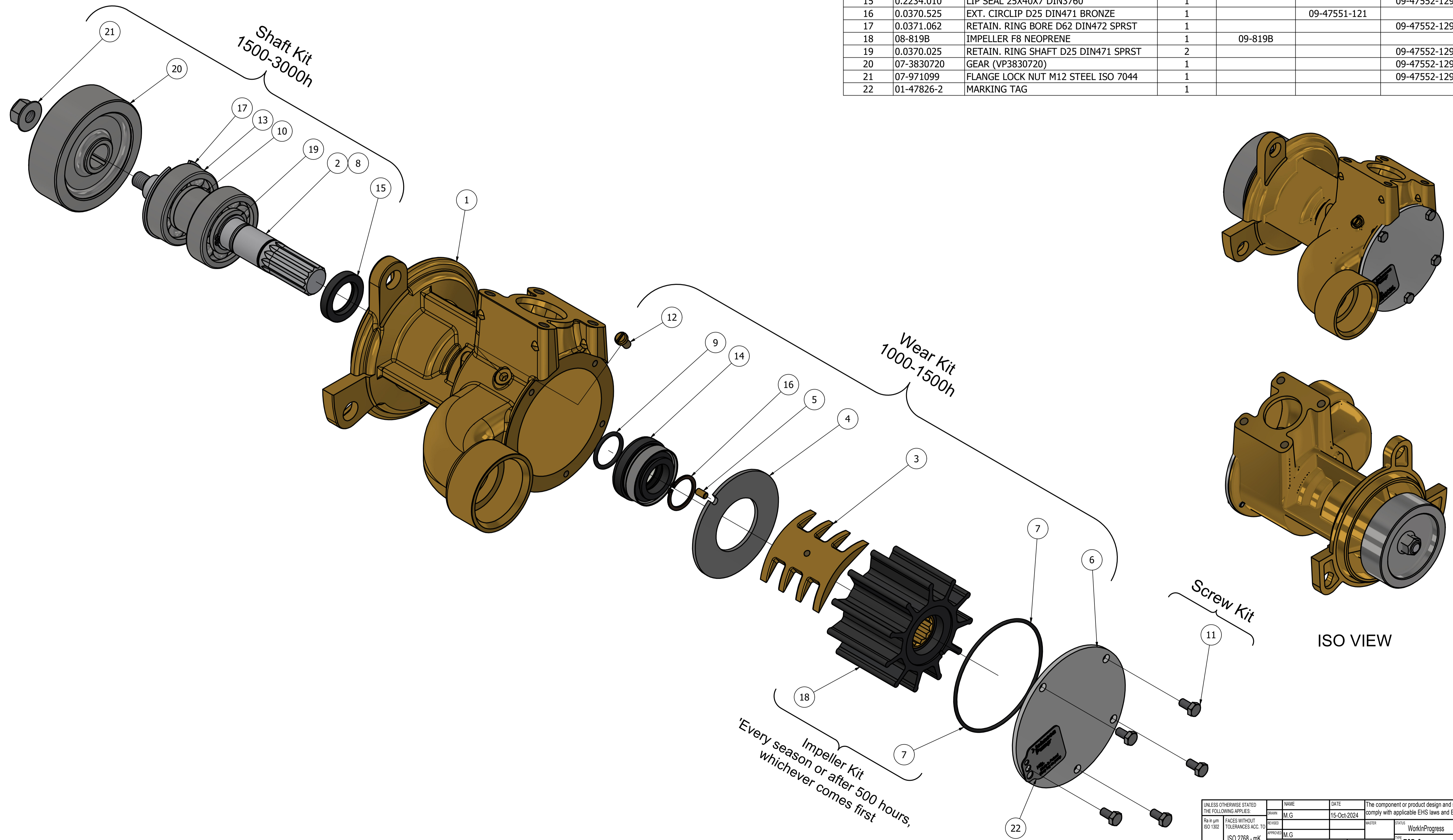


CUSTOMER DETAILS	
OEM PUMP PART NO	3836564
MANUFACTURER	VOLVO PENTA
ENGINE	TAMD74A, TAMD74A-A, TAMD74A-B, TAMD74C-A, TAMD74C-B, TAMD74L-A, TAMD74L-B, TAMD74P-A, TAMD74P-B, TAMD75P-A, TAMD71B, TAMD73P-A, TAMD73WJ-A
PUMP DESCRIPTION	F8B-9 IMPELLER PUMP

DRAWING POSITION	COMPONENTS	COMPONENT DESCRIPTION	PART LIST				
			QTY	IMPELLER KIT	WEAR KIT	SHAFT KIT	SCREW KIT
1	01-13262-11	PUMP HOUSING F8B	1				
2	01-35910	SHAFT F8B-9	1			09-47552-129	
3	01-42680	CAM 1/1 F8B	1		09-47551-121		
4	01-46538	WEAR PLATE F8/F9/F95 SS	1		09-47551-121		
5	01-42426	PIN	1		09-47551-121		
6	01-47771-1	END COVER F8B/F9B-	1		09-47551-121		
7	0.2172.142	O-RING 90.00X2.5 NBR70	1	09-819B	09-47551-121		
8	0.0503.027	WOODRUFF KEY 3X5X13 ST DIN 6888	1			09-47552-129	
9	0.2172.573	O-RING 23.4X3.53 BS1806 NBR70	1		09-47551-121		
10	01-46284-4	SPACER F8B-9	1			09-47552-129	
11	0.0138.134	TAP BOLT M6X12 DIN933 A2	5				09-47553-107
12	01-46794-02	SCREW 1/4"-20UNCX10 AL.BRONZE	1		09-47551-121		
13	0.3431.525	BALL BEARING 6305	2			09-47552-129	
14	0.2247.008	MECH. SEAL COMPL FA25.47.14	1		09-47551-121		
15	0.2234.010	LIP SEAL 25X40X7 DIN3760	1			09-47552-129	
16	0.0370.525	EXT. CIRCLIP D25 DIN471 BRONZE	1		09-47551-121		
17	0.0371.062	RETAIN. RING BORE D62 DIN472 SPRST	1			09-47552-129	
18	08-819B	IMPELLER F8 NEOPRENE	1	09-819B			
19	0.0370.025	RETAIN. RING SHAFT D25 DIN471 SPRST	2			09-47552-129	
20	07-3830720	GEAR (VP3830720)	1			09-47552-129	
21	07-971099	FLANGE LOCK NUT M12 STEEL ISO 7044	1			09-47552-129	
22	01-47826-2	MARKING TAG	1				



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REVISION HISTORY				
ECN	REV	ECN DESCRIPTION	DATE	SIGN
	P01			

UNLESS OTHERWISE STATED THE FOLLOWING APPLIES:		DATE	The component or product design and specified according to this drawing must comply with applicable EHS laws and EU-directives	
ISO 1302	ISO 2768 - mK	15-Oct-2024	STATUS	WorkInProgress
DIN ISO 13715		PROJECT NUMBER	DESCRIPTION	
Outside edge	Inside edge	10-13305-11	EXPLODED VIEW OF F8B-9 IMPELLER PUMP	
		DRAWING NUMBER	P01	
		10-13305-11		