

Please read and save this Repair Parts Manual. Read this manual and the General Operating Instructions carefully before attempting to assemble, install, operate or maintain the product described. Protect yourself and others by observing all safety information. The Safety Instructions are contained in the General Operating Instructions. Failure to comply with the safety instructions accompanying this product could result in personal injury and/or property damage! Retain instructions for future reference. AMT reserves the right to discontinue any model or change specifications at any time without incurring any obligation.

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▲WARNING Periodic maintenance and inspection is required on all pumps to insure proper operation. Unit must be clear of debris and sediment. Inspect for leaks and loose bolts. Failure to do so voids warranty.

IPT SERIES 2P5X, 2S5X AND 3S5X PUMPS

Refer to pump manual 1808-633-00 for General Operating and Safety Instructions.

Description:

IPT engine driven pumps are commercial duty, centrifugal, self-priming (to 25 ft. vertical lift after initially filling casing with liquid), portable units. Pumps are equipped with industry standard mechanical shaft seals. Iron suction and discharge manifolds are standard male NPT threads for direct connection to swivel hose fitting with gasket, or standard NPT pipe fittings. Discharge manifold can be rotated 180° (in 90° increments); left side discharge, front discharge, or right side discharge. Pump components will handle liquids with a temperature range of 40° to 180°F (4° to 82° C). Pump only nonflammable liquids compatible with pump component materials. Pump ends are close coupled to internal combustion engines manufactured by Honda, Briggs & Stratton, Yanmar, AMT specification engines, and others. All engines meet current EPA emissions requirements. Pumps (70cc and larger) are currently preempted from emissions regulation in California. Bearing housing/pedestal drive pumps are also available for direct or drive belt connection.

Specifications:

Standard units are constructed of aluminum with cast iron impeller ("P" series - cast aluminum), cast iron volute, and cast iron suction and discharge manifolds. Standard o-rings and gaskets are EPDM. Trash pump mechanical seals feature Silicon carbide wear faces.

Unpacking:

1. Remove pump from packaging materials.
2. Package should include: pump/engine mounted in roll frame, strainer, general/safety manual, specification/parts manual, engine manual. Pump kits: Pump end, general safety manual, and specification/parts manual.

3. Make sure all components are accounted for before discarding packaging material.
4. Inspect all components for damage.
5. No assembly is required for standard engine driven pumps. Pump kits must be constructed on appropriate engine.

Preparing unit for operation:

Placing Pump

1. Always place the pump as close to the liquid source as possible. Priming efficiency and pump output will be reduced if a long (>25 ft) suction line is used. Keep all lines as short and straight as possible. Avoid any sharp bends. Suction line cannot have loops or high spots, hose must have a gradual slope up to pump.
2. Pump/engine must be located on a solid level surface.

Connecting Hose or Piping

3. All suction hose/piping connection must be air tight. Pump will not prime if there are any air leaks in the suction line or connections.
4. Use only non-collapsible hose or pipe on the suction. If collapsible hose is used on the discharge, the end of discharge line is submerged in liquid, or a check valve is placed in the discharge line, a means of venting air out of the pump during the priming cycle must be employed.
5. Always use a suction strainer to keep large debris out of the pump. Position strainer well below liquid surface and on a bed of rocks or other suitable surface. If possible tie strainer up so it is suspended off pit bottom. As a last resort tie the strainer in a large submerged bucket if bottom of water source is too soft or muddy.

Before starting engine

6. Fill engine crankcase with oil. Follow engine manufacturer recommendations for service classification and viscosity of oil as detailed in engine manual.
7. Fill fuel tank with clean, fresh, fuel. Follow engine manufacturer's guidelines as listed in engine manual.
8. Always fill pump with liquid through the priming port located on top of the discharge manifold or pump casing before starting engine. Remember the pump is self-priming only when the pump is filled with liquid.

Operation

9. Make certain pump is filled with liquid before starting engine. Failure to do so will result in damage to the mechanical shaft seal. Never run pump dry.

