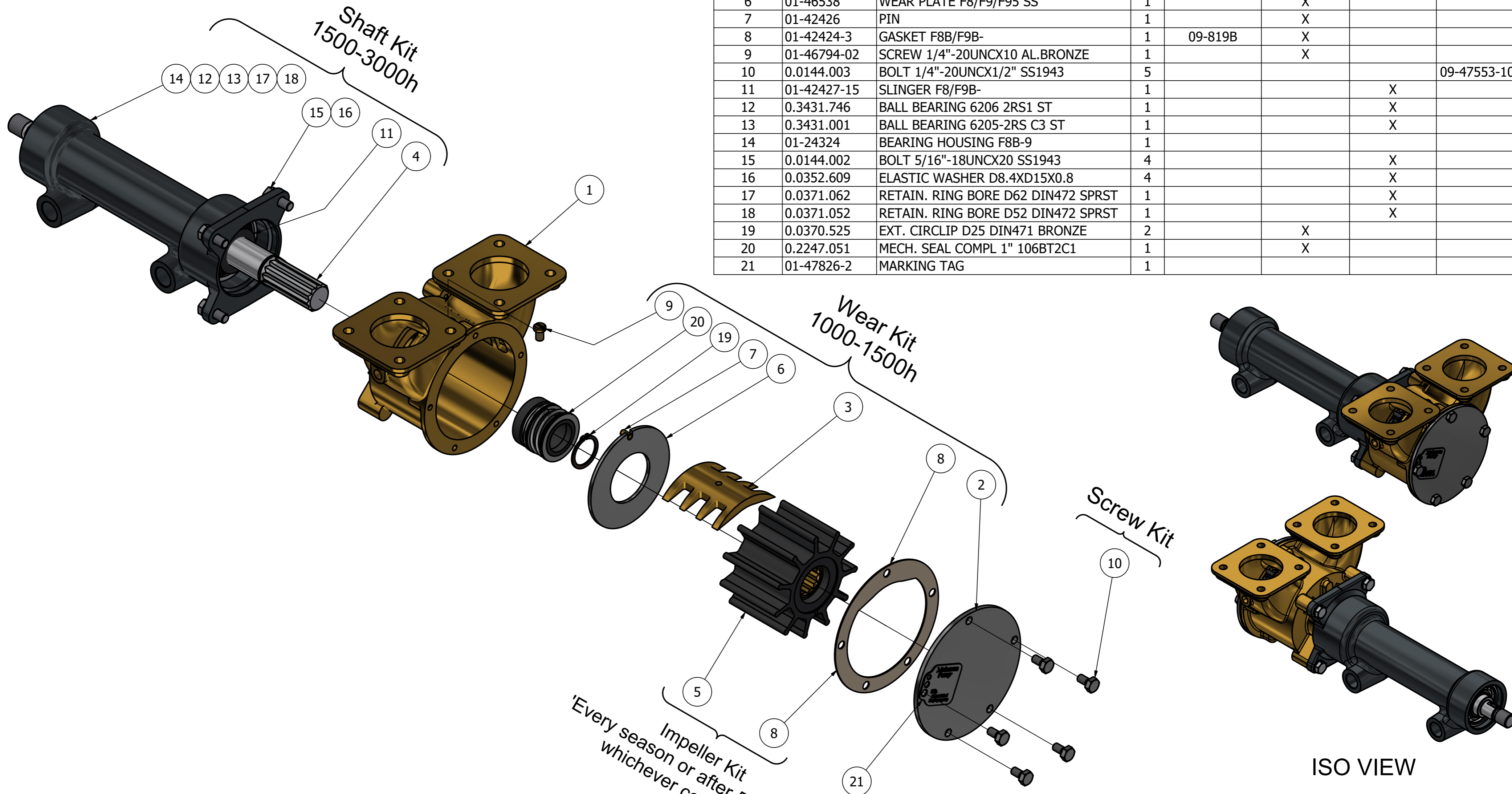


CUSTOMER DETAILS

OEM PUMP PART NO	2047400
MANUFACTURER	MTU
ENGINE	6R 099 TE61, 91, 51
PUMP DESCRIPTION	F8B-9 IMPELLER PUMP OEM

PART LIST

DRAWING POSITION	COMPONENTS	COMPONENT DESCRIPTION	QTY	IMPELLER KIT	WEAR KIT	SHAFT KIT	SCREW KIT
1	01-13002-1	PUMP BODY F8B-	1				
2	01-47771-1	END COVER F8B/F9B-	1		X		
3	01-42680	CAM 1/1 F8B	1		X		
4	01-35294	SHAFT F8B-9	1			X	
5	08-819B	IMPELLER F8 NEOPRENE	1	09-819B			
6	01-46538	WEAR PLATE F8/F9/F95 SS	1		X		
7	01-42426	PIN	1		X		
8	01-42424-3	GASKET F8B/F9B-	1	09-819B	X		
9	01-46794-02	SCREW 1/4"-20UNCX10 AL.BRONZE	1		X		
10	0.0144.003	BOLT 1/4"-20UNCX1/2" SS1943	5				09-47553-108
11	01-42427-15	SLINGER F8/F9B-	1			X	
12	0.3431.746	BALL BEARING 6206 2RS1 ST	1			X	
13	0.3431.001	BALL BEARING 6205-2RS C3 ST	1			X	
14	01-24324	BEARING HOUSING F8B-9	1			X	
15	0.0144.002	BOLT 5/16"-18UNCX20 SS1943	4			X	
16	0.0352.609	ELASTIC WASHER D8.4XD15X0.8	4			X	
17	0.0371.062	RETAIN. RING BORE D62 DIN472 SPRST	1			X	
18	0.0371.052	RETAIN. RING BORE D52 DIN472 SPRST	1			X	
19	0.0370.525	EXT. CIRCLIP D25 DIN471 BRONZE	2		X		
20	0.2247.051	MECH. SEAL COMPL 1" 106BT2C1	1		X		
21	01-47826-2	MARKING TAG	1				



ISO VIEW

Every season or after 500 hours, whichever comes first

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REVISION HISTORY

ECN	REV	ECN DESCRIPTION	DATE	SIGN
	P01		04-Feb-2025	N.T.

UNLESS OTHERWISE STATED THE FOLLOWING APPLIES:		NAME	DATE	The component or product design and specified according to this drawing must comply with applicable EHS laws and EU-directives	
Ra in µm ISO 1302	FACES WITHOUT TOLERANCES ACC. TO ISO 2768 - mK	DRAWN	N.T.	2025-02-01	
		REVISOR		MASTER	STATUS WorkInProgress
		APPROVED	N.T.		PROJECTION METHOD ISO 128
		MATERIAL		WEIGHT 8,2 kg	TYPE F8B-9
					SCALE 1:3
DIN ISO 13715 Outside edge ± 0.25 Inside edge ± 0.5		PROJECT NUMBER 2652	DESCRIPTION EXPLODED VIEW OF F8B-9 IMPELLER PUMP OEM		
SPXFLOW Johnson Pump		DRAWING NUMBER 10-13088-01		REVISION P01	