

# GRAY MARINE ENGINE PUMPS

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ENGINE COOLING

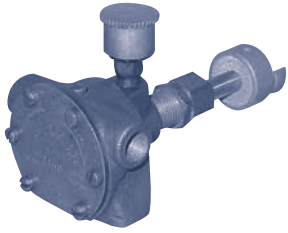
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## JABSCO GRAY # 75705



2160-0001

Light Four-69, Four 112, Sea Scout-91

Part No.	Description	Qty
4528-0001	Impeller	1
2458-0000	Gasket	1
11832-0000	End Cover	1
91002-0010	Cover Screw	6
JS 01-42910	Cam	1
91002-0010	Cam Screw	1
4539-0000	Packing	1
4536-0000	Packing Nut	1
4533-0000	Lock Nut	1
91501-0020	Grease Cup	1
2155	Shaft	1
4874	Coupling	1

## JABSCO GRAY # 75722



4480

(Pump interchangeable with 4880)

Four-140, Four-162, Four-45, Four-75, Model 70, Model 620, Model 750, Phantom Four-45, Lugger Four-162, Express, Four-162, Phantom, Four-75, Phantom Four-62, Fireball Four-50, Model Four 85

Part No.	Description	Qty
5616-0001	Impeller	1
92700-0420	Water Seal	2
92700-0310	Bearing Seal (Outer)	1
93000-0070	Bearing Seal (Inner)	1
11830-0000	Cover	1
2995-0000	Gasket	1
91002-0010	Cover Screw	1
4487-0000	Shaft Assembly	1
6398-0000	Slinger	1

## JABSCO GRAY # 75706

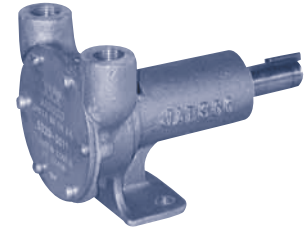


4880-0001

Four-140, Four-162, Four-45, Four-75, Model 70, Model 620, Model 750, Phantom Four-45, Lugger Four-162, Express, Four-162, Phantom, Four-75, Phantom Four-62, Fireball Four-50, Model Four 85

Part No.	Description	Qty
18673-0001	Impeller	1
2995-0000	Gasket	1
11830-0000	End Cover	1
2907-0000	Cam	1
4549-0000	Packing Ring	3
4546-0000	Packing Nut	1
4548-0000	Lock Nut	1
4886-0000	Coupling	1
93100-0040	Roll Pin	1
4887-0000	Shaft	1
91002-0010	Cover Screw	6
91002-0020	Cam Screw	1
91501-0020	Grease Cup	1

## JABSCO

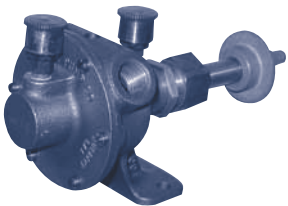


5320-0011

Four-140, Four-162, Four-45, Four-75, Model 70, Model 620, Model 750, Phantom Four-45, Lugger Four-162, Express, Four-162, Phantom, Four-75, Phantom Four-62, Fireball Four-50, Model Four 85

Part No.	Description	Qty
5616-0001	Impeller	1
2995-0000	Gasket	1
91002-0020	Cover Screw	6
11830-0000	End Cover	1
7895-0001	Cam & Wearplate	1
92700-0420	Seal - Water	1
93000-0070	Brg Seal Inner	1
92700-0310	Brg Seal Outer	1
92000-0540	O-Ring	1
879-0000	Slinger	1
91002-0090	Cam Screw	1
6020-0000	Shaft & Brg	1
91701-0040	Snap Ring	1
9215-0010	Drive Key	1

## JABSCO GRAY # 75797



5080-0001

Lugger Six-226, Express Six-226, Six-186, Six-88, Phantom Six-112, Model 100, Model 110, Six-104, Model 109, Model 116, Model 118

Part No.	Description	Qty
4568-0001	Impeller	1
1835-0000	Gasket	1
3791-0000	Packing	1
490-0001	Cam	1
91003-0010	Cam Screw	1
91003-0010	Cover Screw	6
4518-0000	Packing Gland	1
4517-0000	Lock Nut	1
4583-0000	Pack Nut	1
91501-0020	Grease Cup	1
91700-0620	Snap Ring	1
5087-0000	Shaft	1

## JABSCO GRAY # 77227 / 77407



5560 (RH), 5660 (LH)

Fireball V-8, VHC-280, VHC-310

Part No.	Description	Qty
1210-0001	Impeller	2
3298-000	Gasket	1
92700-0060	Seal	1
92000-0210	Seal O-Ring	1
3286-0000	Slinger	1
11830-0000	End Cover	1
91002-0020	Cover Screw	6
7607-0000	Cam & Wearplate	2
91003-0010	Cam Screw	2
92600-0060	Ball Bearing	1
913-0000	Bearing Seal	1
18724-0000	Snap Ring	1
5668-0010	Pulley	1
93100-0040	Roll Pin	1
5567-0000	Shaft	1

## JABSCO GRAY # 75600

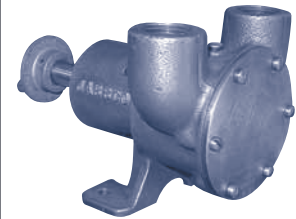


4180

Lugger Six-244, Express Six-244, Model 115, Model 120, Model 135, Six-244, Phantom Six-135, Fireball 140, Fireball 160, Phantom Six 125, Model 136

Part No.	Description	Qty
1210-0001	Impeller	1
3298-0000	Gasket	1
92700-0060	Seal	1
92000-0210	Seal O-Ring	1
3286-0000	Slinger	1
11830-0000	End Cover	1
91002-0020	Cover Screw	6
7884-0000	Cam Wearplate	1
91003-0010	Cam Screw	1
92600-0070	Ball Bearing	1
915-0000	Outer Bearing Seal	1
92700-0060	Bearings Seal	1
18714-0000	Snap Ring (LG)	1
18715-0000	Snap Ring (SM)	1
3487-9000	Shaft	1

## JABSCO GRAY # 75901



4280-01

Part No.	Description	Qty
920-0008	Impeller	1
11831-0000	End Cover	1
4156-0000	Wearplate	1
913-0000	Bearing Seal (Inner)	1
914-0000	Bearing Seal (Outer)	1
3166-0000	Seal Spacer	1
3180-0000	Slinger	1
3255-0000	Cam	1
3101-0000	Gasket	1
3785-0000	Shaft	1
4878-0000	Coupling	1
91003-0010	End Cover Screw	6
91004-0090	Cam Screw	1
18713-0000	Snap Ring (SM)	1
18724-0000	Snap Ring (LG)	1
92000-0210	O-Ring	1
92600-0060	Ball Bearing	1
92700-0060	Water Seal	1