



Check here for parts questions

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### **Flexible Impeller Reference Guide Service Parts & Kits Service & Warranty Information**

**Need the part  
number for an impeller,  
seal, gasket, or motor?  
It's all here.**

#### **Highlights:**

- **Flexible Impeller information describing the materials, the sizes and shapes, and insert materials.**
- **Use the impeller silhouettes to determine what impeller your customer has just brought in without a part number**
- **If you have the pump part number, the service kits guide will give everything else**
- **Need factory service assistance, look on the service and warranty page**

## Flexible Impeller Reference Guide

### Flexible Impeller Compounds

JABSCO flexible impellers are available in the following materials:

**1. NEOPRENE** is the standard impeller material used in most flexible impeller pumps. It offers a wide range of chemical resistant properties.

**Temperature range: 45°F to 180°F.**

**2. NITRILE** impellers offer compatibility with oil products. It handles a wide range of oils, oil and water emulsions, diesel fuel, lower fraction hydrocarbons, kerosene, lubricating and machine cutting oil.

**Temperature range: 50°F to 180°F.**

Lower temperatures affect priming ability and performance characteristics. Generally, nitrile performance is 10% below that of neoprene.

**3. VITON** impellers are recommended when pumping hydrocarbons, solvents and severely corrosive chemicals.

**Temperature range: 60°F to 180°F.**

Viton is not recommended for low temperature or high pressure applications.

#### 4. SANITARY NEOPRENE

impellers are used in the hygienic flexible impeller pumps for applications pumping food, beverage and pharmaceutical products.

**Temperature range: 45°F to 165°F.**

**5. NATURAL RUBBER** impellers are used in cold water applications.

**Temperature range: 22°F to 120°F.**

**6. SANITARY EPDM** impellers are used for elevated temperature hygienic applications to 185°F. EPDM is compatible with some ketone solvents.

**Temperature range: 60°F to 185°F.**

### Flexible Impeller Silhouettes and Descriptions

|   |                         |  |
|---|-------------------------|--|
| 1 | SLOTTED SHAFT PIN DRIVE |  |
| 2 | THROUGH HOLE PIN DRIVE  |  |
| 3 | KEY DRIVE               |  |
| 4 | SINGLE FLAT DRIVE       |  |
| 5 | DOUBLE FLAT DRIVE       |  |
| 6 | DING DRIVE KEYWAY       |  |
| 7 | SPLINE DRIVE            |  |

### Flexible Impeller Cross-Reference

| ImpellerNo. Silhouette | ImpellerNo. Silhouette | ImpellerNo. Silhouette | ImpellerNo. Silhouette | ImpellerNo. Silhouette | ImpellerNo. Silhouette |
|------------------------|------------------------|------------------------|------------------------|------------------------|------------------------|
| 331-0001 O             | -0004 G                | 6303-0001 H            | 8980-0002 L            | 14281-0001 K           | 14874-0001 I           |
| 836-0001 O             | 4527-0001 G            | -0003 H                | -0003 L                | -0003 K                | -0003 I                |
| -0003 O                | -0003 G                | 6760-0003 O            | -0004 L                | -0004 K                | -0004 I                |
| -0008 O                | 4528-0001 D            | 7273-0001 G            | -0005 L                | 14282-0001 M           | 17255-0003 D           |
| 920-0001 M             | -0003 D                | -0003 G                | 8981-0002 M            | -0003 M                | 17370-0001 Q           |
| -0003 M                | 4568-0001 K            | -0004 G                | -0005 M                | -0004 M                | 17486-0001 H           |
| -0008 M                | -0003 K                | 7614-0002 K            | 8983-0002 P            | 14346-0002 Q           | 17935-0001 Q           |
| 964-0001 M             | 4598-0001 M            | -0005 K                | -0003 P                | -0003 Q                | 17936-0001 Q           |
| -0003 M                | 0003 K                 | 8500-0005 AA           | -0004 P                | -0004 Q                | 17937-0001 Y           |
| 1133-0001 G            | 5606-0001 G            | 8600-0002 V            | -0005 P                | -0005 Q                | 17956-0001 Y           |
| -0003 G                | -0003 G                | -0003 V                | 8984-0005 R            | 14609-0001 C           | 18018-0001 O           |
| 1210-0001 K            | -0004 G                | -0005 V                | 9200-0001 F            | -0003 C                | 18673-0001 I           |
| -0003 K                | 5616-0001 G            | 8713-0005 U            | -0003 F                | 14750-0001 B           | -0003 I                |
| 1414-0001 A            | 5915-0001 N            | 8840-0002 N            | -0021 F                | -0003 B                | 18786-0001 R           |
| -0003 A                | 5929-0001 K            | -0004 N                | -0023 F                | 14787-0001 C           | -0003 R                |
| 2999-0001 U            | -0003 K                | -0005 N                | 11979-0001 M           | -0003 C                | 18815-0001 L           |
| 3085-0001 L            | 6056-0003 M            | -0006 N                | 12104-0001 A           | 14792-0001 A           | 18838-0001 W           |
| 3398-0001 G            | 6174-0001 K            | 8963-0002 S            | 12326-0001 M           | -0003 A                | 18948-0001 X           |
| -0003 G                | -0003 K                | -0005 S                | -0003 M                | 14868-0001 M           | 22120-0001 K           |

