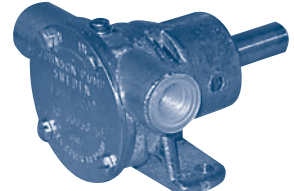


JOHNSON RUBBER IMPELLER PUMPS

- CONTENTS
- PUMPING PRINCIPLES
- ENGINE COOLING
- ENGINEERING TABLES
- TROUBLE-SHOOTING GUIDE
- INDEX
- HOME
- NEXT
- BACK

F35B-8007

3/8" Ports (4 gpm at 1800 rpm)



10-35038-4 (3/8" Shaft)
10-35038-5E (12mm Shaft)

Part #	Description	Qty.
808B	Impeller (Neoprene)	1
01-45069	Shaft (12mm)	1
01-46416	Shaft (3/8")	1
01-43239	Cover	1
01-43240	Gasket	1
01-42910	Cam Full Thickness	1
01-42415	Cam 1/2 Thickness	1
01-45050	Spacer Inner	1
01-45049	Spacer Outer	1
05-04-642	Screw (Cover)	4
05-04-114	Cam Screw	1
05-29-139	Lip Seal	1
05-06-513	O-Ring	1
05-08-130	Ball Bearing	2
05-34-131	Snap Ring	1
01-45087	Wearplate	1

F4B-8007

3/8" Ports (6 gpm at 1800 rpm)



10-24074-7 (3/8" Shaft)
10-24074-1 (12mm Shaft)

Part #	Description	Qty.
810B	Impeller (Neoprene)	1
810B-9	Impeller (Nitrile)	1
01-45069	Shaft (12mm)	1
01-46416	Shaft (3/8")	1
01-42398	Cover	1
01-42391	Gasket	1
01-42389	Cam Full Thickness	1
01-45084	Cam 1/2 Thickness	1
01-45288	Cam 2/3 Thickness	1
01-45050	Spacer Inner	1
01-45049	Spacer Outer	1
05-04-642	Screw (Cover)	6
05-04-115	Cam Screw (Full)	1
05-04-642	Cam Screw (1/2)	1
05-04-114	Cam Screw (2/3)	1
05-29-139	Lip Seal	1
05-06-513	O-Ring	1
05-08-130	Ball Bearing	2
05-34-131	Snap Ring	1

F5B-8007

3/4" Ports (12 gpm at 1800 rpm)



10-24073-5 (5/8" Shaft)

Part #	Description	Qty.
1027B	Impeller (Neoprene)	1
1027B-9	Impeller (Nitrile)	1
01-45045	Shaft (17mm)	1
01-42398	Cover	1
01-42401	Gasket	1
01-42397	Cam Full Thickness	1
01-45014	Cam 1/2 Thickness	1
01-45046	Spacer Inner	1
01-45047	Spacer Outer	1
05-04-642	Screw (Cover)	6
05-04-117	Cam Screw (Full)	1
05-04-175	Cam Screw (1/2)	1
05-29-105	Lip Seal	1
05-06-501	O-Ring	1
05-08-128	Ball Bearing	2
05-34-130	Snap Ring	1
05-34-21	Snap Ring	1

F7B-8007

1" Ports (26 gpm at 1800 rpm)



10-24070-5 (5/8" Shaft)

Part #	Description	Qty.
1028B	Impeller (Neoprene)	1
1028B-9	Impeller (Nitrile)	1
01-45045	Shaft (17mm)	1
01-42441	Cover	1
01-42445	Gasket	1
01-42679	Cam Full Thickness	1
01-42442	Cam 2/3 Thickness	1
01-45046	Spacer Inner	1
01-45047	Spacer Outer	1
05-04-174	Screw (Cover)	6
05-04-107	Cam Screw (Full)	1
05-04-144	Cam Screw (2/3)	1
05-29-105	Lip Seal	1
05-06-501	O-Ring	1
05-08-128	Ball Bearing	2
05-34-130	Snap Ring	1
05-34-21	Snap Ring	1

F8B-8007

(62 gpm at 1800 rpm)



10-13021-91 (7/8" Shaft, 1 1/4" Ports)
10-13021-9 (24mm Shaft, 1 1/2" Ports)

Part #	Description	Qty.
819B	Impeller (neoprene)	1
01-35720	Shaft (7/8")	1
01-35132	Shaft (24mm)	1
01-42422-1	Cover	1
01-42424	Gasket	1
01-42680	Cam Full Thickness	1
01-45374	Bearing Spacer	1
05-04-178	Screw (cover)	5
05-04-108	Cam Screw (full)	1
09-20-505	Mechanical Seal	1
05-08-504	Ball Bearing	2
05-34-108	Snap Ring	2
01-42423	Wearplate	1

F9B-3007

2" Ports (83 gpm at 1800 rpm)



10-13026-10

Part #	Description	Qty.
814B	Impeller (Neoprene)	1
01-35137	Shaft (24mm)	1
01-42422-1	Cover	1
01-42424	Gasket	1
01-43137	Cam Full Thickness	1
01-43135	Cam 2/3 Thickness	1
05-04-46	Screw (Cover)	5
05-04-108	Cam Screw (Full)	1
05-04-108	Cam Screw (2/3)	1
05-04-147	Cam screw (1/2)	1
05-19-505	O-Ring	1
09-20-118	Mechanical Seal	1
05-08-504	Ball Bearing	2
05-34-108	Snap Ring	2
01-42423	Wearplate	1
05-34-118	Snap Ring	1
05-29-118	Bearing Seal	1

F7B-50017

1" Ports with Electric Clutch



10-24071-17 (12V)

Part #	Description	Qty.
1028B	Impeller (Neoprene)	1
1028B-9	Impeller (Nitrile)	1
01-45076	Shaft	1
01-42441	Cover	1
01-42445	Gasket	1
01-42679	Cam Full Thickness	1
01-42442	Cam 2/3 Thickness	1
01-45046	Spacer Inner	1
05-04-174	Screw (Cover)	6
05-04-107	Cam Screw (Full)	1
05-04-144	Cam Screw (2/3)	1
05-29-105	Lip Seal	1
05-06-501	O-Ring	1
05-08-128	Ball Bearing	2
05-34-130	Snap Ring (LG)	1
05-34-21	Snap Ring (SM)	1
05-32-1	Complete Clutch 12V	1
05-32-7	Coil Only 12V	1

F8B-50017

1 1/2" Ports with Electric Clutch



10-13022-33 (12V)

Part #	Description	Qty.
819B	Impeller (Neoprene)	1
01-35136	Shaft (24mm)	1
01-42422-1	Cover	1
01-42424	Gasket	1
01-42680	Cam Full Thickness	1
01-42425	Cam 2/3 Thickness	1
01-45374	Bearing Spacer	1
05-04-178	Screw (Cover)	5
05-04-108	Cam Screw (Full)	1
05-04-108	Cam Screw (2/3)	1
05-29-508	Lip Seal	1
09-20-505	Mechanical Seal	1
05-08-504	Ball Bearing	2
05-34-118	Snap Ring	1
01-42423	Wearplate	1
05-32-1	Complete Clutch 12V	1
05-32-7	Coil Only 12V	1
05-34-108	Snap Ring	2