

**REPAIR PARTS**

R65-320L

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# 65-320L REPAIR PARTS

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Item No.	Part Description	Current Models						
		HP	65L	95L	120L	160L	250L	320L
	Number of Stages	3	3	--	--	--	--	--
		5	5	3	2	2	--	--
		7.5	7	5	3	3	2	2
		10	10	7	5	4	3	--
		15	16	10	7	6	5	4
		20	21	14	10	8	7	5
		25	27	17	12	9	8	6
		30	**32	21	15	11	9	8
		40	**41	**28	20	15	13	11
50	--	--	**24	18	16	13		
1	Check Valve kit	7L507						
2	Shaft Coupling kit	4" MTR	7L434					
		6" MTR	7L435					
3	Impeller bolt kit	7L509*						
4	3" Discharge head	7L378					NA	
	4" Discharge head	NA					7L508	
5	Motor Adapter with strainer	4" MTR	7L379					
		6" MTR	7L380					
6	Impeller	7L371	7L372	7L373	7L374	7L375	7L376	
7	Diffuser without bushing	7L381		7L382	7L383			
8	Diffuser with Tungsten bushing	7L389		7L384	7L385			
9	Initial stage	7L386		7L387	7L388			
		<b>65L</b>	<b>95L</b>	<b>120L</b>	<b>160L</b>	<b>250L</b>	<b>320L</b>	
10	Thurst Bearing	7L510		7L511	7L512			
11	Tungsten Carbide Bearing	7L513						
12	Impeller Spacer	7L517		7L518	7L519			
13	Bearing Stage Spacer	7L514		7L515	7L516			
14	Strainer	7L390						
15	Shaft	<b>HP</b>	<b>65L</b>	<b>95L</b>	<b>120L</b>	<b>160L</b>	<b>250L</b>	<b>320L</b>
		3	7L392	--	--	--	--	--
		5	7L395	7L392	7L391	7L391	--	--
		7.5	7L397	7L395	7L393	7L393	7L394	7L394
		10	7L401	7L397	7L396	7L395	7L396	--
		15	7L407	7L401	7L400	7L398	7L403	7L399
		20	7L412	7L405	7L405	7L402	7L408	7L403
		25	7L416	7L409	7L409	7L404	7L410	7L405
		30	NA	7L412	7L411	7L406	7L411	7L410
40	NA	NA	7L417	7L411	7L418	7L415		
50	--	--	NA	7L414	7L419	7L418		
16	Tie rods	3	7L471	--	--	--	--	
		5	7L473	7L471	7L470	7L470	--	--
		7.5	7L474	7L473	7L484	7L484	7L472	7L472
		10	7L477	7L474	7L485	7L473	7L485	--
		15	7L465	7L477	7L486	7L475	7L490	7L476
		20	7L468	7L479	7L479	7L478	7L491	7L490
		25	7L482	7L466	7L466	7L487	7L467	7L479
		30	NA	7L468	7L489	7L488	7L489	7L467
		40	NA	NA	7L480	7L489	7L493	7L492
50	--	--	NA	7L481	7L483	7L493		
17	Cable guard	3	7L440	--	--	--	--	
		5	7L442	7L440	7L439	7L439	--	--
		7.5	7L443	7L442	7L458	7L458	7L441	7L441
		10	7L446	7L443	7L459	7L442	7L459	--
		15	7L449	7L446	7L460	7L444	7L453	7L445
		20	7L452	7L448	7L448	7L447	7L454	7L453
		25	7L438	7L450	7L450	7L461	7L451	7L448
		30	NA	7L452	7L463	7L462	7L463	7L451
		40	NA	NA	7L464	7L463	7L456	7L455
50	--	--	NA	7L437	7L457	7L456		

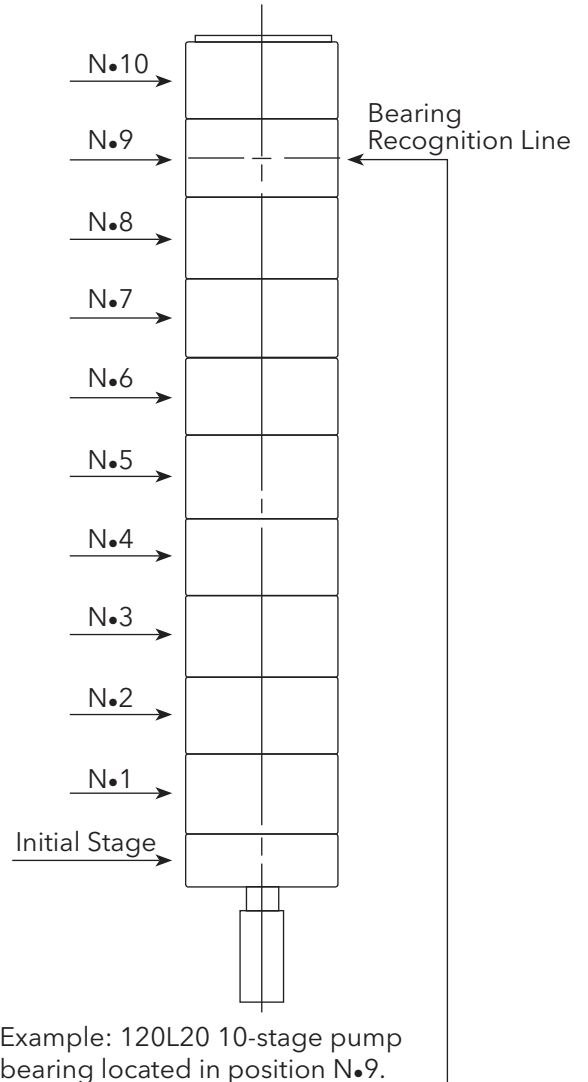
\* Impeller bolt kit contains: Initial spacer, impeller bolt and washer.

\*\* High pressure models have an exterior lining and larger diameters.

### CHECK VALVE KIT, COMPLETE

Seat valve, Seat ring, Valve, O-rings (EPDM), Thrust bearing support

65L	95L	Bearing Pos. (see note)	# of Bearings
Stages			
	3	N.4	1
4		N.5	
5	5	N.6	
7	7	N.7	
10	10	N.10	
--	14	N.13	
16	--	N.14	
	17	N.15	
21	21	N.9 & 22	2
27	--	N.12 & 27	
--	**28	N.13 & 28	
**32	--	N.14 & 31	
**41	--	Consult Factory	3
120L	160L	Bearing Pos. (see note)	# of Bearings
Stages			
2	2	N.2	1
3	3	N.3	
--	4	N.4	
5	--	N.4	
--	6	N.5	
7	--	N.6	
--	8	N.7	
--	9	N.8	
10	--	N.9	
	11	N.9	
12	--	N.5 & 12	2
15	15	N.6 & 14	
	18	N.7 & 17	
20	--	N.5, 13 & 20	3
**24	--	N.6, 15 & 23	
250L	320L	Bearing Pos. (see note)	# of Bearings
Stages			
2	2	N.2	1
3	--	N.3	
--	4	N.4	
5	5	N.4	
--	6	N.5	
7	--	N.6	
8	8	N.3 & 8	
9	--	N.4 & 9	2
--	11	N.4 & 10	
13	13	N.3, 8 & 13	3
16	--	N.4, 10 & 16	



**NOTE:** When counting stages for bearing position, the chart does not include the initial stage, it is not counted. Ex. N6 would be the 7th stage up from the bottom.

\*\*High pressure models have an exterior lining and larger diameters.

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