WARNING! DO NOT USE PUMP IN EXPLOSIVE ATMOSPHERE? DO NOT PUMP VOLATILE OR FLAMMABLE LIQUIDS.

10. Follow engine manufacturer's starting procedure. Run engine at full speed during priming. After pump has primed speed may be reduced to regulate pump output.
11. Pump will self prime to a vertical height of 10' in less than one minute, 20' in 2 minutes, 25' may take up to 4 minutes. If pump doesn't prime: Check for air leaks, move pump closer to liquid, shorten suction line, remove loops and high spots from suction line, refill pump with liquid, see troubleshooting guide in this manual.
12. Always allow engine to cool before refueling.

After pump is shut down

13. Always flush the pump out at the end of operation if the liquid being pumped may leave a solid or sticky residue inside of pump, or if a buildup of sediment inside the pump is expected.
14. Always drain pump completely of liquid if there is a chance of freezing.

Storing Pump

15. When pump is out of service for an extended period of time, completely drain liquid from casing, store pump in a dry, protected, well ventilated area.
16. Add fuel stabilizer to engine fuel tank or drain fuel from tank. Turn fuel tank valve to off position.

Pump End Assembly Procedure:

NOTE: Do not use petroleum based lubricants with EPDM rubber seal parts and o-rings. Petroleum based products will damage EPDM components.

NOTE: Apply a small amount of anti seize lubricant to bore, threaded or keyed, in impeller. If petroleum based anti seize lubricant is used do not allow it to contact EPDM components.

Install seal stationary half

1. Lay bracket (Ref. No. 2) on a solid surface, engine mount down. Apply silicone sealant (Loctite® RTV or similar) to outside metal case of shaft seal stationary half (Ref. No. 6). Position in bracket's cast bore with polished seal ring up. Install by pressing on seal's metal housing with a piece of plastic pipe or similar stock until metal case lip seats against bracket. Do not press on lapped seal surface to install.

Install bracket

2. Lay engine (Ref. No. 1) down on recoil starter with PTO shaft up vertical. Clean PTO shaft and mounting surface.
3. Position bracket on engine. Fit locating diameter on back of bracket into PTO bearing bore in engine crankcase cover. Make sure all four bolt bosses on bracket sit flat on engine crankcase cover. Rotate until bracket feet align with engine block mounting base.
4. Install four o-rings (Ref. No. 8) on four screws (Ref. No. 9). Install

screws through bracket into engine crankcase cover making sure o-rings seat in cast counter bore of bolt hole. Torque screws to 140 in-lb.

Install closed impeller -threaded

5. Install shaft sleeve (Ref. No. 10) on PTO shaft, slide down until it contacts PTO shaft shoulder.
6. Install shaft seal rotating half (Ref. No. 7) into bore in impeller (Ref. No. 11) hub. Lubricate seal's rubber cup with soapy water. Position in impeller hub bore with polished face out. Protect seal's polished face from damage with a piece of cardboard or cloth. Press seal into bore until it bottoms.
7. Thread impeller onto PTO shaft until it bottoms against shaft sleeve. If impeller back shroud hits inside of bracket before contacting shaft sleeve, install shims (Ref. No. 13) between impeller and shaft sleeve until clearance between impeller and bracket is achieved.

Install closed impeller -keyed

8. Temporarily install impeller (Ref. No. 11) on PTO shaft. If impeller hits inside of bracket before bottoming against PTO shaft end insert shims (Ref. No. 13) between end of PTO shaft and impeller until clearance is achieved. Remove impeller from PTO shaft.
9. Insert key (Ref. No. 14) into impeller keyway.
10. Install shaft seal rotating half (Ref. No. 7) into bore in impeller hub. Lubricate seal's rubber cup with soapy water. Position in impeller hub bore with polished face out. Protect seal's polished face from damage with a piece of cardboard or cloth. Press seal into bore until it bottoms.
11. Install o-ring (Ref. No. 16) into bore in front of impeller nose. Slide impeller screw (Ref. No. 15) into through hole. If required install shims inside impeller bore, position on exposed screw end.
12. Align key with PTO shaft keyway
13. Slide impeller onto PTO shaft. Fix on shaft with screw. Torque screw to 140 in-lb.