## Flexible Impeller Reference Guide

| Impeller Number     | Impeller Material | Type of drive | No. of blades | Dimensions |       | Shaft Dia. | Insert Material | Remarks                           |
|---------------------|-------------------|---------------|---------------|------------|-------|------------|-----------------|-----------------------------------|
|                     |                   |               |               | A          | B     |            |                 |                                   |
| <b>SILHOUETTE A</b> |                   |               |               |            |       |            |                 |                                   |
| 1414-0001           | Neoprene          | 4             | 6             | 1-1/4      | 15/32 | 5/16       | BR              |                                   |
| -0003               | Nitrile           | 4             | 6             | 1-1/4      | 15/32 | 5/16       | BR              |                                   |
| 12104-0001          | Neoprene          | 2             | 6             | 1-1/4      | 15/32 | 5/16       | BR              | Onan (Use 6-32 x 5/8 Hdl's Screw) |
| 14792-0001          | Neoprene          | 4             | 6             | 1-1/4      | 15/32 | 5/16       | SS              |                                   |
| -0003               | Nitrile           | 4             | 6             | 1-1/4      | 15/32 | 5/16       | BR              |                                   |
| <b>SILHOUETTE B</b> |                   |               |               |            |       |            |                 |                                   |
| 14750-0001          | Neoprene          | 4             | 8             | 1-1/4      | 15/32 | 5/16       | BR              |                                   |
| -0003               | Nitrile           | 4             | 8             | 1-1/4      | 15/32 | 5/16       | BR              |                                   |
| <b>SILHOUETTE C</b> |                   |               |               |            |       |            |                 |                                   |
| 14609-0001          | Neoprene          | 4             | 6             | 1-1/4      | 15/32 | 5/16       | BR              |                                   |
| -0003               | Nitrile           | 4             | 6             | 1-1/4      | 15/32 | 5/16       | BR              |                                   |
| 14787-0001          | Neoprene          | 4             | 6             | 1-1/4      | 15/32 | 5/16       | PL              | Was SS Insert                     |
| -0003               | Nitrile           | 4             | 6             | 1-1/4      | 15/32 | 5/16       | PL              | Was SS Insert                     |
| <b>SILHOUETTE D</b> |                   |               |               |            |       |            |                 |                                   |
| 4528-0001           | Neoprene          | 1 or 2        | 6             | 1-9/16     | 3/4   | 3/8        | BR              | Was AL - 24                       |
| -0003               | Nitrile           | 1 or 2        | 6             | 1-9/16     | 3/4   | 3/8        | BR              | Was AL - 24 - 37                  |
| 17255-0003          | Nitrile           | —             | 6             | 1-9/16     | 3/4   | 1/4        |                 | Impeller Molded on Shaft          |
| <b>SILHOUETTE F</b> |                   |               |               |            |       |            |                 |                                   |
| 9200-0001           | Neoprene          | 4             | 10            | 1-19/32    | 3/4   | 5/16       | PL              | Was Brass Insert                  |
| -0003               | Nitrile           | 4             | 10            | 1-19/32    | 3/4   | 5/16       | PL              | Was Brass Insert                  |
| -0021               | Neoprene          | 4             | 10            | 1-19/32    | 3/4   | 5/16       | BR              | Was Brass Insert                  |
| -0023               | Nitrile           | 4             | 10            | 1-19/32    | 3/4   | 5/16       | BR              | Was Brass Inser                   |
| <b>SILHOUETTE G</b> |                   |               |               |            |       |            |                 |                                   |
| 1133-0001           | Neoprene          | 1 or 2        | 6             | 2          | 7/8   | 1/2        | SS              |                                   |
| -0003               | Nitrile           | 1 or 2        | 6             | 2          | 7/8   | 1/2        | SS              |                                   |
| 3398-0001           | Neoprene          | 2             | 6             | 2          | 7/8   | 1/2        | None            |                                   |
| -0003               | Nitrile           | 2             | 6             | 2          | 7/8   | 1/2        | None            |                                   |
| -0004               | Viton             | 2             | 6             | 2          | 7/8   | 1/2        | None            |                                   |
| 4257-0001           | Neoprene          | 2             | 6             | 2          | 7/8   | 5/16       | None            |                                   |
| -0003               | Nitrile           | 2             | 6             | 2          | 7/8   | 5/16       | None            |                                   |
| 5606-0001           | Neoprene          | 6             | 6             | 2          | 7/8   | 1/2        | SS              | SS Extended Drive Cup             |
| -0003               | Nitrile           | 6             | 6             | 2          | 7/8   | 1/2        | SS              | SS Extended Drive Cup             |
| -0004               | Viton             | 6             | 6             | 2          | 7/8   | 1/2        | SS              | SS Extended Drive Cup             |
| 5616-0001           | Neoprene          | 6             | 6             | 2          | 7/8   | 1/2        | BR              | Brass Extended Drive Cup          |
| 7273-0001           | Neoprene          | 4             | 6             | 2          | 7/8   | 5/16       | PL              |                                   |
| -0003               | Nitrile           | 4             | 6             | 2          | 7/8   | 5/16       | PL              |                                   |
| -0004               | Viton             | 4             | 6             | 2          | 7/8   | 5/16       | PL              |                                   |
| <b>SILHOUETTE H</b> |                   |               |               |            |       |            |                 |                                   |
| 6303-0001           | Neoprene          | 4             | 6             | 2          | 7/8   | 5/16       | PL              |                                   |
| -0003               | Nitrile           | 4             | 6             | 2          | 7/8   | 5/16       | PL              |                                   |
| 17486-0001          | Neoprene          | 6             | 6             | 2          | 7/8   | 1/2        | BR              | Brass Extended Drive Cup          |
| <b>SILHOUETTE I</b> |                   |               |               |            |       |            |                 |                                   |
| 14874-0001          | Neoprene          | 5             | 10            | 2          | 7/8   | 5/8        | PL              |                                   |
| -0003               | Nitrile           | 1 or 2        | 10            | 2          | 7/8   | 1/2        | BR              | Replaces 673-0001                 |
| -0004               | Viton             | 1 or 2        | 10            | 2          | 7/8   | 1/2        | BR              | Replaces 673-0003                 |
| 18673-0001          | Neoprene          | 5             | 10            | 2          | 7/8   | 5/8        | PL              |                                   |
| -0003               | Nitrile           | 5             | 10            | 2          | 7/8   | 5/8        | PL              |                                   |
| <b>SILHOUETTE K</b> |                   |               |               |            |       |            |                 |                                   |
| 1210-0001           | Neoprene          | 7             | 12            | 2-1/4      | 1-1/4 | 5/8        | BR              |                                   |
| -0003               | Nitrile           | 7             | 12            | 2-1/4      | 1-1/4 | 5/8        | BR              |                                   |
| 4568-0001           | Neoprene          | 3             | 12            | 2-1/4      | 1-1/4 | 5/8        | BR              |                                   |
| -0003               | Nitrile           | 3             | 12            | 2-1/4      | 1-1/4 | 5/8        | BR              |                                   |
| 5929-0001           | Neoprene          | 6             | 12            | 2-1/4      | 1-1/4 | 1/2        | BR              | SS Drive Cup                      |
| -0003               | Nitrile           | 6             | 12            | 2-1/4      | 1-1/4 | 1/2        | BR              | SS Drive Cup                      |
| 6174-0001           | Neoprene          | 6             | 12            | 2-1/4      | 1-1/4 | 5/8        | SS              | SS Drive Cup                      |
| -0003               | Nitrile           | 6             | 12            | 2-1/4      | 1-1/4 | 5/8        | SS              | SS Drive Cup                      |

