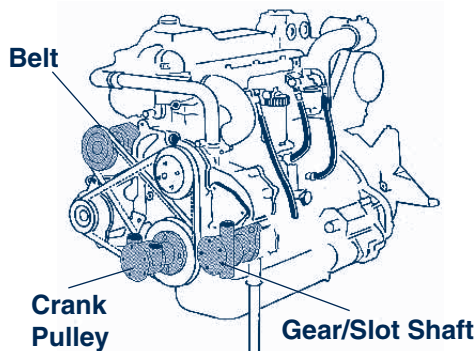


CRANKSHAFT MOUNTING



HIGH SPEED, EFFICIENT MOUNT

Crank shaft/Harmonic balancer mount pumps are specifically designed for high-speed operation (up to 5000 rpm) and are fitted with a drive flange bolted directly to the crankshaft pulley, thus eliminating mounting brackets, belts and pulleys. Since these pumps are only supported by the ball bearing, they must be prevented from rotating by means of a torque arm to prevent the pump housing from turning and damage or disconnect to the inlet and outlet hose.

All of the below models will mount on small and large block Chevy engines.

JABSCO



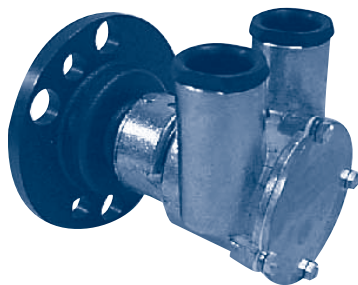
23800 Series

BRONZE HOUSING, LARGE AND SMALL BLOCK CHEVY

Jabsco manufactures two variations to provide raw water cooling for the “350” small block (23800-0251) And “454” large block (23800-0201) Chevy engines commonly used by Volvo, Indmar, Pleasurecraft, Marine Power and many others. The pumps are easily converted from one flow to the other by switching the cam. Replacement Impeller: 22120-0001. (See page 104 for service parts.)

Model Number	Port Size	Gallons Per Minute at RPM				
		1000	2000	3000	4000	4500
JA 23800-0201	1 1/4" Barb	6.0	17.5	29.0	39.5	43.5
JA 23800-0251	1 1/4" Barb	4.0	12.0	19.0	27.0	30.0

JOHNSON



F5B-9 / F6B-9

BRONZE HOUSING, LARGE AND SMALL BLOCK CHEVY

Johnson manufactures two variations to provide raw water cooling for the “350” small block (10-24228-1) and “454” large block (10-24232-1) Chevy engines commonly used by Volvo, Indmar, Pleasurecraft, Marine Power and many others. Each size is unique and requires different replacement impellers: JS 812B (10-24232-1) / JS 1027B (10-24228-1). (See page 104 and 105 for service parts.)

Model Number	Port Size	Gallons Per Minute at RPM				
		1000	2000	3000	4000	4500
JS 10-24232-1 (F6B-9)	1 1/4" Barb	9.5	19.0	29.0	34.5	33.0
JS 10-24228-1 (F5B-9)	1 1/4" Barb	5.2	12.0	18.5	24.5	25.5

SHERWOOD



P105

STAINLESS HOUSING, SMALL BLOCK CHEVY

Sherwood manufactures their pump out of stainless steel with ample flow of raw water for cooling the “350” small block Chevy engines commonly used by Volvo, Indmar, Pleasurecraft, Marine Power and many others. Replacement impeller: 10615K. (See page 116 for service parts.)

Model Number	Port Size	Gallons Per Minute at RPM				
		1000	2000	3000	4000	4500
SH P105	1 1/4" Barb	9.5	19.5	29.0	32.5	30.0