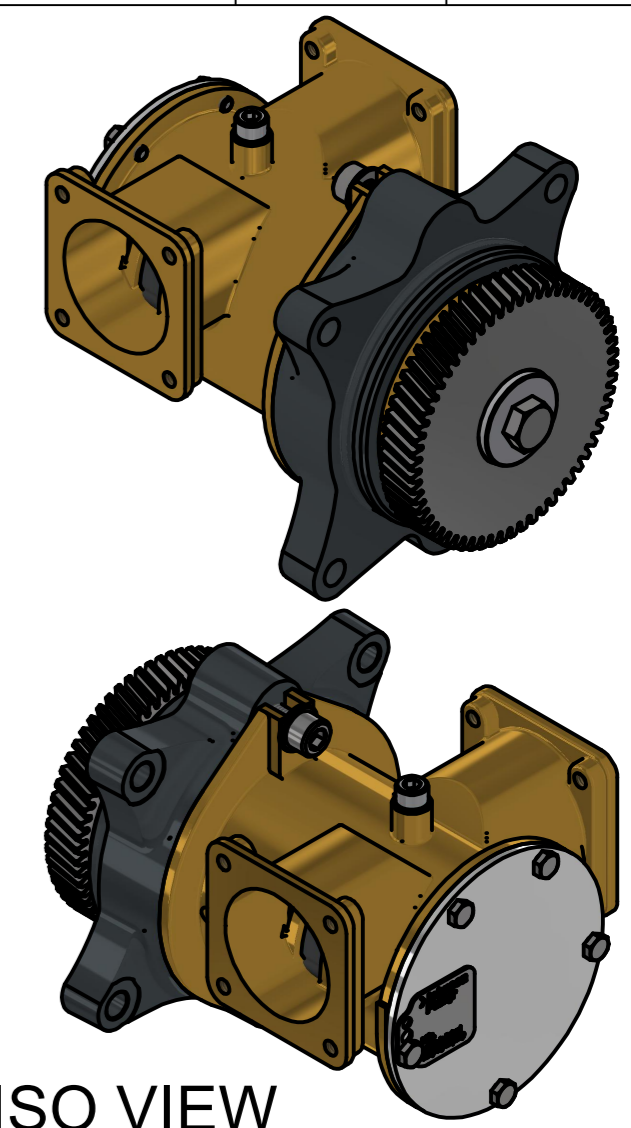
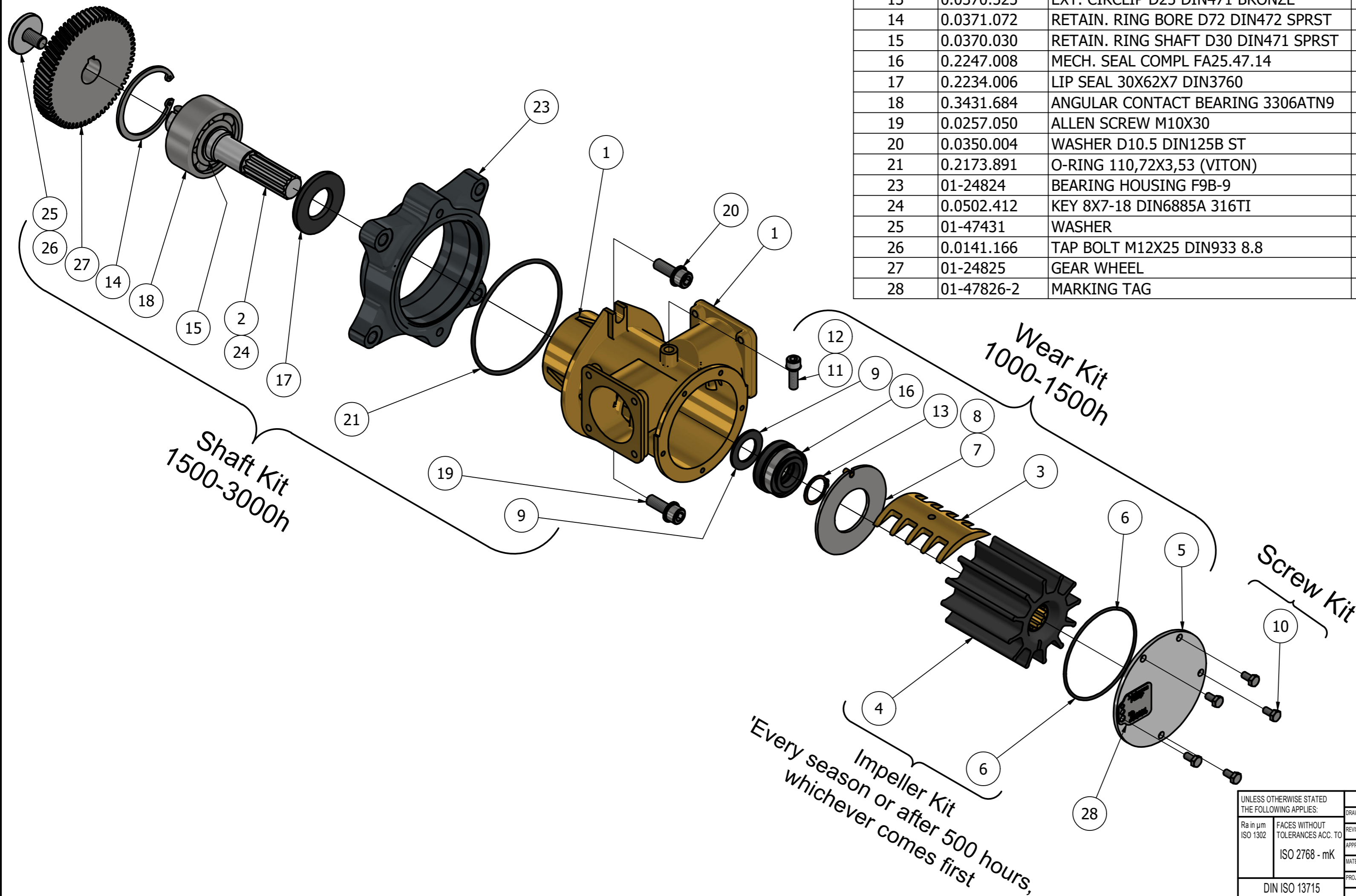


