

## 6980 Exploded View & Parts List

Parts List					Service Kit	
Key	Description	Model	Qty	Part No.	Pump Model	Kit No
1	Adapter	All -except	-	None	All	SK254
		6980 & 6980-0001	1	2566		
2	Key	All	1	SP1402-23		
3	Washer	All -except	-	None		
		6980 & 6980-0001	2	SP1605-02		
4	Washer	All -except	-	None		
		6980 & 6980-0001	6	SP1602-09		
5	Screw	All -except	-	None		
		6980 & 6980-0001	6	SP1106-04		
6	Bearing	All	1	SP2600-32		
7	Bearing Seal	All	1	SP2700-50	Major SK	MSK66
8	Slinger	All	1	3181		
9	Pin	All	1	2575		
10	Impeller	All	1	17936-0001		
11	Cam	All -except	1	6988		
		-71 & -0711	1	12235		
		-91 & -0911	1	6988-01		
12	Cam Screw	All -except	1	SP1005-04		
		-71 & -0711	1	SP1005-05		

Each kit comprises;  
 Impeller  
 Seal Assembly  
 Gasket  
 End Cover Screws

Each kit comprises;  
 Key  
 Bearing  
 Bearing Seal  
 Slinger  
 Impeller  
 Cam  
 End Cover Screw  
 Cam Screw  
 Gasket  
 Wearplate  
 Seal  
 Shaft  
 Retaining Ring  
 Washer

		-91 & -0911	1	SP1005-05	Nut (23)
13	Body	All	1	6984	
14	End Cover	All	1	9336	
15	End Cover Screw	All	5	SP1005-04	
16	Spline Seal	All	1	4346	
17	Gasket	All	1	816	
18	Wearplate	All	1	2574	
19	Seal	All	1	21849	
20	Shaft	All	1	21239	
21	Retaining Ring	All	1	SP1700-283	
22	Adapter Gasket	All -except	-		
		6980 & 6980-0001	1	4009	
23	Nut	All	1	SP1085-10	
24	Gear	All -except	-		
		6980, 6980-0001, -01 & -0011	1	6986	
25	Washer	All	1	SP1608-01	
26	Washer	All	1	6466	

