

# CRUSADER ENGINE PUMPS

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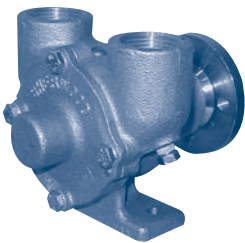
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## SHERWOOD 220 / 270 / 300 / 350



**E-35**

Crusader # 97179

Part #	Description	Qty
10615K	Impeller	1
11744	Shaft	1
10927	Seal Assy	1
4257	Ball Bearing	1
10944	Cam	1
10515C	Cam Screw	1
10931	Gasket	1
06333	Carbon Bushing	1
17485	Cover Screw	4
10183	Cover	1
12710	Lock Washer	4
4432	Impeller Key	1
1311	Pin	2
336	Plug	2
97176	Pulley Hub	1
4258	Snap Ring (SM)	2
4259	Snap Ring (LG)	1

## OBERDORFER 220 / 270 / 300 / 350



**335**

Crusader # 97179

Part #	Description	Qty
8922	Impeller	1
5504	Cover Screw	4
9691	Cover	1
5091	Carbon Bushing	1
9699	Gasket	1
5382	Snap Ring (SM)	2
32886	Seal Assy	1
8334	Shaft	1
5461	Ball Bearing	1
5464	Snap Ring (LG)	1
9694	Pulley Hub	1
5123	Key	1
6600	Plug	2
8885	Pin	2

## JABSCO 220 / 270 / 300 / 350

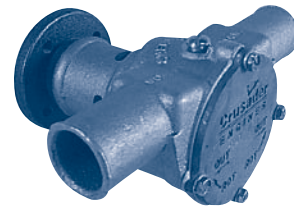


**42730-0000**

Crusader # 97179

Part #	Description	Qty
18948-0001	Impeller	1
42738-1000	End Cover	1
18753-0330	O-Ring for End Cover	1
42737-1000	Cam	1
4156-0000	Wearplate	1
18730-0000	O-Ring for Seal	1
96080-0080	Seal	1
42734-1000	Body	1
18753-0340	O-Ring for Cam Screw	1
92650-0040	Plug, 1/8" Pipe	2
42739-1000	Shaft Sub-Assembly	1
18753-0331	Key 3/16" x 3/16" x 7/8"	1
18753-0332	Screw, S.S. Hex Hd, 1/4"-20" x 1/2"	5 per kit
	Washer, S.S.	
	1/4" Lock	4 per kit

## SHERWOOD 220 / 270 / 300 / 350



**P101**

Crusader # 40050

Part #	Description	Qty
10615K	Impeller	1
12859	Mechanical Seal	1
4264	Seal Washer	1
19251	Gasket	1
19291	End Cover	1
13293	Cover Screw	4
343	Lock Washer	4
10944	Cam	1
10515C	Cam Screw	1
19295	Wearplate	1
12211	Ball Bearing	2
19293	Shaft	1
4432	Key	1
4258	Snap Ring (SM)	2
4259	Snap Ring (LG)	1
97176	Pulley Hub	1

## SHERWOOD Chevy Conversion



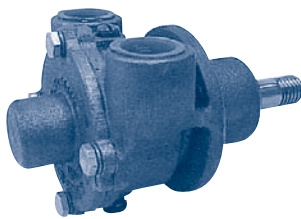
**M10270G / M10280G**

Part #	Description	Qty
9959K	Impeller	2
10545	Mechanical Seal	1
10103	Gasket	2
10096	End Cover	1
9958	Wearplate	1
10071	Cam	1
06333	Bushing	1
12710	Lock Washer	4
4257	Ball Bearing	1
10266	Shaft	1
4432	Key	2
4258	Snap Ring (SM)	2
4259	Snap Ring (LG)	1

### Crusader Impeller Cross-Reference

Crusader #	Depco Part #
20300	SH 10615K
727103	SH 10077K
1003026	SH 9959K

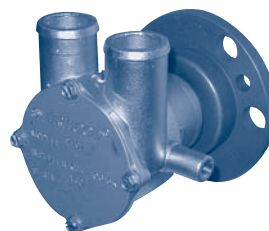
## SHERWOOD Interceptor



**P10700G**

Part #	Description	Qty
9959K	Impeller	1
10545	Mechanical Seal	1
10103	Gasket	1
10096	End Cover	1
1482	Cover Screw	4
12710	Lock Washer	4
10072	Cam	1
9919	Cam Screw	1
1311	Pin	2
4257	Ball Bearing	1
10256	Shaft	1
4432	Key	1
4258	Snap Ring (SM)	2
4259	Snap Ring (LG)	1
06333	Bushing	1

## SHERWOOD 220 / 270 / 300 / 350



**P102**

Crusader # 40070

Part #	Description	Qty
10615K	Impeller	1
18652	Lip Seal	1
12231	O-Ring	1
21120	End Cover	1
13293	Cover Screw	4
343	Lock Washer	4
10944	Cam	1
10515C	Cam Screw	1
8490	Ball Bearing	2
19308	Shaft	1
4432	Key	1
6837	Snap Ring (SM)	1
5126	Snap Ring (LG)	1
19275	Adaptor Hub	1

## SHERWOOD V6 Chevy



**H-10**

Crusader # 97512

Part #	Description	Qty
9959K	Impeller	1
12859	Mechanical Seal	1
4264	Seal Washer	1
12231	O-Ring	1
12855	Gasket	1
12857	Cover Screw	3
12710	Lock Washer	3
10627	Cam	1
10515C	Cam Screw	1
12856	Wearplate	1
12211	Ball Bearing	2
5133	Bearing Spacer	1
12596	Shaft	1
4432	Key	1
4258	Snap Ring (SM)	3
4259	Snap Ring (LG)	2
97176	Pulley Hub	1