Install semi-open impeller -threaded

14. Install impeller spacer (Ref. No. 12) into impeller (Ref. No. 11) threaded bore. Make certain spacer slides all the way to the bottom of the bore.
15. Thread impeller onto PTO shaft until impeller spacer bottoms against end of shaft. If impeller rear shroud contacts bracket first remove impeller. Add impeller shims (Ref. No. 13) until shaft seats against shims before striking bracket.
16. Measure normal distance from impeller vane front face to bracket inside face with a micrometer or similar accurate measuring instrument.
17. Lay volute (Ref. No. 18) on its nose exposing bracket mounting surface. Measure normal distance from volute mounting surface to impeller wear face.
18. Adjust amount of impeller shims until assembled clearance between impeller face and volute face is 0.01" to 0.03".
19. Install shaft seal rotating half (Ref. No. 7) into bore in impeller hub. Lubricate seal's rubber cup with soapy water. Position in impeller hub bore with polished face out. Protect seal's polished face from damage with a piece of cardboard or cloth. Press seal into bore until it bottoms.
20. Reinstall impeller with all shims used to set clearance.

Install semi-open impeller -keyed

21. Temporarily install impeller (Ref. No. 11) on PTO shaft. End of PTO shaft must contact bottom of shaft bore in impeller hub. If impeller rear shroud contacts bracket before end of PTO shaft contacts bottom of shaft bore in impeller, install shims (Ref. No. 13) in bore until impeller clears bracket.
22. Measure normal distance from impeller vane front face to bracket inside face with a micrometer or similar accurate measuring instrument.
23. Lay volute (Ref. No. 18) on its nose exposing bracket mounting surface. Measure normal distance from volute mounting surface to impeller wear face.
24. Adjust amount of impeller shims until assembled clearance between impeller face and volute

face is 0.01" to 0.03". Remove impeller from shaft.

25. Install o-ring (Ref. No. 16) into bore in front of impeller nose. Slide impeller screw (Ref. No. 15) into center hole through impeller. If required install shims used to set impeller clearance inside impeller bore, position on exposed screw end.
26. Align key with PTO shaft keyway
27. Slide impeller onto PTO shaft. Fix on shaft with screw. Torque screw to 140 in-lb.

Install Volute

28. Lay volute (Ref. No. 18 on its nose exposing bracket mounting surface. Install o-ring (Ref. No. 17) into groove.
29. Position volute on pins (Ref. No. 5) installed in bracket. Volute will go on only one way, with discharge opening to the top. Slide volute on pins until it seats against bracket.
30. Secure volute to bracket with screws (Ref. No. 19). Torque screws to 50 in-lb.

Install Casing

31. Install check valve (Ref. No. 21) on volute nose. Make certain valve is oriented correctly with flapper hinge at the top. Align notch in mounting ring with rib cast into top of volute nose.
32. Install casing o-ring (Ref. No. 20) onto casing (Ref. No. 22). Lubricate with soapy water.
33. Install casing onto bracket. Screws (Ref. No. 27) are held into casing body with o-rings (Ref. No. 28) and square nuts (Ref. No. 4) are held into bracket ears with clips (Ref. No. 3) to make installation easier. Align casing to bracket and install six screws. Torque screws to 100 in-lb.

Install ports and plugs

34. Install an o-ring (Ref. No. 30) on each of two plugs (Ref. No. 29). Thread one plug into fill port on discharge manifold (Ref. No. 24) and one plug into casing drain port.
35. Align a gasket (Ref. No. 26) onto discharge flange of casing. Install discharge manifold onto casing with four screws (Ref. No. 25). Torque screws to 100 in-lbs, alternate tightening screws in a

cross pattern to eliminate crushing the gasket.

36. Align a gasket (Ref. No. 26) onto suction flange of casing. Install suction flange (Ref. No. 23) onto casing with four screws (Ref. No. 25). Torque screws to 100 in-lbs, alternate tightening screws in a cross pattern to eliminate crushing the gasket.