**INSERT MATERIALS:** BR = Bronze • SS = Stainless Steel • PL = Epoxy Plastic



# Service & Parts Reference Guide

## Flexible Impeller Reference Guide

| Impeller Number     | Impeller Material | Type of drive | No. of blades | Dimensions |        | Shaft Dia. | Insert Material | Remarks                              |
|---------------------|-------------------|---------------|---------------|------------|--------|------------|-----------------|--------------------------------------|
|                     |                   |               |               | A          | B      |            |                 |                                      |
| 7614-0002           | Neoprene          | 5             | 12            | 2-1/4      | 1-1/4  | 5/8        | PL              | Sanitary                             |
| -0005               | EPDM              | 5             | 12            | 2-1/4      | 1-1/4  | 5/8        | PL              | Sanitary                             |
| 14281-0001          | Neoprene          | 5             | 12            | 2-1/4      | 1-1/4  | 5/8        | PL              |                                      |
| -0003               | Nitrile           | 5             | 12            | 2-1/4      | 1-1/4  | 5/8        | PL              |                                      |
| -0004               | Viton             | 5             | 12            | 2-1/4      | 1-1/4  | 5/8        | PL              |                                      |
| 22120-0001          | Neoprene          | 7             | 12            | 2-1/4      | 2      | 5/8        | BR              |                                      |
| <b>SILHOUETTE L</b> |                   |               |               |            |        |            |                 |                                      |
| 3085-0001           | Neoprene          | 7             | 10            | 2-1/4      | 1-1/4  | 5/8        | BR              |                                      |
| 8980-0001           | Neoprene          | 5             | 10            | 2-1/4      | 1-1/4  | 5/8        | PL              |                                      |
| -0002               | EPDM              | 5             | 10            | 2-1/4      | 1-1/4  | 5/8        | PL              | Sanitary                             |
| -0003               | Nitrile           | 5             | 10            | 2-1/4      | 1-1/4  | 5/8        | PL              |                                      |
| -0004               | Viton             | 5             | 10            | 2-1/4      | 1-1/4  | 5/8        | PL              |                                      |
| -0005               | Neoprene          | 5             | 10            | 2-1/4      | 1-1/4  | 5/8        | PL              | Sanitary                             |
| 18815-0001          | Neoprene          | 6             | 10            | 2-1/4      | 1-1/4  | 1/2        | BR              | SS Drive Cup                         |
| <b>SILHOUETTE M</b> |                   |               |               |            |        |            |                 |                                      |
| 920-0001            | Neoprene          | 7             | 8             | 2-9/16     | 2      | 5/8        | BR              |                                      |
| -0003               | Nitrile           | 7             | 8             | 2-9/16     | 2      | 5/8        | BR              |                                      |
| -0008               | Natural Rubber    | 7             | 8             | 2-9/16     | 2      | 5/8        | BR              | For Low Temp. to 27° F - Max. 120° F |
| 964-0001            | Neoprene          | 7             | 8             | 2-9/16     | 2      | 5/8        | PL              |                                      |
| -0003               | Nitrile           | 7             | 8             | 2-9/16     | 2      | 5/8        | PL              |                                      |
| 4598-0001           | Neoprene          | 3             | 8             | 2-9/16     | 2      | 5/8        | BR              |                                      |
| -0003               | Nitrile           | 3             | 8             | 2-9/16     | 2      | 5/8        | BR              |                                      |
| 6056-0003           | Nitrile           | 6             | 8             | 2-9/16     | 2      | 5/8        | BR              | SS Drive Cup                         |
| 8981-0002           | EPDM              | 5             | 8             | 2-9/16     | 2      | 5/8        | PL              | Sanitary                             |
| -0005               | Neoprene          | 5             | 8             | 2-9/16     | 2      | 5/8        | PL              | Sanitary                             |
| 11979-0001          | Neoprene          | 7             | 8             | 2-9/16     | 1-7/16 | 5/8        | BR              |                                      |
| 12326-0001          | Neoprene          | 6             | 8             | 2-9/16     | 2      | 5/8        | SS              | SS Drive Cup                         |
| -0003               | Nitrile           | 6             | 8             | 2-9/16     | 2      | 5/8        | SS              | SS Drive Cup                         |
| 14282-0001          | Neoprene          | 5             | 8             | 2-9/16     | 2      | 5/8        | PL              |                                      |
| -0003               | Nitrile           | 5             | 8             | 2-9/16     | 2      | 5/8        | PL              |                                      |
| -0004               | Viton             | 5             | 8             | 2-9/16     | 2      | 5/8        | PL              |                                      |
| <b>SILHOUETTE N</b> |                   |               |               |            |        |            |                 |                                      |
| 5915-0001           | Neoprene          | 7             | 8             | 2-9/16     | 2      | 5/8        | BR              |                                      |
| 8840-0002           | EPDM              | 5             | 8             | 2-9/16     | 2      | 5/8        | PL              | Sanitary                             |
| -0003               | Nitrile           | 5             | 8             | 2-9/16     | 2      | 5/8        | PL              |                                      |
| -0004               | Viton             | 5             | 8             | 2-9/16     | 2      | 5/8        | PL              |                                      |
| -0005               | Neoprene          | 5             | 8             | 2-9/16     | 2      | 5/8        | PL              | Sanitary                             |
| <b>SILHOUETTE O</b> |                   |               |               |            |        |            |                 |                                      |
| 331-0001            | Neoprene          | 7             | 9             | 3-3/4      | 2-1/2  | 1          | PL              |                                      |
| 836-0001            | Neoprene          | 7             | 9             | 3-3/4      | 2-1/2  | 1          | BR              |                                      |
| -0003               | Nitrile           | 7             | 9             | 3-3/4      | 2-1/2  | 1          | BR              |                                      |
| -0008               | Natural Rubber    | 7             | 9             | 3-3/4      | 2-1/2  | 1          | BR              |                                      |
| 6760-0003           | Nitrile           | 7             | 9             | 3-3/4      | 3-1/2  | 1          | BR              |                                      |
| 18018-0001          | Neoprene          | 7             | 9             | 3-3/4      | 3-1/2  | 1          | SS              | SS Inserted 331-0001                 |
| <b>SILHOUETTE P</b> |                   |               |               |            |        |            |                 |                                      |
| 8983-0003           | Nitrile           | 5             | 10            | 3-3/4      | 2-1/2  | 1          | PL              |                                      |
| -0004               | Viton             | 5             | 10            | 3-3/4      | 2-1/2  | 1          | PL              |                                      |
| -0005               | Neoprene          | 5             | 10            | 3-3/4      | 2-1/2  | 1          | PL              | Sanitary                             |
| <b>SILHOUETTE Q</b> |                   |               |               |            |        |            |                 |                                      |
| 14346-0002          | EPDM              | 5             | 12            | 3-3/4      | 2-1/2  | 1          | PL              | Sanitary                             |
| -0003               | Nitrile           | 5             | 12            | 3-3/4      | 2-1/2  | 1          | PL              |                                      |
| -0004               | Viton             | 5             | 12            | 3-3/4      | 2-1/2  | 1          | PL              |                                      |
| -0005               | Neoprene          | 5             | 12            | 3-3/4      | 2-1/2  | 1          | PL              | Sanitary                             |
| 17370-0001          | Neoprene          | 5             | 12            | 3-3/4      | 3-1/2  | 1          | PL              |                                      |
| 17935-0001          | Neoprene          | 7             | 12            | 3-3/4      | 2-1/2  | 1          | BR              |                                      |
| 17936-0001          | Neoprene          | 7             | 12            | 3-3/4      | 3-1/2  | 1          | BR              |                                      |

