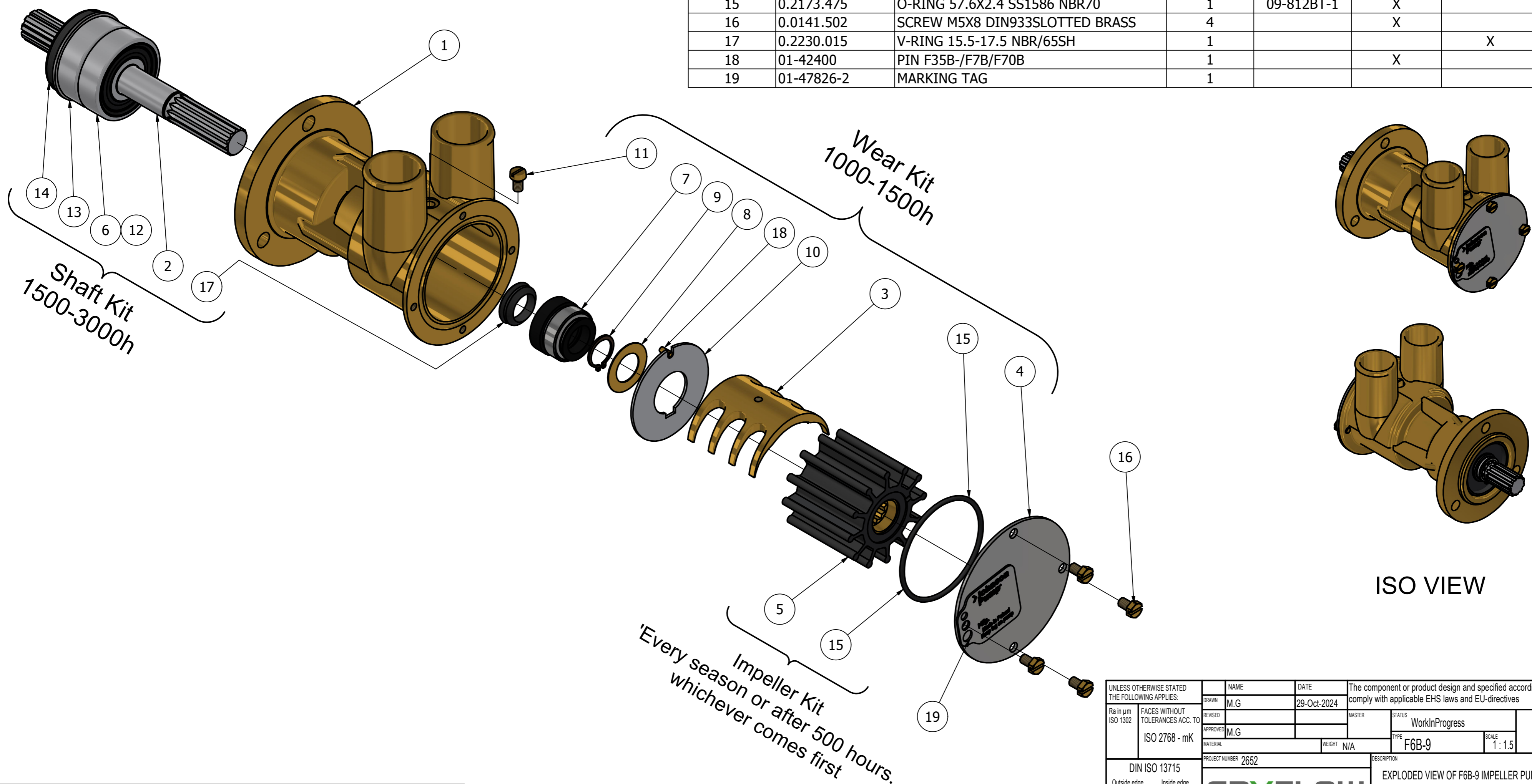


CUSTOMER DETAILS

OEM PUMP PART NO	
MANUFACTURER	
ENGINE	
PUMP DESCRIPTION	F6B-9 IMPELLER PUMP

PART LIST

DRAWING POSITION	COMPONENTS	COMPONENT DESCRIPTION	QTY	IMPELLER KIT	WEAR KIT	SHAFT KIT	SCREW KIT
1	01-13332-1	PUMP BODY F6B-9	1				
2	01-36010	SHAFT F6B-9	1			X	
3	01-46502	CAM 1/1 F6B-9	1		X		
4	01-47768-1	END COVER F6B-9	1		X		
5	08-812B	IMPELLER F6 NEOPRENE	1	09-812BT-1			
6	0.3431.778	BALL BEARING 6303-2RSH	2			X	
7	0.2247.022	MECH. SEAL COMPL D16	1		X		
8	01-45680	WASHER F5B/F6B/F7B	1		X		
9	0.0370.516	EXT. CIRCLIP D16 DIN471 PHB	1		X		
10	01-42399-2	WEAR PLATE SS F5B	1		X		
11	0.0279.033	SCREW M5X8 ISO1207 BRASS	1		X		
12	0.0370.017	RETAIN. RING SHAFT D17 DIN471 SPRST	2			X	
13	0.0371.047	RETAIN. RING BORE D47 DIN472 SPRST	1			X	
14	0.2233.405	LIP SEAL 17X47X7 NITRILE	1			X	
15	0.2173.475	O-RING 57.6X2.4 SS1586 NBR70	1	09-812BT-1	X		
16	0.0141.502	SCREW M5X8 DIN933SLOTTED BRASS	4		X		
17	0.2230.015	V-RING 15.5-17.5 NBR/65SH	1			X	
18	01-42400	PIN F35B-/F7B/F70B	1		X		
19	01-47826-2	MARKING TAG	1				



ISO VIEW

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REVISION HISTORY

ECN	REV	ECN DESCRIPTION	DATE	SIGN
	P01			

UNLESS OTHERWISE STATED THE FOLLOWING APPLIES:		NAME	DATE	The component or product design and specified according to this drawing must comply with applicable EHS laws and EU-directives	
Ra in µm	FACES WITHOUT TOLERANCES ACC. TO	REVISION	29-Oct-2024	MASTER	STATUS WorkInProgress
ISO 1302	ISO 2768 - mK	APPROVED			PROJECTION METHOD ISO 128
		MATERIAL		WEIGHT N/A	TYPE F6B-9
					SCALE 1:1.5
DIN ISO 13715		PROJECT NUMBER 2652	DESCRIPTION		
Outside edge	Inside edge	EXPLODED VIEW OF F6B-9 IMPELLER PUMP			
±0.25	±0.5			DRAWING NUMBER 10-13333-01	
					REVISION P01