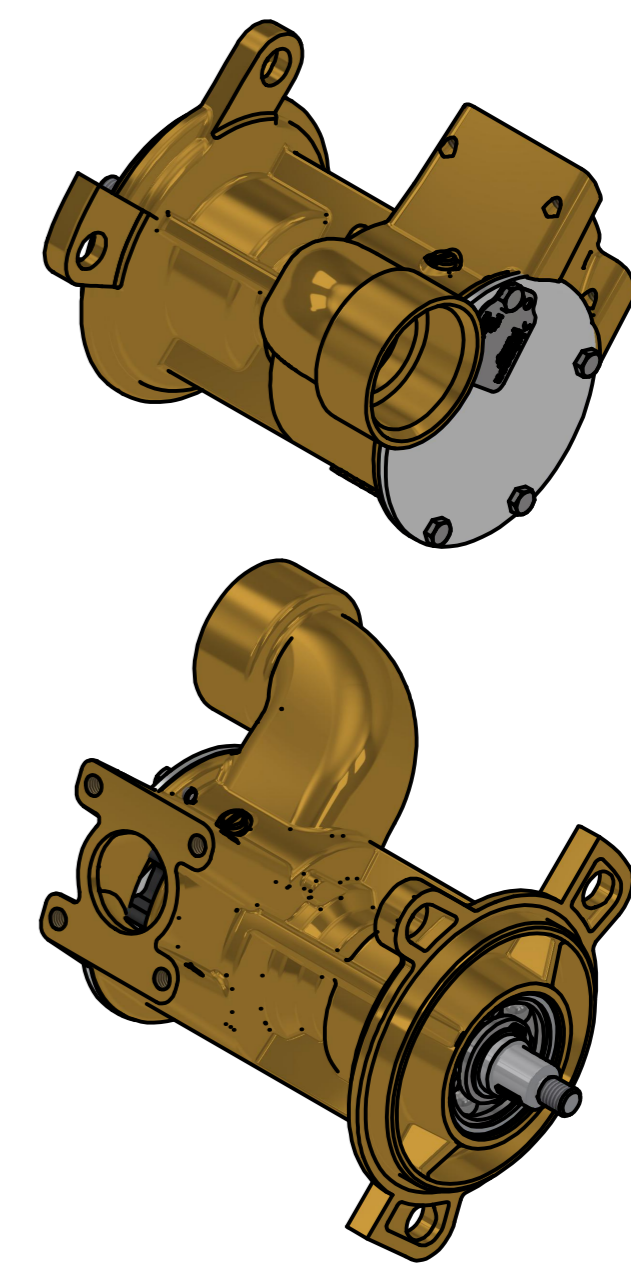
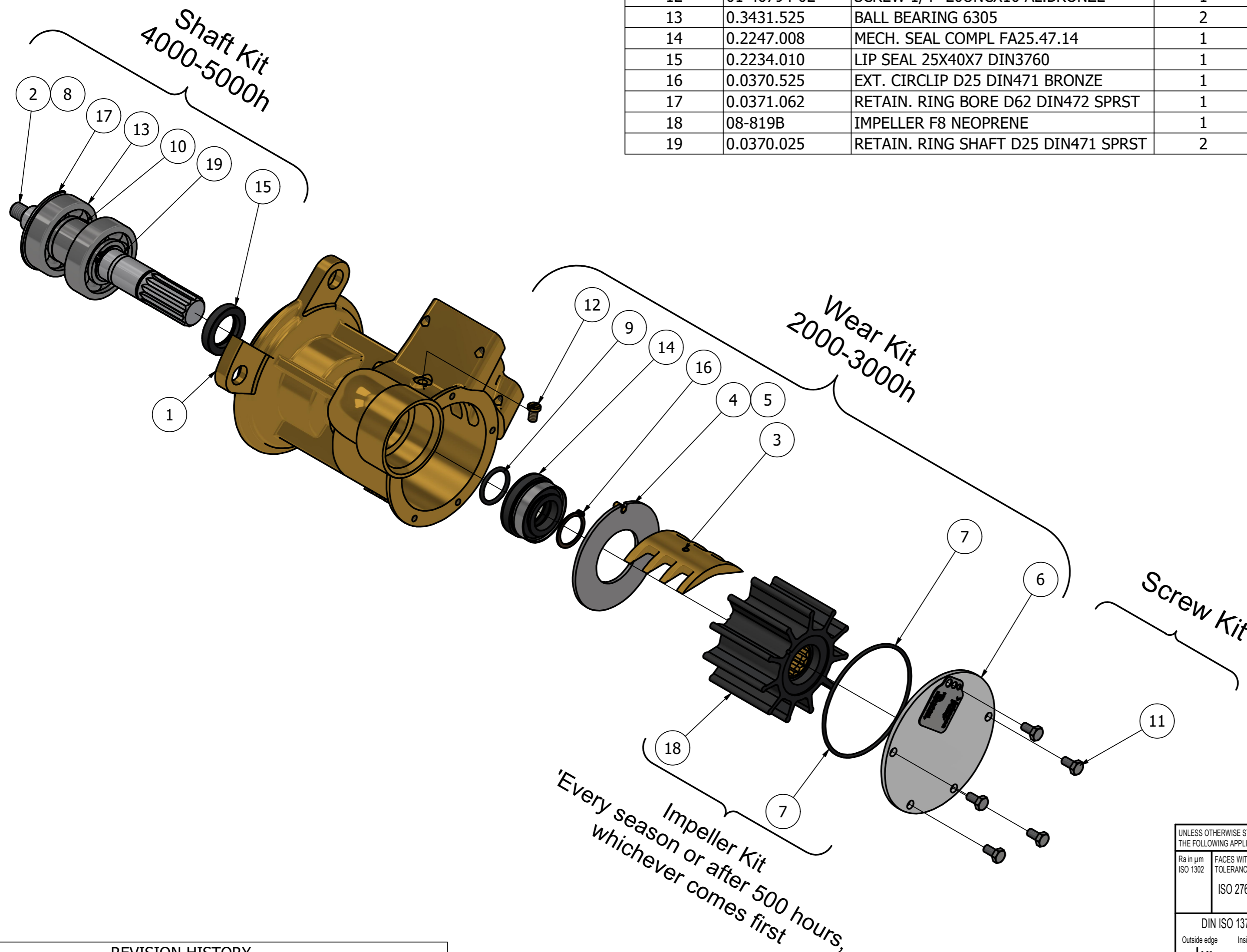