INSERT MATERIALS: BR = Bronze • SS = Stainless Steel • PL = Epoxy Plastic

## Flexible Impeller Reference Guide

| Impeller Number      | Impeller Material | Type of drive | No. of blades | Dimensions<br>A B |       | Shaft Dia. | Insert Material | Remarks                          |
|----------------------|-------------------|---------------|---------------|-------------------|-------|------------|-----------------|----------------------------------|
| <b>SILHOUETTE R</b>  |                   |               |               |                   |       |            |                 |                                  |
| 8984-0005            | Neoprene          | 5             | 9             | 4-5/8             | 3-1/2 | 1          | PL              | Sanitary                         |
| 18786-0001           | Neoprene          | 5             | 9             | 4-5/8             | 3-1/2 | 1          | PL              |                                  |
| -0003                | Nitrile           | 5             | 9             | 4-5/8             | 3-1/2 | 1          | PL              |                                  |
| -0004                | Viton             | 5             | 9             | 4-5/8             | 3-1/2 | 1          | PL              |                                  |
| <b>SILHOUETTE S</b>  |                   |               |               |                   |       |            |                 |                                  |
| 8963-0002            | EPDM              | 5             | 9             | 4-5/8             | 3-1/2 | 1          | PL              | Sanitary                         |
| -0005                | Neoprene          | 5             | 9             | 4-5/8             | 3-1/2 | 1          | PL              | Sanitary                         |
| <b>SILHOUETTE U</b>  |                   |               |               |                   |       |            |                 |                                  |
| 2999-0001            | Neoprene          | 7             | 13            | 5                 | 4     | 1-1/2      | BR              |                                  |
| 8713-0005            | Neoprene          | 5             | 13            | 5                 | 5-1/4 | 1-1/2      | PL              | Sanitary                         |
| <b>SILHOUETTE V</b>  |                   |               |               |                   |       |            |                 |                                  |
| 8600-0003            | Nitrile           | 5             | 12            | 4-5/8             | 3-1/2 | 1          | SS              |                                  |
| -0005                | Neoprene          | 5             | 12            | 4-5/8             | 3-1/2 | 1          | SS              | Sanitary                         |
| <b>SILHOUETTE W</b>  |                   |               |               |                   |       |            |                 |                                  |
| 18838-0001           | Neoprene          | 3             | 12            | 2-7/16            | 1-1/4 | 5/8        | BR              |                                  |
| <b>SILHOUETTE X</b>  |                   |               |               |                   |       |            |                 |                                  |
| 18948-0001           | Neoprene          | 3             | 12            | 2-9/16            | 1-5/8 | 5/8        | BR              |                                  |
| <b>SILHOUETTE Y</b>  |                   |               |               |                   |       |            |                 |                                  |
| 17937-0001           | Neoprene          | 7             | 10            | 2-9/16            | 2     | 5/8        | BR              |                                  |
| 17956-0001           | Neoprene          | 6             | 10            | 2-9/16            | 2     | 5/8        | BR              | SS Drive Cup, Replaces 6056-0001 |
| 17981-0005           | Neoprene          | 5             | 10            | 2-9/16            | 2     | 5/8        | BR              | Sanitary                         |
| <b>SILHOUETTE AA</b> |                   |               |               |                   |       |            |                 |                                  |
| 8500-0005            | Neoprene          | 5             | 12            | 5                 | 4     | 1-1/2      | PL              | Sanitary                         |