Install into frame (frame mounted gas pump)

37. Slide pump/engine assembly into frame (Ref. No. 35).
38. Insert four spacers (Ref. No. 31) under engine block. Align spacers with engine block mounting holes.
39. Move pump/engine until four engine mounting points align with holes in frame base and mounting slots in bracket feet align with slots in frame base.
40. Secure pump/engine to frame with four screws (Ref. No. 32) in engine block, two screws (Ref. No. 33) in bracket feet, and six hex nuts (Ref. No. 34).
41. Reposition frame cross members if required to provide clearance at the pump discharge and engine recoil starter.

Install into frame (frame mounted diesel pump)

42. Slide pump/engine assembly into frame (Ref. No. 35).
43. Insert two spacers (Ref. No. 31) under bracket feet. Align spacers with mounting slots in feet.
44. Move pump/engine until four engine mounting points align with holes in frame base and mounting slots in bracket feet align with slots in frame base.
45. Secure pump/engine to frame with four screws (Ref. No. 32) in engine block, two screws (Ref. No. 33) in bracket feet, and six hex nuts (Ref. No. 34). Torque screws to 140 in-lbs.
46. Reposition frame cross members if required to provide clearance at the pump discharge and engine recoil starter.

Rubber feet installation (pump end kit)

47. Install two rubber feet onto back two mounting holes of engine block with screws and nuts provided.

Repair and Maintenance Instructions:

Shaft Seal replacement

1. Loosen six screws (Ref. No. 27) until screw disengages square nut (Ref. No. 4) in bracket.
2. Remove casing assembly from bracket.
3. Remove screws (Ref. No. 19) holding volute (Ref. No. 18) to bracket.
4. Remove volute.
5. Remove impeller (Ref. No. 11). Threaded impellers unthread counterclockwise (looking at impeller). Keyed shaft impellers; remove impeller screw (Ref. No. 15), inspect o-ring (Ref. No. 16) replace if required.
6. Pry worn rotating half of shaft seal (Ref. No. 7) from impeller hub. Discard seal.
7. Remove screws (Ref. No. 9) holding bracket to engine, inspect o-rings (Ref. No. 8), replace if required.
8. Remove bracket from engine.
9. Press stationary half of shaft seal (Ref. No. 6) from bracket. Discard seal.
10. Replace any o-rings (Ref. Nos. 20 & 17) that show signs of wear or damage.
11. Rebuild pump with new shaft seal. Follow Pump End Assembly Instructions.

Cleaning pump

12. Loosen six screws (Ref. No. 27) until screw disengages square nut (Ref. No. 4) in bracket.
13. Remove casing assembly from bracket.
14. Remove screws (Ref. No. 19) holding volute (Ref. No. 18) to bracket.
15. Remove volute.
16. Clean debris and sediment from inside of casing, volute, and impeller. Clean all volute passages and impeller vanes. Make sure closed impeller vane passages are clean by running a wire from impeller outside diameter to impeller eye. Remove any foreign objects clogging passages.
17. Check all parts for excessive wear or damage. Replace parts as required.
18. Reassemble pump.

Periodic Maintenance

19. Clean outside of pump and engine to remove accumulated dirt, oil and grime.
20. Maintain engine according to engine manufacturer's recommendations.
21. It is recommended that a replacement shaft seal and seal kit be kept on hand at all times.
22. Check for leaks during pump operation. Leaks may occur at shaft seal, casing to bracket connection, suction and discharge manifold connections, and through pump casing and bracket. Investigate and repair any leaks immediately.

- NOTE: Engine failure due to water intrusion into crankcase caused by a leaking seal will not be covered by engine or pump warranty.
23. Mechanical shaft seals are a wear item and require periodic replacement. Seal life is dependent on many factors including liquid pumped, sediment type, operating point, and suction conditions.
 24. Inspect for loose fasteners. Tighten any loose fasteners immediately.