CUSTOMER DETAILS

|                  |  |
|------------------|--|
| OEM PUMP PART NO | 3830699  |
| MANUFACTURER     | VOLVO PENTA  |
| ENGINE           | TAMD74A, TAMD74A-A, TAMD74A-B, TAMD74C-A, TAMD74C-B, TAMD74L-A, TAMD74L-B, TAMD74P-A, TAMD74P-B, TAMD75P-A; TAMD71B, TAMD73P-A, TAMD73WJ-A |
| PUMP DESCRIPTION | F8B-9 IMPELLER PUMP  |

PART LIST

| DRAWING POSITION | COMPONENTS  | COMPONENT DESCRIPTION               | QTY | IMPELLER KIT | WEAR KIT     | SHAFT KIT    | SCREW KIT    |
|------------------|-------------|-------------------------------------|-----|--------------|--------------|--------------|--------------|
| 1                | 01-13262-11 | PUMP HOUSING F8B                    | 1   |              |              |              |              |
| 2                | 01-35910    | SHAFT F8-9                          | 1   |              |              | 09-47552-129 |              |
| 3                | 01-42680    | CAM 1/1 F8B                         | 1   |              | 09-47551-121 |              |              |
| 4                | 01-46538    | WEAR PLATE F8/F9/F95 SS             | 1   |              | 09-47551-121 |              |              |
| 5                | 01-42426    | PIN                                 | 1   |              | 09-47551-121 |              |              |
| 6                | 01-47771-1  | END COVER F8B/F9B-                  | 1   |              | 09-47551-121 |              |              |
| 7                | 0.2172.142  | O-RING 90.00X2.5 NBR70              | 1   | 09-819B      | 09-47551-121 |              |              |
| 8                | 0.0503.027  | WOODRUFF KEY 3X5X13 ST DIN 6888     | 1   |              |              | 09-47552-129 |              |
| 9                | 0.2172.573  | O-RING 23.4X3.53 BS1806 NBR70       | 1   |              | 09-47551-121 |              |              |
| 10               | 01-46284-4  | SPACER F8B-9                        | 1   |              |              | 09-47552-129 |              |
| 11               | 0.0138.134  | TAP BOLT M6X12 DIN933 A2            | 5   |              |              |              | 09-47553-107 |
| 12               | 01-46794-02 | SCREW 1/4"-20UNCX10 AL.BRONZE       | 1   |              | 09-47551-121 |              |              |
| 13               | 0.3431.525  | BALL BEARING 6305                   | 2   |              |              | 09-47552-129 |              |
| 14               | 0.2247.008  | MECH. SEAL COMPL FA25.47.14         | 1   |              | 09-47551-121 |              |              |
| 15               | 0.2234.010  | LIP SEAL 25X40X7 DIN3760            | 1   |              |              | 09-47552-129 |              |
| 16               | 0.0370.525  | EXT. CIRCLIP D25 DIN471 BRONZE      | 1   |              | 09-47551-121 |              |              |
| 17               | 0.0371.062  | RETAIN. RING BORE D62 DIN472 SPRST  | 1   |              |              | 09-47552-129 |              |
| 18               | 08-819B     | IMPELLER F8 NEOPRENE                | 1   | 09-819B      |              |              |              |
| 19               | 0.0370.025  | RETAIN. RING SHAFT D25 DIN471 SPRST | 2   |              |              | 09-47552-129 |              |



ISO VIEW

| REVISION HISTORY |     |                 |      |      |
|------------------|-----|-----------------|------|------|
| ECN              | REV | ECN DESCRIPTION | DATE | SIGN |
|                  | P01 |                 |      |      |

|  |  |                     |             |  |                           |
|--|--|---------------------|-------------|--|---------------------------|
| UNLESS OTHERWISE STATED THE FOLLOWING APPLIES: |  | NAME                | DATE        | The component or product design and specified according to this drawing must comply with applicable EHS laws and EU-directives |                           |
| Ra in µm                                       | FACES WITHOUT TOLERANCES ACC. TO ISO 2768 - mK | M.G.                | 24-Oct-2024 | MASTER   | STATUS WorkInProgress     |
| ISO 1302                                       |  | M.G.                |             |  | PROJECTION METHOD ISO 128 |
|  |  |                     |             | WEIGHT 7.7 kg  | TYPE F8B-9                |
|  |  |                     |             |  | SCALE 1:2.5               |
| DIN ISO 13715                                  |  | PROJECT NUMBER 2652 |             | DESCRIPTION EXPLODED VIEW OF F8B-9 IMPELLER PUMP   |                           |
| Outside edge                                   | Inside edge                                    | SPXFLOW             |             | DRAWING NUMBER 10-13263-11   |                           |
| ±0.25  | ±0.5   | Johnson Pump        |             | REVISION P01   |                           |

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