INSERT MATERIALS: BR = Bronze • SS = Stainless Steel • PL = Epoxy Plastic

## Jabsco Service Kits & Parts Reference Guide

| MODEL NUMBER | SERVICE KIT | IMPELLER*  | O-RING/GASKET* | SEAL*                   | MOTOR | PUMP HEAD ASSEMBLY |
|--------------|-------------|------------|----------------|-------------------------|-------|--------------------|
| 777-0001     | 90010-0001  | 920-0001   | 890-0000       | 92700-0060              | —     | —                  |
| 777-0003     | 90010-0003  | 920-0003   | 890-0000       | 92700-0060              | —     | —                  |
| 777-9001     | 90118-0001  | 920-0001   | 890-0000       | 96080-0080              | —     | —                  |
| 777-9003     | 90118-0003  | 920-0003   | 890-0000       | 96080-0080              | —     | —                  |
| 777-9051     | 90118-0001  | 920-0001   | 2432-0000      | 96080-0080              | —     | —                  |
| 1673-1001    | 90015-0001  | 1210-0001  | 1835-0000      | 92700-0060              | —     | —                  |
| 1673-1003    | 90015-0003  | 1210-0003  | 1835-0000      | 92700-0060              | —     | —                  |
| 1673-2001    | 90119-0001  | 1210-0001  | 1835-0000      | 96080-0080              | —     | —                  |
| 1673-2003    | 90119-0003  | 1210-0003  | 1835-0000      | 96080-0080              | —     | —                  |
| 1673-2051    | 90119-0001  | 1210-0001  | 2436-0000      | 96080-0080              | —     | —                  |
| <hr/>        |             |            |                |                         |       |                    |
| 2620-1001    | 90020-0001  | 18673-0001 | 2995-0000      | 92700-0050              | —     | —                  |
| 2620-1003    | 90020-0003  | 18673-0003 | 2995-0000      | 92700-0050              | —     | —                  |
| 2760-0001    | 90023-0001  | 4528-0001  | 1189-0000      | 92700-0110              | —     | —                  |
| 2760-0003    | 90023-0003  | 4528-0003  | 1189-0000      | 92700-0110              | —     | —                  |
| 3010-1011    | 90026-1011  | 3398-0001  | 92000-0590 †   | 93000-0010              | —     | —                  |
| 3010-1013    | 90026-1013  | 3398-0003  | 92000-0590 †   | 92000-0210†             | —     | —                  |
| 3010-1014    | 90026-1014  | 3398-0004  | 92000-0790 †   | 93000-0030, 92000-0800† | —     | —                  |
| 3010-1021    | N/A         | 3398-0001  | 92000-0590 †   | 93000-0010              | —     | —                  |
| 3010-1023    | N/A         | 3398-0003  | 92000-0590 †   | 92000-0210†             | —     | —                  |
| 3010-1024    | 90026-1024  | 3398-0004  | 92000-0790 †   | 93000-0030, 92000-0800† | —     | —                  |
| <hr/>        |             |            |                |                         |       |                    |
| 3200-0011    | 90029-0001  | 2999-0001  | 3209-0000      | 3222-0000               | —     | —                  |
| 4530-0001    | 90001-0001  | 4528-0001  | 1126-0000      | 4539-0000               | —     | —                  |
| 4530-0003    | 90001-0003  | 4528-0003  | 1126-0000      | 4539-0000               | —     | —                  |
| 4540-0001    | 90002-0001  | 4527-0001  | 2995-0000      | 4549-0000               | —     | —                  |
| 4540-0003    | 90002-0003  | 4527-0003  | 2995-0000      | 4549-0000               | —     | —                  |
| 4560-0001    | 90003-0001  | 4568-0001  | 7083-0000      | 3791-0000               | —     | —                  |
| 4560-0003    | 90003-0003  | 4568-0003  | 1835-0000      | 3791-0000               | —     | —                  |
| 4590-0001    | 90003-0003  | 4598-0001  | 706-0000       | 3791-0000               | —     | —                  |
| 4590-0003    | 90004-0001  | 4598-0003  | 706-0010       | 3791-0000               | —     | —                  |
| 4620-0001    | 90004-0003  | 4598-0001  | 706-0000       | 3791-0000               | —     | —                  |

\* Indicates parts contained in service kit. † Indicates O-ring. Quantities required in parenthesis.