Troubleshooting:

Priming/pump fails to prime

Problem	Possible Cause	Corrective Action
Pump fails to prime	Pump not filled with liquid Air leak at suction line connection Worn suction connection gasket Leaking suction line Engine speed too low Worn or broken volute or impeller Leaking/worn mechanical shaft seal Clogged suction strainer/line Suction lift too great (25 ft max) Suction line too long Pump is air locked	Add liquid to pump through priming port Add sealant to connection Replace suction gasket Inspect, repair, or replace suction line Run engine at maximum speed Replace parts as required Replace mechanical shaft seal Clean strainer and suction line Reduce lift Reduce length to under 30 feet Vent pump discharge through priming port

Priming remedies that will NOT work:

- Holding suction line out of liquid source and forcing liquid into end while pump is running.
- Pinching off the discharge line to “build up pressure”.
- Holding hand against end of suction line or pump suction port to “feel” for suction.

Follow above priming troubleshooting guide.

If pump still will not prime after all corrective action is exhausted, check pump priming capacity by:

1. Install a vacuum gage on capped suction port. Gage to suction port connection must be 100% air tight.
2. Fill pump casing completely with water.
3. Run pump at full speed, some water will be thrown out of discharge.
4. Vacuum gage should register 18-22 inches of mercury within a minute or so.
 - If vacuum registers below 18 in of hg check gage to pump connection for air leaks, inspect/replace volute, impeller, and shaft seal as required.
 - If vacuum gage value is within range pump is working correctly. The problem is not the pump.

Reduced capacity or discharge pressure

Problem	Possible Cause	Corrective Action
Reduced capacity (flow) or pressure	Clogged strainer or lines High friction loss in line Discharge head too high Engine speed too low Drop in engine output Clogged impeller Worn/damaged impeller or volute	Clean strainer, suction and discharge lines Remove kinks and elbows, reduce length Lower end of discharge line, remove nozzles Increase engine speed Repair engine Remove clog Replace parts as required

Pump will not work/engine will not turn over

Problem	Possible Cause	Corrective Action
Engine will not turn over	Clogged pump Pump parts rusted together Damaged impeller or volute Engine seized	Remove clog between impeller and volute Disassemble pump, free parts Replace volute or impeller Remove pump from engine, check engine itself

Pump will not work/engine runs

Problem	Possible Cause	Corrective Action
Pump will not work but engine runs	Impeller stripped/key sheared Pump impeller/volute clogged Will not prime Insufficient liquid supply	Disassemble pump, replace parts/engine Clean pump See Priming troubleshooting section Increase liquid supply

