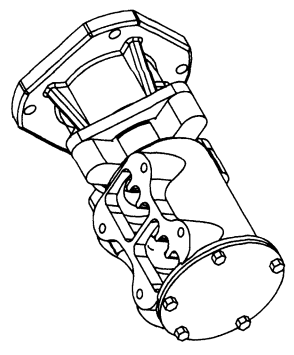


Customer Branded

Ritning nr / Drawing no	Pump nr / Strycklista / Pump no / parts list	Pump typ / Pump type	Markning på lock / Mark on endcover	Kom (pos4) / Com (pos4)
03-13248	10-13248-01	F95B-9	Pump typ + pump nr + tillv. år + vecka / Pump type + pump no + man. year + week	1/1
	10-13248-02	F95B-903	Pump typ + pump nr + tillv. år + vecka / Pump type + pump no + man. year + week	2/3

Detaljer enligt strycklista / Part nos according to parts list

- Pumpen provkors efter montage på JPAB / Testomläggning 100%
- Total pump assembly is tested in JPAB final function test.
- Test ratio 100%
- Pumphus, pos 1, provtrycks med luft vid p: 1bar + 0.2 bar. / redskärkt i vatten.
- Pumpbody, pos 1, is pressure tested at p: 1bar + 0.2 bar air submerged in water.



Project: 2627

Johnson Pump AB, S-261 82, Hälsova, Sweden

Part no: 10-13248-01, 10-13248-02

Material: Cast Iron

Weight: 1.1 kg

Scale: 1:1

Drawn: [Name]

Checked: [Name]

Approved: [Name]

Issue: 03-13248

Johnson Pump AB, S-261 82, Hälsova, Sweden

Part no: 10-13248-01, 10-13248-02

Material: Cast Iron

Weight: 1.1 kg

Scale: 1:1

Drawn: [Name]

Checked: [Name]

Approved: [Name]

Issue: 03-13248

Assembly Drawing No 03-13248

F95B-9 Impeller Pump OEM / Art. No. 10-13248-01

Position	Quantity	Part No.	Description
15	5	0.0138.134	TAP BOLT Mx12 (05-04-178)
17	4	0.0141.922	TAP BOLT M10X25 (05-04-595)
12	4	0.0353.111	SPRING WASHER D10,2 (05-02-514)
19	1	0.0370.035	CIRCLIP (05-34-515)
24	1	0.0370.535	CIRCLIP (05-34-508)
18	1	0.0371.072	CIRCLIP (05-34-502)
23	1	0.0503.010	WOODRUFF KEY (05-03-528)
20	1	0.2172.142	O-RING D90 X 2,5 (05-06-503)
26	1	0.2234.502	LIP SEAL 40X72X7 (05-29-529)
22	1	0.2247.018	MECH. SEAL KPL
10	1	0.3428.515	ROLLER BEARING (05-09-503)
11	1	0.3431.745	BALL BEARING (05-08-516)
1	1	01-13119-2	PUMP BODY F95B-9
2	1	01-13249-1	BEARING HOUSE F95B-9
4	1	01-35744	CAM 1/1 F95B-
5	1	01-35773-2	ENDCOVER F8/F9/F95 RFR
3	1	01-35892	SHAFT F95B-9
7	1	01-42426	PIN
9	1	01-46323	WASHER F95B-
8	1	01-46524	SLINGER F95B-9
6	1	01-46538	WEARPLATE F8/F9/F95 RFR
14	1	01-46774	SPACER F95B-9
21	1	01-46775	SPACER F95B-9
13	2	01-46790-02	WASHER (05-01-517)
16	2	01-46794-09	SCREW (05-04-515)
25	1	08-820B	IMPELLER F95B-

Assembly Drawing No 03-13248

F95B-9 Impeller Pump OEM / Art. No. 10-13248-02

Position	Quantity	Part No.	Description
15	5	0.0138.134	TAP BOLT Mx12 (05-04-178)
17	4	0.0141.922	TAP BOLT M10X25 (05-04-595)
12	4	0.0353.111	SPRING WASHER D10,2 (05-02-514)
19	1	0.0370.035	CIRCLIP (05-34-515)
24	1	0.0370.535	CIRCLIP (05-34-508)
18	1	0.0371.072	CIRCLIP (05-34-502)
23	1	0.0503.010	WOODRUFF KEY (05-03-528)
20	1	0.2172.142	O-RING D90 X 2,5 (05-06-503)
26	1	0.2234.502	LIP SEAL 40X72X7 (05-29-529)
22	1	0.2247.018	MECH. SEAL KPL
10	1	0.3428.515	ROLLER BEARING (05-09-503)
11	1	0.3431.745	BALL BEARING (05-08-516)
1	1	01-13119-2	PUMP BODY F95B-9
2	1	01-13249-1	BEARING HOUSE F95B-9
5	1	01-35773-2	ENDCOVER F8/F9/F95 RFR
4	1	01-35854	CAM 2/3 F95B-
3	1	01-35892	SHAFT F95B-9
7	1	01-42426	PIN
9	1	01-46323	WASHER F95B-
8	1	01-46524	SLINGER F95B-9
6	1	01-46538	WEARPLATE F8/F9/F95 RFR
14	1	01-46774	SPACER F95B-9
21	1	01-46775	SPACER F95B-9
13	2	01-46790-02	WASHER (05-01-517)
16	2	01-46794-09	SCREW (05-04-515)
25	1	08-820B	IMPELLER F95B-