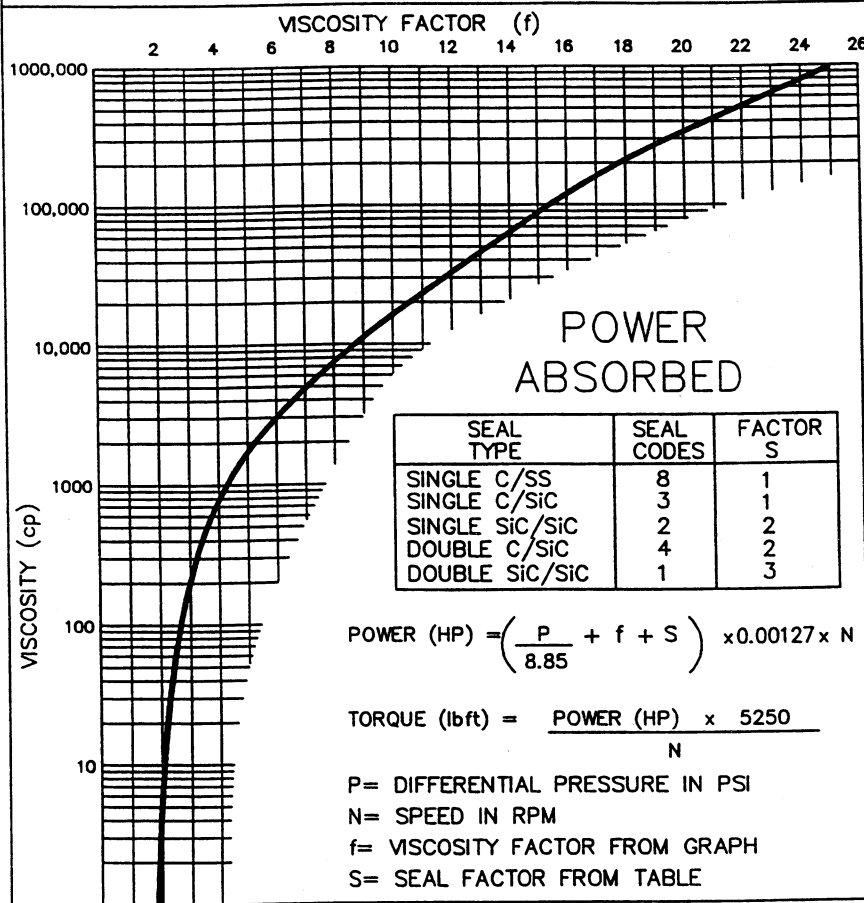
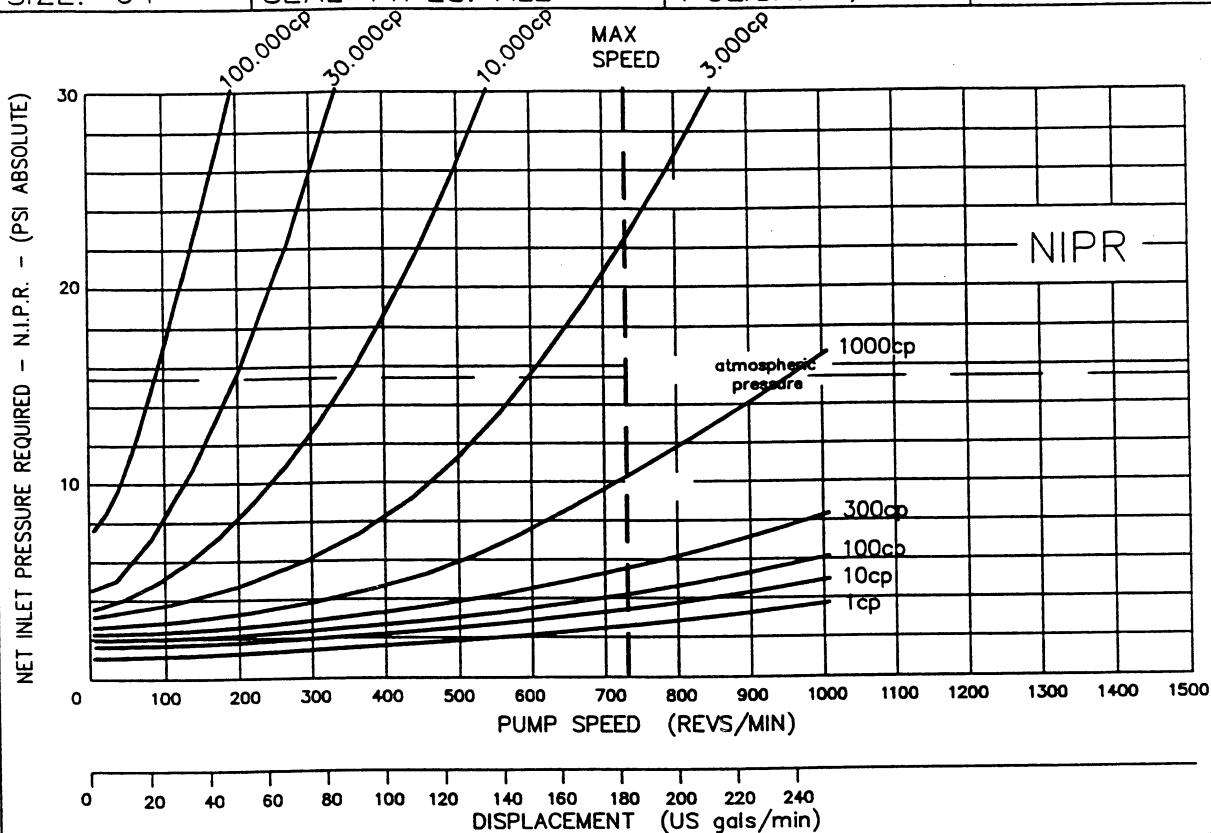


SIZE: 64

SEAL TYPES: ALL

POLISH: 0,Y

ROTOR CODE: 9



APPLICATION DATA

MAX INPUT SHAFT TORQUE (lbft) 380
 MAX SHAFT RADIAL LOAD (lb) 1400
 MAX SOFT PARTICLE DIA (in) 0.8
 DISPLACEMENT (cubic in/rev) 58
 DISPLACEMENT (US gals/100revs) 25

PHYSICAL DATA

PUMP WEIGHT HY~LINE (lb) 145
 PUMP WEIGHT ULTIMA (lb) 167
 OIL CAPACITY (cubic in) 79.3
 HOLD UP VOLUME (cubic in) 92

TIGHTENING TORQUES (lbft)

END COVER BOLTS 15
 ROTOR RETAINER SCREWS (HY~LINE) 74
 ROTOR CASE SCREWS 15
 GEAR COVER SCREWS 8
 GEAR NUTS 110
 ROTOR TIE ROD NUTS (ULTIMA) 90

ROTOR CLEARANCES (in)

FRONT, ROTOR TO END COVER .010
 RADIAL, ROTOR TO ROTOR CASE .021
 MESH, LOBE TO LOBE - MIN .008

Jabsco



USA Jabsco
 1485 Dale Way
 Costa Mesa
 CA 92628-2158
 Tel: +1 714 545 8251
 Fax: +1 714 957 0609

UK Jabsco
 Bingley Road
 Hoddesdon
 Hertfordshire, EN11 0BU
 Tel: +44 (0) 1992 450 145
 Fax: +44 (0) 1992 467 132

GERMANY Jabsco GmbH
 Oststraße 28
 22844 Norderstedt
 Tel: +49 (0) 40 53 53 73 0
 Fax: +49 (0) 40 53 53 73 11