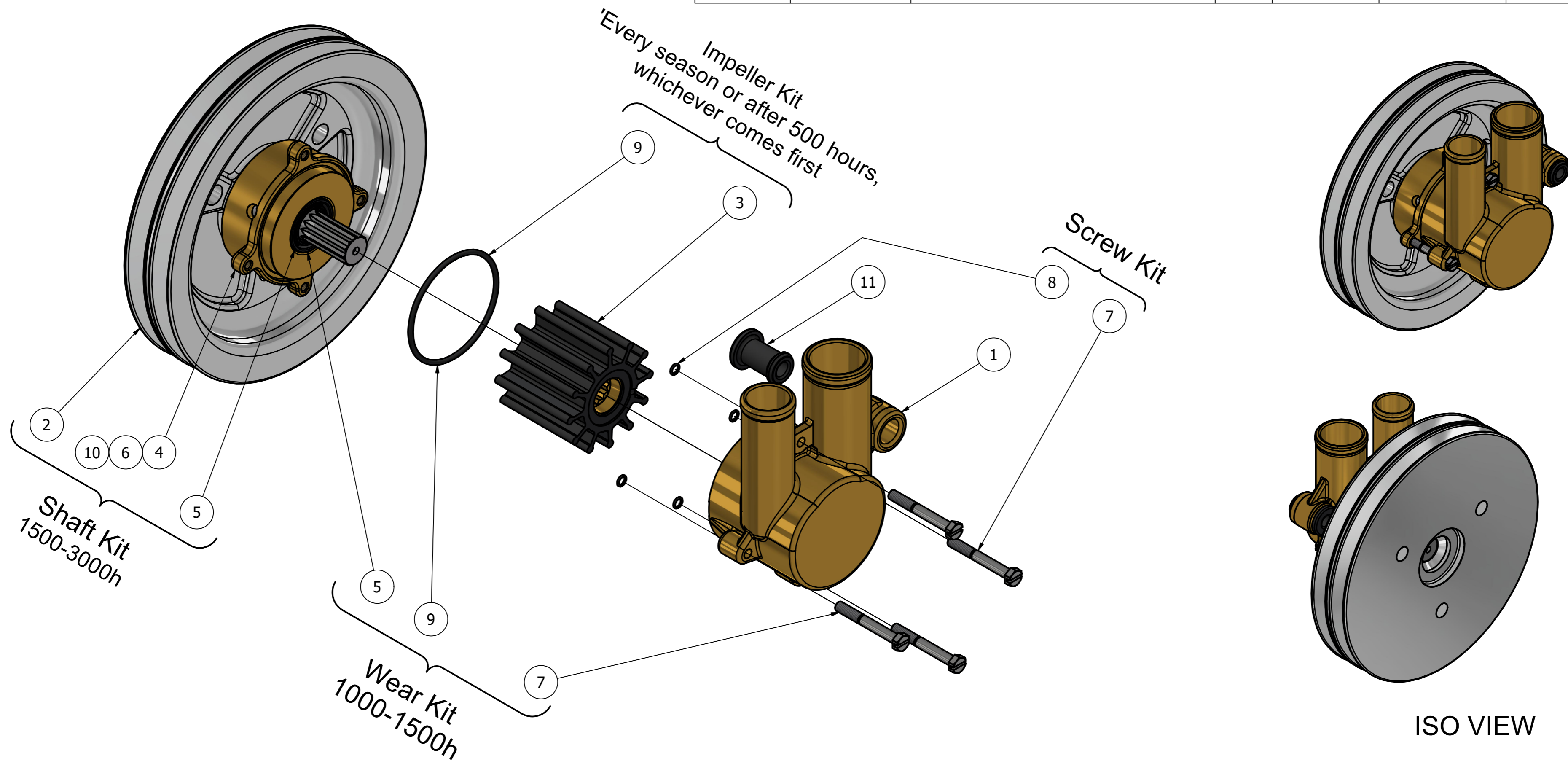


CUSTOMER DETAILS	
OEM PUMP PART NO	21255090
MANUFACTURER	VOLVO PENTA
ENGINE	4.3GL-E, 4.3GL-EF; 5.0GL-F, 5.0GL-FF
PUMP DESCRIPTION	F6B-9 IMPELLER PUMP

		PART LIST						
DRAWING POSITION	COMPONENTS	COMPONENT DESCRIPTION	QTY	IMPELLER KIT	WEAR KIT	SHAFT KIT	SCREW KIT	
1	01-13351-1	PUMP BODY F6B-9 (VP)	1					
2	01-13586-11	PULLEY F5/F6	1			09-47843		
3	08-812BT-1	IMPELLER F6 MC 97	1	09-812BT-1				
4	01-35985	BEARING HOUSING F5B-9 (VP)	1			09-47843		
5	0.2233.416	LIP SEAL 16X28X7 DPSM	1		09-47551-124	09-47843		
6	0.3431.753	BALL BEARING 6006 2RS1/VT901	1			09-47843		
7	0.0141.504	SCREW M5X40 DIN931 A2 SLOTTED	4		09-47551-124		09-47553-104	
8	0.2173.474	O-RING 4.1X1.6 SS1586 NBR70	4				09-47553-104	
9	0.2173.476	O-RING 54.6X2.4 NBR70	1	09-812BT-1	09-47551-124			
10	0.0371.058	RETAIN. RING BORE D55 DIN 472 SPRST	1			09-47843		
11	01-47129	SUPPORT BUSH 20X8 26 RUBBER	1					



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REVISION HISTORY				
ECN	REV	ECN DESCRIPTION	DATE	SIGN
	P01			M.G

UNLESS OTHERWISE STATED THE FOLLOWING APPLIES:		NAME	DATE	The component or product design and specified according to this drawing must comply with applicable EHS laws and EU-directives	
Ra in µm	FACES WITHOUT TOLERANCES ACC. TO ISO 2768 - mK	M.G	04-Nov-2024	MASTER	STATUS WorkInProgress
APPROVED	M.G				PROJECTION METHOD ISO 128
MATERIAL		WEIGHT	2.2 kg	TYPE	F6B-9
DIN ISO 13715		PROJECT NUMBER	2652	SCALE	1:1.5
Outside edge	Inside edge	SPXFLOW		DESCRIPTION	
0.25	0.5	Johnson Pump		EXPLODED VIEW OF F6B-9 IMPELLER PUMP	
				DRAWING NUMBER	10-13570-11
				REVISION	P01