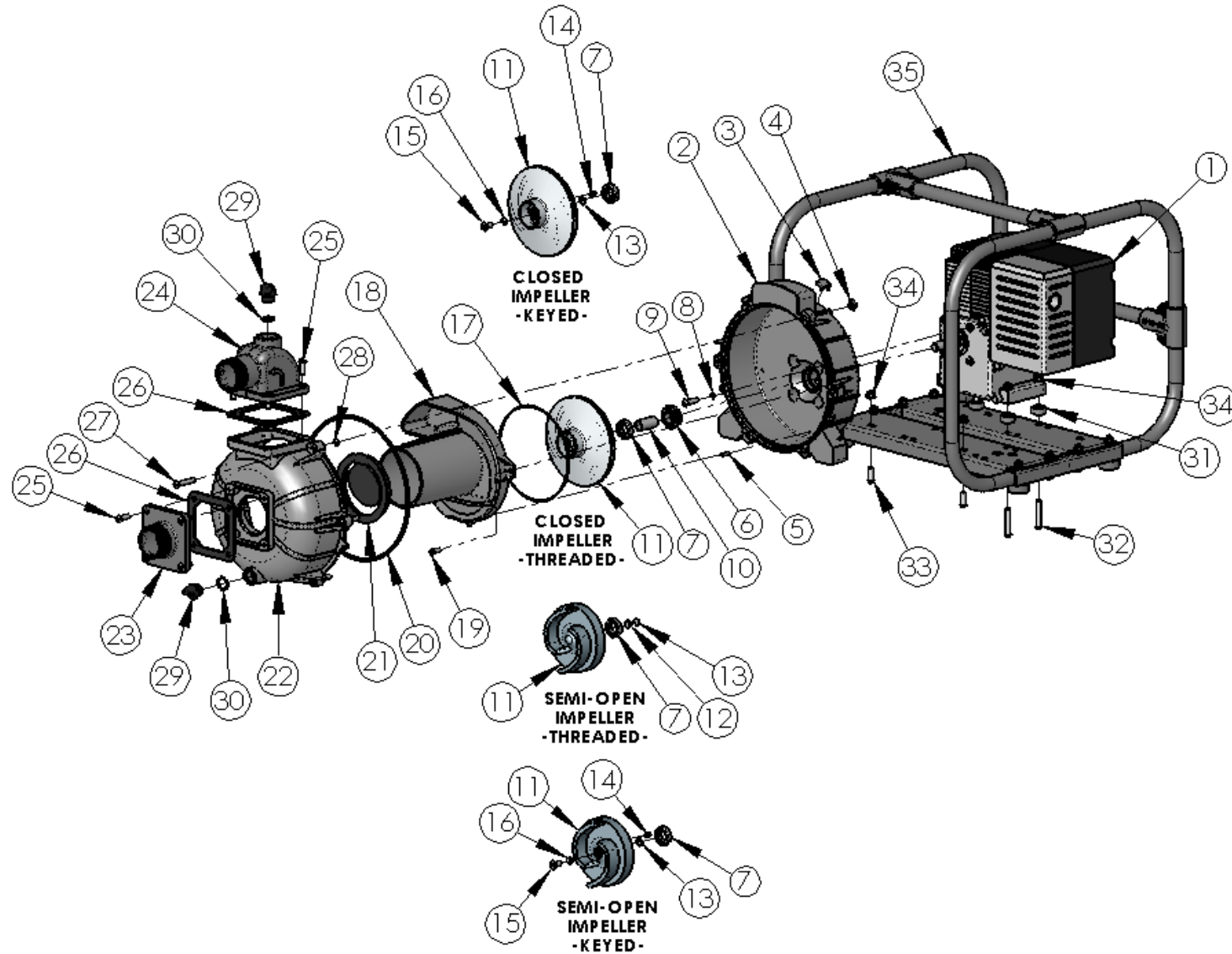
Repair/Replacement parts

For repair parts, contact dealer where pump was purchased.

NOTE: Parts are available only in kits listed, parts are not available individually

Please provide the following information:

- Model number
- Serial number (if any)
- Part/Kit description and number



Specifications Information and Repair Parts Manual

Model - Type		2" Hi Pressure	2" Hi Pressure	2" Trash	2" Trash	3" Trash	3" Trash	
Ref. No.	Description	2P5X (Threaded Shaft)	2P5XK (Keyed Shaft)	2S5X (Threaded Shaft)	2S5XK (Keyed Shaft)	3S5X (Threaded Shaft)	3S5XK (Keyed Shaft)	Qty. Req'd
1	Engine	See table	See table	See table	See table	See table	See table	1
2	Adapter Kit, includes Ref 2, 3, 4, 5 & 9 (Gasoline Engines)	3S5X-035-96	3S5X-035-96	3S5X-035-96	3S5X-035-96	3S5X-035-96	3S5X-035-96	1
2	Adapter Kit, includes Ref 2, 3, 4, 5 & 9 (Diesel Engines)	3S5X-036-95	3S5X-036-95	3S5X-036-95	3S5X-036-95	3S5X-036-95	3S5X-036-95	1
3	Keeper clip	Incl. w/Ref 2	Incl. w/Ref 2	Incl. w/Ref 2	Incl. w/Ref 2	Incl. w/Ref 2	Incl. w/Ref 2	6
4	5/16-18 Square nut	Incl. w/Ref 2	Incl. w/Ref 2	Incl. w/Ref 2	Incl. w/Ref 2	Incl. w/Ref 2	Incl. w/Ref 2	6
5	3/16x3/4" Slotted spring pin	Incl. w/Ref 2	Incl. w/Ref 2	Incl. w/Ref 2	Incl. w/Ref 2	Incl. w/Ref 2	Incl. w/Ref 2	2
6,7	Seal Assembly-EPDM	1640-162-93	1640-162-93	N/A	N/A	N/A	N/A	1
6,7	Seal Assembly- Silicon Carbide/ Viton	Optional 3-258-A	Optional 3-258-A	3-258-A	3-258-A	3-258-A	3-258-A	1
9	5/16-24 Screw	Incl. w/Ref 2	Incl. w/Ref 2	Incl. w/Ref 2	Incl. w/Ref 2	Incl. w/Ref 2	Incl. w/Ref 2	4
10	Shaft sleeve	4-110-A	N/A	N/A	N/A	N/A	N/A	1
11	Impeller Kit, includes Ref 10, 11, 12, 13, 14 & 15 (If Req'd)	2P5X-010-96	2P5K-010-96	2S5T-010-95	2S5K-010-95	3S5X-010-95	3S5K-010-95	1
12	Impeller spacer	N/A	N/A	Incl. w/Ref 11	N/A	Incl. w/Ref 11	N/A	1
13	Impeller shim (if required)	Incl. w/Ref 11	Incl. w/Ref 11	Incl. w/Ref 11	Incl. w/Ref 11	Incl. w/Ref 11	Incl. w/Ref 11	1
14	3/16square x 1/2" long key	N/A	Incl. w/Ref 11	N/A	Incl. w/Ref 11	N/A	Incl. w/Ref 11	1
15	5/16-24 Flat head screw	N/A	Incl. w/Ref 11	N/A	Incl. w/Ref 11	N/A	Incl. w/Ref 11	1
16	#109 O-ring	N/A	Incl. w/Ref 35	N/A	Incl. w/Ref 35	N/A	Incl. w/Ref 35	1
17	#167 O-ring	Incl. w/Ref 35	Incl. w/Ref 35	N/A	N/A	N/A	N/A	1
17	#160 O-ring	N/A	N/A	Incl. w/Ref 35	Incl. w/Ref 35	Incl. w/Ref 35	Incl. w/Ref 35	1
18	Volute Kit, Includes Ref 18 & 19	2P5X-150-95	2P5X-150-95	2S5X-150-95	2S5X-150-95	3S5X-150-95	3S5X-150-95	1
19	1/4-20 Cap screw	Incl. w/Ref 22	Incl. w/Ref 22	Incl. w/Ref 22	Incl. w/Ref 22	Incl. w/Ref 22	Incl. w/Ref 22	2
20	#378 O-ring	Incl. w/Ref 35	Incl. w/Ref 35	Incl. w/Ref 35	Incl. w/Ref 35	Incl. w/Ref 35	Incl. w/Ref 35	1
21	Check Valve, included w/ Ref 35	7-137-1	7-137-1	7-137-1	7-137-1	7-137-1	7-137-1	1
22	Casing Kit, includes Ref 22, 27 & 28	3S5X-005-96	3S5X-005-96	3S5X-005-96	3S5X-005-96	3S5X-005-96	3S5X-005-96	1
23	Suction Flange Kit, includes Ref 23 & 25	2S5X-050-95	2S5X-050-95	2S5X-050-95	2S5X-050-95	3S5X-050-95	3S5X-050-95	1
24	Discharge Manifold Kit	2S5X-080-95	2S5X-080-95	2S5X-080-95	2S5X-080-95	3S5X-080-95	3S5X-080-95	1
25	5/16-18 Cap screw	Incl w/ Ref 23 & 24	Incl w/ Ref 23 & 24	Incl w/ Ref 23 & 24	Incl w/ Ref 23 & 24	Incl w/ Ref 23 & 24	Incl w/ Ref 23 & 24	8
26	Gasket	Incl. w/Ref 35	Incl. w/Ref 35	Incl. w/Ref 35	Incl. w/Ref 35	Incl. w/Ref 35	Incl. w/Ref 35	2
27	5/16-18 Cap screw	Incl w/ Ref 22	Incl w/ Ref 22	Incl w/ Ref 22	Incl w/ Ref 22	Incl w/ Ref 22	Incl w/ Ref 22	6