CUSTOMER DETAILS

OEM PUMP PART NO	1923450
MANUFACTURER	SCANIA
ENGINE	D13
PUMP DESCRIPTION	F9B-9 IMPELLER PUMP

PART LIST

DRAWING POSITION	COMPONENTS	COMPONENT DESCRIPTION	QTY	IMPELLER KIT	WEAR KIT	SHAFT KIT	SCREW KIT
1	01-13079-11	PUMP BODY F9B-9	1				
2	01-36215	SHAFT F9B-9	1			09-47789	
3	01-45173	CAM 1/1 F9B-9	1		09-47555-106		
4	08-814B	IMPELLER F9 NEOPRENE	1	09-814B			
5	01-47771-2	END COVER F8/F9/F95 SS	1		09-47555-106		
6	0.2172.142	O-RING 90.00X2.5 NBR70	1	09-814B	09-47555-106		
7	01-46538	WEAR PLATE F8/F9/F95 SS	1		09-47555-106		
8	01-42426-2	PIN	1		09-47555-106		
9	01-42427-15	SLINGER F8/F9B-	1		09-47555-106	09-47789	
10	0.0138.134	TAP BOLT M6X12 DIN933 A2	5				09-47553-107
11	0.0252.189	ALLEN SCREW M8X25 DIN912 A4	1		09-47555-106		
12	01-46790-02	WASHER D8.2XD14X1 CU	1		09-47555-106		
13	0.0370.525	EXT. CIRCLIP D25 DIN471 BRONZE	1		09-47555-106		
14	0.0371.072	RETAIN. RING BORE D72 DIN472 SPRST	1			09-47789	
15	0.0370.030	RETAIN. RING SHAFT D30 DIN471 SPRST	2			09-47789	
16	0.2247.008	MECH. SEAL COMPL FA25.47.14	1		09-47555-106		
17	0.2234.006	LIP SEAL 30X62X7 DIN3760	1			09-47789	
18	0.3431.684	ANGULAR CONTACT BEARING 3306ATN9	1			09-47789	
19	0.0257.050	ALLEN SCREW M10X30	2			09-47789	
20	0.0350.004	WASHER D10.5 DIN125B ST	2				
21	0.2173.891	O-RING 110,72X3,53 (VITON)	1			09-47789	
23	01-24824	BEARING HOUSING F9B-9	1				
24	0.0502.412	KEY 8X7-18 DIN6885A 316TI	1			09-47789	
25	01-47431	WASHER	1			09-47789	
26	0.0141.166	TAP BOLT M12X25 DIN933 8.8	1			09-47789	
27	01-24825	GEAR WHEEL	1			09-47789	
28	01-47826-2	MARKING TAG	1				



ISO VIEW

REVISION HISTORY

ECN	REV	ECN DESCRIPTION	DATE	SIGN
	P01			SHETTY N.

UNLESS OTHERWISE STATED THE FOLLOWING APPLIES:		NAME	DATE	The component or product design and specified according to this drawing must comply with applicable EHS laws and EU-directives	
Ra in µm	FACES WITHOUT TOLERANCES ACC. TO ISO 2768 - mK	SHETTY N.	15-Nov-2024	MASTER	STATUS WorkInProgress
APPROVED	ISO 2768 - mK	SHETTY N.		PROJECT NUMBER 2652	DESCRIPTION EXPLODED VIEW OF F9B-9 IMPELLER PUMP
MATERIAL			WEIGHT 9.6 kg	TYPE F9B-9	SCALE 1:3
DIN ISO 13715		PROJECTION METHOD ISO 128		DRAWING NUMBER 10-13517-11	
Outside edge	Inside edge	SPXFLOW		REVISION P01	
0.25	0.5	Johnson Pump			

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