



**LF PUMPS**  
**INTERNAL SEAL**  
 LF Series Pumps  
 AMPCO PUMPS COMPANY  
 PARTS BREAKDOWN

DETAIL NO.	REQ.NO.	PART NAME
1	1	ADAPTER
2	1	CASING
3	1	IMPELLER
4	1	IMPELLER KEY
5	1	ADAPTER TIGHTENING BOLT
5	1	ADAPTER NUT
7	1	MECHANICAL SEAL
8	1	IMPELLER NUT
9	1	STUB SHAFT
10	1	GASKET (IMPELLER SCREW)
11	1	SHAFT COLLAR
12	1	SHAFT GUARD
13	1	SHAFT GUARD BOLT
14	1	COVER
15	1	O-RING CASE/COVER
16	4	CAP SCREW (MOTOR/ ADAPTER)
17	2, 3 OR 5	WING NUTS
18	NOT SHOWN	MOTOR
19	NOT SHOWN	NAME PLATE