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SFH S-Group

Item No.	Part Description	Material	1 1/4 x 2-6	1 1/2 x 2 1/2-6	2 X 2 1/2-6	1 1/4 x 2-8	1 1/2 x 2 1/2-8	2 x 2 1/2-8	1 1/2 x 2 1/2-10	Max. Wt. (lbs.)							
			9SF	4SF	5SF	10SF	7SF	8SF	11SF								
Repair Part Numbers																	
100	Casing with wear ring	Cast Iron	1L483	1L490	1L497	1L487	1L491	1L533	1L570	30							
101	Impeller	AISI Type 316L SS	6 5/8	2L856	6 3/4	2L876	6 7/8	2L766	8 1/16	2L861	8 1/4	2L879	8 1/4	2L770	10 3/32	2L865	5
			6 7/16	2L855	6 7/8	2L874	6 7/16	2L765	7 11/16	7L859	7 13/16	2L878	7 3/4	2L769	9 17/32	2L864	
			5 11/16	2L853	6 1/16	2L872	5 13/16	2L763	7 7/8	2L858	7	2L877	7 1/2	2L768	9 1/8	2L863	
			5 5/8	2L852	5 5/8	2L871	5 1/2	2L882	7 7/8	2L857	6 3/4	2L876	7 7/16	2L767	8 3/4	2L862	
			4 3/4	2L851	5 5/16	2L870	5 5/8	2L881	6 7/16	2L855	6 7/16	2L875	6 7/8	2L766			
			4 1/16	2L850	4 11/16	2L869	4 13/16	2L880	6 7/8	2L854	6 7/8	2L873					
					4 1/16	2L867	4 29/64	2L759									
103	Wear ring, casing		4L465	4L466	4L467	4L465	4L466	4L467	4K538	1							
184	Seal housing with ring	Cast Iron	1L484			1L488			1L564	6							
203	Wear ring, seal housing	316LSS	4L201							1							
126	Shaft sleeve	300SS	4K501						4K66								
178	Key, impeller	Steel	4K11														
198	Bolt, impeller		13K43														
199	Washer, impeller	300SS	13L39														
108	Motor adapter, 143-184JP and S-group brg. frame	Cast Iron	1L485			1L492			1L549	9							
	Motor adapter, 213-256JP		1L486			1L489			1L496	11							
370	Bolt, casing	Steel SAE 1200	13K80 (8 req.)							-							
371	Bolt, adapter, 143-184JP		13K80 (4 req.)							-							
	Bolt, adapter, 213-256JP		13K44 (4 req.)							-							
383	Mech. seal – standard	Type 21	10K13 – Carbon / Ceramic / BUNA-N							1							
	Mech. seal – high temp.		10K19 – Carbon / Silicon Carbide / EPR														
	Mech. seal – chem. duty		10K27 – Carbon / Silicon Carbide / Viton														
	Mech. seal – severe duty		10K64 – Silicon Carbide / Silicon Carbide / Viton														
383A	Retainer, seal spring	316SS	4L457						4K516								
408	Plug, vent and drain	316SS	13L42							2							
513	O-ring, casing – standard	BUNA-N	5K4			5K334			5K331	1							
	O-ring, casing – optional	EPR	5K193			5K335			5K332								
	O-ring, casing – optional	Viton	5K206			5K336			5K333								

SFH M-Group

Item No.	Part Description	Material	1½ x 2-10				2 X 2½-10				Max. Wt. (lbs.)
			24SF				25SF				
			1750 RPM		3500 RPM		1750 RPM		3500 RPM		
Repair Part Numbers											
100	Casing with wear ring	Cast Iron	1L493				1L534				30
101	Impeller	AISI Type 316L SS	9/8	2L784	9/8	2L778	9/8	2L790	9/8	2L790	5
			9 ¹⁵ / ₁₆	2L785	9 ¹⁵ / ₁₆	2L779	9/2	2L791	9/2	2L791	
			9 ¹¹ / ₆₄	2L786	9 ¹¹ / ₆₄	2L780	9/8	2L799	9/8	2L792	
			8/8	2L787	8/8	2L781	8 ⁷ / ₁₆	2L884	8 ⁷ / ₁₆	2L883	
			8 ³⁷ / ₆₄	2L788	8 ³⁷ / ₆₄	2L782	8 ³ / ₁₆	2L801	8 ³ / ₁₆	2L794	
			8¼	2L789	8¼	2L783	7 ⁶¹ / ₆₄	2L802	7 ⁶¹ / ₆₄	2L795	
103	Wear ring, casing		4L467							1	
184	Seal housing 7/8" drive shaft	Cast Iron	1L564							6	
	1¼" drive shaft		1L494								
203	Wear ring, seal housing	316LSS	4L201							1	
126	Shaft sleeve 7/8" drive shaft	316SS	4K66								
	1¼" drive shaft		4L471								
178	Key, impeller 7/8" drive shaft	Steel	4K11								
	1¼" drive shaft		4K261								
198	Bolt, impeller 7/8" drive shaft	Steel	13K43								
	1¼" drive shaft		13K155								
199	Washer, imp. 7/8" drive shaft	SS	13L39								
	1¼" drive shaft		13K241								
108	Motor adapter, 143-184JP	Cast Iron	1L549							9	
	Motor adapter, 213-256JP		1L496								
	Motor adap., 284-365TCZ		1L495							11	
370	Bolt, casing	Steel	13K80 (8 req.)							1	
371	Bolt, adapter, 143-184JP		13K80 (4 req.)								
	Bolt, adapter, 213-256JP		13K44 (4 req.)								
	Bolt, adapter, 284-365TCZ		13K245 (4 req.)								
383	Mech. seal 7/8" drive shaft	Type 21	10K13 – Carbon / Ceramic / Buna-N							1	
			standard	10K19 – Carbon / Silicon Carbide / EPR							
			high temp.	10K27 – Carbon / Silicon Carbide / Viton							
			chem. duty	10K64 – Silicon Carbide / Silicon Carbide / Viton							
	Mech. seal 1¼" drive shaft		severe duty	10K16 – Carbon / Ceramic / Buna-N							
			standard	10K20 – Carbon / Silicon Carbide / EPR							
			high temp.	10K45 – Carbon / Silicon Carbide / Viton							
			chem. duty	10K65 – Silicon Carbide / Silicon Carbide / Viton							
severe duty											
383A	Retainer, seal spring	316SS	7/8" drive shaft	4K516							
			1¼" drive shaft	4L216							
408	Plug, vent and drain	316SS	13L42								
513	O-ring, casing	standard	BUNA-N	5K331							
		optional	EPR	5K332							
		optional	Viton	5K333							