# Service & Parts Reference Guide

## Jabsco Service Kits & Parts Reference Guide

| MODEL NUMBER | SERVICE KIT | IMPELLER*  | O-RING/<br>GASKET* | SEAL*      | MOTOR      | PUMP HEAD ASSEMBLY |
|--------------|-------------|------------|--------------------|------------|------------|--------------------|
| 4620-0003    | 90004-0001  | 4598-0003  | 706-0010           | 3791-0000  | —          | —                  |
| 4720-0003    | 90004-0003  | 6174-0003  | 2876-0000          | 92700-0520 | 18735-0000 | 4730-0003          |
| 6050-0003    | 90058-0003  | 6056-0003  | 890-0000           | 92700-0080 | 18736-0000 | 6056-0003          |
| 6360-1001    | 90061-0001  | 6303-0001  | 1985-0010          | 93000-0100 | 98012-0020 | 7440-1001          |
| 6400-0004    | 90062-0001  | 836-0001   | 816-0000           | 6407-0010  | —          | —                  |
| 6400-0051    | 90062-0001  | 836-0001   | 816-0000           | 6407-0010  | —          | —                  |
| 6850-0003    | 90058-0003  | 6056-0003  | 3101-0000          | 92700-0080 | 97030-0050 | 6853-0003          |
| 8860-0001    | 90092-0007  | 14750-0001 | 7828-0000          | 93000-0100 | 98012-0020 | 9040-0001          |
| 11810-0003   | 90105-0003  | 5929-0003  | 11816-0000         | 92700-0420 | 18739-0000 | 11818-0003         |
| 11860-0005   | 90118-0003  | 920-0003   | 890-0000           | 96080-0080 | —          | —                  |
| 11870-0005   | 90062-0003  | 836-0003   | 816-0000           | 6407-0010  | —          | —                  |
| 12290-0001   | 90126-0002  | 7273-0001  | 12558-0000         | 1040-0000  | 18740-0000 | 12590-0011         |
| 12290-0003   | 90126-0013  | 7273-0003  | 12558-0000         | 1040-0000  | 18740-0000 | 12590-0003         |
| 12290-0004   | 90126-0004  | 7273-0004  | 12558-0000         | 1040-0001  | 18740-0000 | 12590-0021         |
| 12290-0271   | 90126-0002  | 7273-0001  | 12558-0000         | 1040-0000  | 18742-0000 | 12590-0011         |
| 12290-0274   | 90126-0004  | 7273-0004  | 12558-0000         | 1040-0001  | 18742-0000 | 12590-0021         |
| 12310-0001   | N/A         | 14792-0001 | 92000-0750 (1)†    | 1040-0000  | 9195-0004  | 12377-0001         |
| 12310-0003   | 90158-0033  | 14792-0003 | 92000-0750 (1)†    | 1040-0000  | 9195-0004  | —                  |
| 12460-0011   | N/A         | 14750-0001 | 92000-0750 (1)†    | 1040-0000  | 98012-0020 | 12317-0000         |
| 12510-0001   | 90106-0001  | 9200-0001  | 9156-0010          | 1040-0000  | 18740-0000 | 9130-0001          |
| 12510-0003   | 90106-0013  | 9200-0003  | 9156-0010          | 1040-0000  | 18740-0000 | 9130-0003          |
| 12510-0271   | 90106-0001  | 9200-0001  | 9156-0010          | 1040-0000  | 18742-0000 | 9130-0003          |
| 12520-1001   | 90061-0002  | 7273-0001  | 1985-0011          | 93000-0100 | 18740-0000 | 9190-1001          |
| 12520-1003   | 90061-0023  | 7273-0003  | 1985-0011          | 93000-0100 | 18740-0000 | 9190-1003          |
| 12520-1004   | 90061-0004  | 7273-0004  | 1985-0011          | 93000-0130 | 18740-0000 | —                  |
| 12520-1271   | 90061-0002  | 7273-0001  | 1985-0011          | 93000-0100 | 18742-0000 | 9190-1001          |
| 12520-1273   | 90061-0023  | 7273-0003  | 1985-0011          | 93000-0100 | 18742-0000 | 9190-1003          |
| 12520-1274   | 90061-0004  | 7273-0004  | 1985-0011          | 93000-0130 | 18742-0000 | —                  |
| 12560-0001   | 90126-0001  | 6303-0001  | 12558-0000         | 1040-0000  | 98012-0020 | 12590-0001         |
| 16360-1003   | 90061-0003  | 6303-0003  | 1985-0000          | 93000-0100 | 18753-0050 | 7440-0003          |
| 16370-1003   | 90061-0003  | 6303-0003  | 1985-0000          | 93000-0100 | 18753-0051 | 7440-0003          |
