

**JABSCO®**

# Submersible Bilge Pump Model 30230-1012



## INSTALLATION

For maximum water evacuation the pump should be located in the lowest point of the bilge. Determine the best location and pump position for ease of plumbing and direct routing of discharge hose. Mark the location of the strainer base, and position of base release tabs (aligned with base release buttons). Depress base release buttons and separate the strainer base from the pump housing.

The strainer base may be attached to the bilge with either small stainless steel sheet metal screws (#8 x  $\frac{3}{8}$ " -  $\frac{1}{2}$ " are adequate) or a polysulfide based sealing compound.

Use screws only if you are positive bottom thickness is greater than the depth of penetration of the screw. When drilling holes it is advisable to wrap a piece of tape around the drill bit so the edge of the tape marks the maximum hole depth required. Position base and align release tabs with position previously marked and mark position of the four mounting screw holes in the base. Very carefully drill four holes where marked and secure base to bottom with stainless steel screws. Do not crack base by over tightening screws. Snap the pump housing onto the base ensuring it is properly seated and latched into position.

A quality polysulfide based sealing compound may be used as an adhesive to secure the strainer base in the bilge. Ensure the area marked for mounting pump is thoroughly clean and free of oil residue. Apply a liberal circular bead of sealant on bottom of strainer base and apply a liberal dab of sealant to each screw hole in base. Press the base onto the bottom in the position marked, ensuring the base release tabs align with their respective marked position.

Allow the sealant to cure in accordance with the manufacturer's instructions (generally 8 to 24 hours) then snap the pump housing onto the base, ensuring it is properly seated and latched in position.

## DESIGN FEATURES

- Large Strainer Base To Protect Pump From Debris
- Large Base Release Buttons For Ease Of Cleaning Strainer
- Exclusive Quadruple Lip Seal Protects Motor From Moisture
- Anti-Airlock Pump Design To Clear Water Traps In Discharge Hose
- Water Jacketed Motor Case Keeps Motor Cool And Extends Life
- Meets A.B.Y.C. Requirements\*

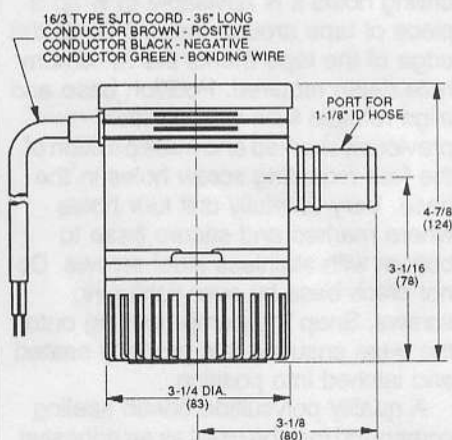
\* A.B.Y.C. - American Boat & Yacht Council establishes standards for uniform and safe boat and yacht construction.

## PLUMBING

Submersible Bilge Pumps must be plumbed to a thru-hull fitting which remains above the waterline at all angles of heel or trim (sailboats generally discharge through or below the transom). If installing a new discharge hose, the pump will operate at its greatest capacity if bends are kept to a minimum and the overall length is as short as possible. The Jabsco 1100 Pump has an anti-airlock design so a dip or water trap in the hose will be cleared automatically when the pump starts. In fact, it may be desirable to include a water trap in the discharge hose to prevent exhaust fumes from blowing into the vessel through the bilge discharge thru-hull and hose. Attach the 1-1/8" hose to the pump port (and thru-hull fitting) with two stainless steel band clamps.

## DIMENSIONS

INCHES - (mm)



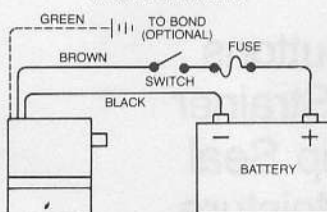
## ELECTRICAL WIRING



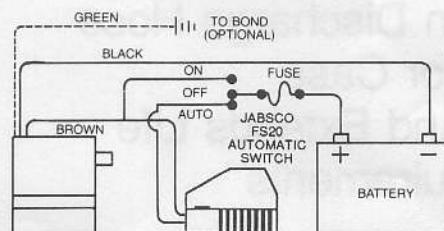
**WARNING: Fire hazard.** Electrical circuits not protected with a proper size fuse or circuit breaker may cause a fire resulting in injury or death. Install a proper size fuse or circuit breaker in the positive lead as close to the power source as possible.

The Jabsco Submersible Pump may be wired for manual operation or for maximum security and versatility for both manual and automatic operation with the addition of a float switch. To ensure maximum performance, use a quality marine grade 16 gauge wire.\* The circuit should be protected with a 7 amp fuse. To comply with A.B.Y.C. standards, the positive lead should be brown and negative lead white or black. They should be supported with non-metallic clamps every 18". The 1100 GPH Pump is equipped with a third (green) wire which may be connected to the bonding system of vessels equipped with such a system. The use of this wire is optional as it does not affect pump performance. It is only used as a security measure to eliminate any possibility of stray current entering the bilge water. When making wire connections use only mechanical locking connectors (crimp type or equivalent) and make all connections above the maximum bilge water level. Connections exposed to humid bilge environments may be sealed with silicone to prevent internal corrosion within the connector.

### MANUAL OPERATION



### MANUAL/AUTOMATIC OPERATION



\* Recommended wire size to allow no more than 10% drop in voltage.

## OPERATION

When installed in the lowest part of the bilge the Jabsco Submersible Pump will evacuate water down to a depth of 1/2". If wired for automatic operation, however, this depth may vary due to the shut off limit of the control switch.

The pump can run dry periodically without damage. However, for maximum seal life, the run dry periods should be kept to a minimum.

## MAINTENANCE

Jabsco Submersible Pumps require no periodic maintenance other than occasionally checking and possibly cleaning the pump strainer base. To do this, simply depress the base release buttons and lift pump assembly from base. Inspect the strainer base and pump inlet port and remove any debris which is present. Realign pump assembly with base and push down until it snaps securely in place. When inspecting pump for debris it is advisable to check the hose connections to ensure they are tight.

**THE PRODUCT DESCRIBED  
HEREIN IS SUBJECT TO THE  
JABSCO ONE YEAR LIMITED  
WARRANTY WHICH IS AVAILABLE  
FOR YOUR INSPECTION UPON  
REQUEST.**

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