NOTE: Motor Frame Size

143-184JP has 7/8" drive shaft

213-256JP has 1¼" drive shaft

284-365TCZ has 1¼" drive shaft

Item No.	Part Description	Material	2½ x 3-8		3 x 4-8				2½ X 3-10		3 x 4-10		Max. Wt. (lbs.)		
			22SF		23SF				27SF		28SF				
			1750 RPM	3500 RPM	1750 RPM	3500 RPM	1750 & 3500 RPM	1750 & 3500 RPM							
Repair Part Numbers															
100	Casing with wear ring	Cast Iron	1L565		1L567				1L566		1L568		30		
101	Impeller	AISI Type 316L SS	8½	2K937	8½	2K937	8 ¹¹ / ₃₂	2K949	8 ¹¹ / ₃₂	2K949	9¼	2K959	9 ⁹ / ₁₆	2K969	5
			8¾	2K938	8¾	2K938	8¼	2K950	8¼	2K950	9¾	2K960	9¾	2L970	
			8 ³ / ₃₂	2K939	8 ³ / ₃₂	2K939	8	2K951	8	2K951	9 ⁹ / ₁₆	2K961	8 ⁷ / ₈	2K971	
			7 ⁷ / ₈	2K933	7 ⁷ / ₈	2K940	7 ⁷ / ₈	2K952	7 ⁷ / ₈	2K952	8 ¹⁵ / ₁₆	2K962	8 ⁷ / ₈	2K972	
			7½	2K934	7½	2K941	7¼	2K948	7¼	2K953	8 ⁵ / ₈	2K963	8¼	2K973	
			7 ¹ / ₈	2K935	7 ¹ / ₈	2K942									
6¾	2K936	6¾	2K943												
103	Wear ring, casing		4L475		4L474				4L475		4L474		1		
184	Seal housing 7/8" drive shaft 1¼" drive shaft	Cast Iron	1L551				1L569					6			
203	Wear ring, seal housing	316LSS	4L472												
126	Shaft sleeve 7/8" drive shaft 1¼" drive shaft	316SS	4K66												
			4L471												
178	Key, impeller 7/8" drive shaft 1¼" drive shaft	Steel	4K11									1			
			4K261												
198	Bolt, impeller 7/8" drive shaft 1¼" drive shaft	Steel	13K43												
			13K155												
199	Washer, imp. 7/8" drive shaft 1¼" drive shaft	SS	13L39												
			13K241												
108	Motor adapter, 143-184JP	Cast Iron	1L549										9		
	Motor adapter, 213-256JP		1L496												
	Motor adap., 284-365TCZ		1L495										11		
370	Bolt, casing	Steel	13K44 (8 req.)										-		
371	Bolt, adapter, 143-184JP		13K80 (4 req.)										-		
	Bolt, adapter, 213-256JP		13K44 (4 req.)										-		
	Bolt, adapter, 284-365TCZ		13K247 (4 req.)										-		
383	Mech. seal 7/8" drive shaft	standard	10K13 – Carbon / Ceramic / Buna-N										1		
		high temp.	10K19 – Carbon / Silicon Carbide / EPR												
		chem. duty	10K27 – Carbon / Silicon Carbide / Viton												
		severe duty	10K64 – Silicon Carbide / Silicon Carbide / Viton												
	Mech. seal 1¼" drive shaft	standard	10K16 – Carbon / Ceramic / Buna-N												
		high temp.	10K20 – Carbon / Silicon Carbide / EPR												
		chem. duty	10K45 – Carbon / Silicon Carbide / Viton												
		severe duty	10K65 – Silicon Carbide / Silicon Carbide / Viton												
383A	Retainer, seal spring	7/8" drive shaft	4K516												
		1¼" drive shaft	4K500												
408	Plug, vent and drain	316SS	13L42												
513	O-ring, casing	standard	BUNA-N										5K331		
		optional	EPR										5K332		
		optional	Viton										5K333		

NOTE: Motor Frame Size
 143-184JP has 7/8" drive shaft
 213-256JP has 1¼" drive shaft
 284-365TCZ has 1¼" drive shaft