| 16380-1003   | 90061-0003  | 6303-0003  | 1985-0000          | 93000-0100 | 18753-0052 | 7440-0003          |
| 16400-3270   | NA          | 43990-0003 | NA                 | NA         | —          | —                  |
| 16400-3350   | NA          | 43990-0003 | NA                 | NA         | —          | —                  |
| 16400-3470   | NA          | 43990-0003 | NA                 | NA         | —          | —                  |
| 16410-3270   | NA          | 43990-0004 | NA                 | NA         | —          | —                  |
| 16410-3350   | NA          | 43990-0004 | NA                 | NA         | —          | —                  |
| 16410-3470   | NA          | 43990-0004 | NA                 | NA         | —          | —                  |
| 16510-3270   | NA          | 16405-1003 | NA                 | NA         | —          | —                  |
| 16510-3350   | NA          | 16405-1003 | NA                 | NA         | —          | —                  |
| 16510-3470   | NA          | 16405-1003 | NA                 | NA         | —          | —                  |
| 16520-3370   | NA          | 16405-1004 | NA                 | NA         | —          | —                  |
| 16520-3350   | NA          | 16405-1004 | NA                 | NA         | —          | —                  |
| 16520-3470   | NA          | 16405-1004 | NA                 | NA         | —          | —                  |
| 17430-0003   | NA          | 14281-0003 | 92000-0310 (2)†    | 96080-0280 | 93004-1850 | 17438-0003         |
| 17640-2001   | NA          | 18702-2000 | 18732-0000 †       | 18247-1000 | 93004-2618 | NA                 |
| 17640-2007   | NA          | 18703-2000 | 18732-0000 †       | 18247-1000 | 93004-2616 | NA                 |
| 17640-2013   | NA          | 18704-2000 | 18732-0000 †       | 18247-1000 | 93004-2617 | NA                 |
| 18330-0000   | 90254-0003  | 6760-0003  | 816-0000           | 96080-0374 | —          | —                  |
| 18370-0000   | 90254-0001  | 17936-0001 | 816-0000           | 96080-0374 | —          | —                  |
| 18510-0000   | NA          | 18515-0000 | 18516-0000         | 1040-0001  | 18517-0000 | NA                 |
| 18510-0010   | NA          | 18526-0000 | 18516-0000         | 96080-0552 | NA         | NA                 |
| 23540-1200   | 90388-0000  | NA         | 18753-0399 †       | 18753-0400 | 18753-0402 | NA                 |
| 23540-1300   | 90388-0000  | NA         | 18753-0399 †       | 18753-0400 | 18753-0403 | NA                 |
| 23550-1300   | 90397-0000  | NA         | 18753-0416 †       | 18753-0417 | 18753-0420 | NA                 |
| 23650-0500   | NA          | 18573-0304 | NA                 | NA         | —          | —                  |
| 23650-1000   | NA          | 18753-0304 | NA                 | NA         | —          | —                  |
| 30510-SERIES | NA          | 14281-0001 | 18753-0261 (2)†    | 18753-0233 | 18753-0    | 30510-2XXX         |
|              |             | 14281-0003 | 18753-0262 (2)†    | 18753-0234 |            | 30510-3XXX         |
|              |             | 14281-0004 | —                  | 18753-0241 |            | NA                 |
|              |             | 7614-0002  | —                  | 18753-0242 |            | NA                 |
|              |             | 8980-0001  | —                  | 18753-0243 |            | NA                 |
|              |             | 8980-0002  | —                  | 18753-0244 |            | NA                 |
|              |             | 8980-0003  | —                  | —          |            | —                  |
|              |             | 8980-0004  | —                  | —          |            | —                  |

