

JABSCO AND SHERWOOD PUMPS

JABSCO

2300 (1" Ports)

JABSCO

6590 (1 1/4" Ports)

JABSCO

18310 (2" Ports)

JABSCO
(Electric Clutch Pumps)

11860 / 11870 / 18330

Part #	Description	Qty.
4377-0000	Kit - Clutch	1
90118-0001	Kit - Neoprene Impeller	1
90118-0003	Kit - Nitrile Impeller	1
91003-0010	Screw - End Cover	6
11831-0000	End Cover	1
890-0000	Gasket - End Cover	1
920-0001	Impeller - Neoprene Brass	1
920-0003	Impeller - Nitrile Brass	1
4156-0000	Wearplate	1
934-0000	Cam - Brass	1
91004-0090	Screw - Cam	1
913-0000	Seal - Bearing	1
92600-0060	Ball Bearing - Pump	1
18713-0000	Retaining Ring (Bearing to Shaft)	1
3855-0000	Body Plug & Engaging Sleeve	1
18724-0000	Retaining Ring (Plug to Body)	1
2290-0000	Adaptor Ring	1
2285-0000	Lever Ring	1
91602-0060	Lock Washer - Lever Ring	1
91005-0060	Screw - Lever Ring	1
2286-0000	Clutch Pulley	1
92600-0020	Ball Bearing - Pulley	1
18710-0000	Retaining Ring (Bearing to Clutch)	1
91700-0980	Retaining Ring (Bearing to Sleeve)	1
2584-0000	Clutch Cone	1
93100-0010	Roll Pin - Cone	1
6718-0000	Shaft	1
96080-0080	Seal - Shaft	1
91085-0090	Hex Nut - Handle	1
91602-0080	Lockwasher - Handle	1
3525-0000	Guide Tube	1
3528-0000	Spring - Handle	1
3526-0000	Spring Guide Tube	1
3530-0000	Plug - Rubber	1
93100-0020	Roll Pin - Tube	1
2415-0000	Handle - Clutch	1
92330-0010	Knob - Handle	1

Part #	Description	Qty.
4387-0000	Kit - Clutch	1
90062-0001	Kit - Neoprene Impeller	1
90062-0003	Kit - Nitrile Impeller	1
91005-0040	Screw - End Cover	5
12062-0000	End Cover	1
816-0000	Gasket - End Cover	1
17935-0001	Impeller - Neoprene Brass	1
836-0003	Impeller - Nitrile Brass	1
2574-0000	Wearplate	1
834-0001	Cam - Brass	1
91005-0040	Screw - Cam	1
817-0000	Seal - Bearing	1
92600-0040	Ball Bearing - Pump	1
18711-0000	Retaining Ring (Bearing to Shaft)	1
3856-0000	Body Plug & Engaging Sleeve	1
18712-0000	Retaining Ring (Plug to Body)	1
2471-0000	Adaptor Ring	1
2470-0000	Lever Ring	1
91602-0060	Lock Washer - Lever Ring	1
91005-0060	Screw - Lever Ring	1
2472-0010	Clutch Pulley	1
92600-0330	Ball Bearing - Pulley	1
18718-0000	Retaining Ring (Bearing to Clutch)	1
18707-0000	Retaining Ring (Bearing to Sleeve)	1
2473-0000	Clutch Cone	1
93100-0010	Roll Pin - Cone	1
824-0000	Shaft	1
6407-0010	Seal - Shaft	1
91085-0090	Hex Nut - Handle	1
91602-0080	Lockwasher - Handle	1
3525-0000	Guide Tube	1
3528-0000	Spring - Handle	1
3526-0000	Spring Guide Tube	1
3530-0000	Plug - Rubber	1
93100-0020	Roll Pin - Tube	1
2415-0000	Handle - Clutch	1
92330-0010	Knob - Handle	1
3181-0000	Slinger	1