Specifications Information and Repair Parts Manual

Ref. No.	Description	2P5X (Threaded Shaft)	2P5XK (Keyed Shaft)	2S5X (Threaded Shaft)	2S5XK (Keyed Shaft)	3S5X (Threaded Shaft)	3S5XK (Keyed Shaft)	Qty. Req'd
28	Bolt Keeper	Incl w/ Ref 22	Incl w/ Ref 22	Incl w/ Ref 22	Incl w/ Ref 22	Incl w/ Ref 22	Incl w/ Ref 22	6
29	Fill plug	Incl. w/Ref 35	Incl. w/Ref 35	Incl. w/Ref 35	Incl. w/Ref 35	Incl. w/Ref 35	Incl. w/Ref 35	2
30	#117 Oring	Incl. w/Ref 35	Incl. w/Ref 35	Incl. w/Ref 35	Incl. w/Ref 35	Incl. w/Ref 35	Incl. w/Ref 35	2
31	Spacer	Incl. w/ Ref 36A	Incl. w/ Ref 36A	Incl. w/ Ref 36A	Incl. w/ Ref 36A	Incl. w/ Ref 36A	Incl. w/ Ref 36A	4 or 2
32	5/16-18 Cap screw	Incl. w/ Ref 36A	Incl. w/ Ref 36A	Incl. w/ Ref 36A	Incl. w/ Ref 36A	Incl. w/ Ref 36A	Incl. w/ Ref 36A	4 or 6
33	5/16-18 Cap screw	Incl. w/ Ref 36A	Incl. w/ Ref 36A	Incl. w/ Ref 36A	Incl. w/ Ref 36A	Incl. w/ Ref 36A	Incl. w/ Ref 36A	2
34	5/16-18 Hex flange nut	Incl. w/ Ref 36A	Incl. w/ Ref 36A	Incl. w/ Ref 36A	Incl. w/ Ref 36A	Incl. w/ Ref 36A	Incl. w/ Ref 36A	6
35	EPDM O-ring/ Check Valve/ Gasket Kit, Includes Ref 8, 16, 17, 20, 21, 26 & 30 (If Req'd)	2PXE-300-90	2PXE-301-90	2SXE-300-90	2SXE-301-90	2SXE-300-90	2SXE-301-90	
36	Frame Kit (If Req'd))	3120-105-K0	3120-105-K0	3120-105-K0	3120-105-K0	3120-105-K0	3120-105-K0	1
36A	Frame Hardware Kit (If Req'd)	3120-105-95	3120-105-95	3120-105-95	3120-105-95	3120-105-95	3120-105-95	
37	Pedestal Drive Kit (If Req'd) -Not Shown	2S5X-090-95	2S5K-090-95	2S5X-090-95	2S5K-090-95	2S5X-090-95	2S5K-090-95	1
38	Strainer -Not Shown	44-315	44-315	1679-001-00	1679-001-00	1681-000-00	1681-000-00	1

Ref. No.	Engine description	Model No. Designation	PTO shaft	Engine part number	IPT MODEL NO. DESIGNATION		
					Model/Type	Engine	Added Options
1	Briggs and Stratton	A	5/8-18 Thrd	1639-034-00	3S5X ↓ 3" Trash w/5/8" Thrd Shaft	H ↓ Honda Engine	R ↓ Roll Cage
1	Briggs and Stratton	A	3/4 Keyed	1639-047-00			
1	Honda	H	5/8-18 Thrd	1639-036-00			
1	Honda	H	3/4 Keyed	1639-017-00			
1	AMT Specification	TBD	3/4 Keyed	TBD			
1	Diesel	Y	5/8-18 Thrd	1630-006-00			
1	Diesel	Y	3/4 Keyed	1639-046-00			