\* Indicates parts contained in service kit. † Indicates O-ring. Quantities required in parenthesis.



# Service & Parts Reference Guide

## Jabsco Service Kits & Parts Reference Guide

| MODEL NUMBER | SERVICE KIT | IMPELLER*  | O-RING/<br>GASKET* | SEAL*      | MOTOR      | PUMP HEAD ASSEMBLY |
|--------------|-------------|------------|--------------------|------------|------------|--------------------|
| 30520-SERIES | NA          | 14282-0001 | 18753-0265 (2)†    | 18753-0235 | 18753-0339 | 30530-2XXX         |
|              |             | 14282-0003 | 18753-0266 (2)†    | 18753-0236 |            |                    |
|              |             | 14282-0004 | —                  | 18753-0245 |            |                    |
|              |             | 8981-0002  | —                  | 18753-0246 |            |                    |
|              |             | 8840-0002  | —                  | 18753-0247 |            |                    |
|              |             | 8840-0004  | —                  | 18753-0248 |            |                    |
|              |             | 8840-0005  | —                  | —          |            |                    |
|              |             | 8840-0006  | —                  | —          |            |                    |
| 30530-SERIES | NA          | 14346-0002 | 18753-0267 (2)†    | 18753-0237 | 18753-0220 |                    |
|              |             | 14346-0003 | 18753-0268 (2)†    | 18753-0238 |            |                    |
|              |             | 14346-0004 | —                  | 18753-0239 |            |                    |
|              |             | 14346-0005 | —                  | 18753-0240 |            |                    |
|              |             | 8983-0002  | —                  | 18753-0249 |            |                    |
|              |             | 8983-0003  | —                  | 18753-0250 |            |                    |
|              |             | 8983-0004  | —                  | 18753-0251 |            |                    |
|              |             | 8983-0005  | —                  | 18753-0252 |            |                    |
| 30540-SERIES | NA          | 18786-0001 | 18753-0267 (2)†    | 18753-0237 |            |                    |
|              |             | 18786-0003 | 18753-0268 (2)†    | 18753-0238 |            |                    |
|              |             | 8963-0002  | —                  | 18753-0239 |            |                    |
|              |             | 8600-0005  | —                  | 18753-0253 |            |                    |
|              |             | 8600-0002  | —                  | 18753-0254 |            |                    |
|              |             | —          | —                  | 18753-0255 |            |                    |
|              |             | —          | —                  | 18753-0256 |            |                    |
|              |             | —          | —                  | —          |            |                    |
| 30550-SERIES | NA          | 7614-0002  | 18753-0261 (2)†    | 18753-0357 | 18753-0219 | 30550-2XXX         |
|              |             | 7614-0005  | —                  | 18753-0358 |            | 30550-3XXX         |
|              |             | 8980-0002  | —                  | —          |            |                    |
|              |             | 8980-0005  | —                  | —          |            |                    |
| 30560-SERIES | NA          | 8981-0002  | 18753-0263 (2)†    | 18753-0235 | 18753-0339 | 30560-2XXX         |
|              |             | 8981-0005  | —                  | 18753-0245 |            | 30560-3XXX         |
| 30570-SERIES | NA          | 14346-0002 | 18753-0265 (2)†    | 18753-0249 | 18753-0220 | 30570-2XXX         |
|              |             | 14346-0005 | —                  | 18753-0371 |            | 30570-3XXX         |
|              |             | 8983-0002  | —                  | —          |            |                    |
|              |             | 8983-0005  | —                  | —          |            |                    |
| 30580-SERIES | NA          | 8963-0002  | 18753-0267 (2)†    | 18753-0253 |            |                    |
|              |             | 8984-0005  | —                  | 18753-0376 |            |                    |
|              |             | 8600-0005  | —                  | —          |            |                    |
|              |             | 8600-0002  | —                  | —          |            |                    |
| 45710-0000   | 90200-0000  | NA         | 18753-0071         | 93000-0100 | 18753-0050 | NA                 |
| 45710-1000   | 90200-0000  | NA         | 18753-0071         | 93000-0100 | 18753-0077 | NA                 |
| 45700-0000   | 90200-0000  | NA         | 18753-0071         | 93000-0100 | 18753-0082 | NA                 |

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