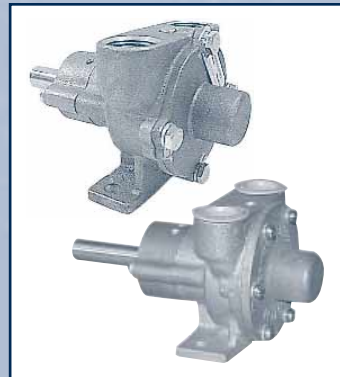
Part #	Description	Qty.
90254-0001	Kit - Gasket/Imp/Seal	1
4387-0000	Kit - Clutch	1
91005-0040	Screw - End Cover & Cam	6
12062-0000	End Cover	1
816-0000	Gasket	1
17936-0001	Impeller	1
6408-0000	Seal Assembly - Shaft	1
3181-0000	Slinger	1
92701-0180	Bearing Seal	1
92600-0260	Ball Bearing	1
10657-0010	Shaft	1
18725-0000	Ret. Ring (Body Plug to Body)	1
18726-0000	Ret. Ring (Pulley to Bearing)	1
18723-0000	Ret. Ring (Engaging Slv to Bearing)	1
3856-0000	Body Plug & Engaging Sleeve	1
93100-0010	Roll Pin	1
2473-0000	Clutch Cone	1
92600-0330	Ball Bearing	1
2472-0010	Clutch Pulley	1
2471-0000	Adaptor Ring	1
91005-0060	Screw	1
91602-0060	Lockwasher	1
2470-0000	Lever Ring	1
91085-0090	Nut	1
91602-0080	Lockwasher	1
3528-0000	Spring	1
3530-0000	Rubber Plug	1
3525-0000	Guide Tube	1
3526-0000	Guide Tube for Spring	1
93100-0020	Roll Pin	1
2415-0000	Clutch Handle	1
92330-0010	Control Knob	1
2574-0000	Wearplate	1
6988-0000	Cam	1

Part #	Description	Qty.
11867-0000	Shaft (11860)	1
11877-0000	Shaft (11870)	1
10677-0010	Shaft (18330)	1
91401-0100	Key	1
92300-0030	Gasket	1
92300-0061	12V Clutch	1
92300-0050	24V Clutch	1
92300-0050	32V Clutch	1
98020-0500	12V Coil	1
98022-2155	24V Coil	1
98022-0510	32V Coil	1
11876-0000	Clutch Adaptor (For 11870 & 18330)	1

For balance of parts see:
2300 breakdown for 11860
6590 breakdown for 11870
18310 breakdown for 18330

SHERWOOD R SERIES PUMPS

Description	QTY	R-20-G	R-30-G	R-40-G	R-50-G	R-60-G	R-70-G	R-80-G	R-102
*Body Assembly	1	10287	10597	10174	10177	10181	10204	10204	18503
*Cover Assembly	1	10281	10281	10096	10096	10183	10183	10183	10183
Shaft	1	10289	10289	10175	10175	10184	10184	10184	18502
Impeller	1	10077	10077	9959	9959	10187	10187	10187	10615
Ball Bearing	1	4306	4306	4257	4257	4257	4257	4257	4257
*Ball Bearing Housing Assy	1	10198	10198	10172	10172	10172	10172	10172	-
Seal	1	11367	11367	10927	10927	10927	10927	10927	10927
Cam	1	10285	10285	10162	10072	10186	10813	10295	10929
Key	1	10093	10093	4432	4432	4432	4432	4432	4432
Int. Ret. Ring	1	4303	4303	4259	4259	4259	4259	4259	4259
Ext. Ret. Ring	3	4304	4304	4258	4258	4258	4258	4258	4258
Dowel Pin	2	1311	1311	1311	1311	1311	1311	1311	1131
Bushing	1	2075G	2075G	06333	06333	06333	06333	06333	06333
Gasket, Cover	1	10286	10286	10103	10103	10185	10185	10185	10931
Gasket, Housing	1	10197	10197	10171	10171	10171	10171	10171	-
Pipe Plug	1	336	336	336	336	336	336	336	336



*ASSEMBLY DESCRIPTION: Body Assembly includes body and two dowel pins. Cover Assembly includes cover and bushing. Ball Bearing Housing Assembly includes ball bearing housing and floating seat.