

### OBERDORFER



**201M (1/2" Ports)**

Part #	Description	Qty.
6593	Impeller (Neoprene)	1
8514	Impeller (Buna)	1
10832	Kit (Imp/Seal/O-Ring)	1
5385	Screw	4
6638	Cover	1
7547	Gasket	1
6929	Wearplate	1
6592	Cam	1
6652	Screw	1
6609	Seal Bearing	1
5928	Ball Bearing	2
5926	Snap Ring Shaft	2
5925	Snap Ring Bearing	1
32230	Seal Assembly Pump	1
6631	Washer Seal	1
6886	Shaft	1

### OBERDORFER



**301M (3/4" Ports)**

Part #	Description	Qty.
6620	Impeller (Neoprene)	1
8647	Impeller (Buna)	1
10704	Kit (Imp/Seal/O-Ring)	1
5504	Screw	4
6736	Cover	1
8231	O-Ring (Gasket)	1
6737	Wearplate	1
6612	Cam	1
6643	Screw	1
6685	Pin	1
6609	Seal Bearing	2
5928	Ball Bearing	2
5926	Snap Ring Shaft	2
5925	Snap Ring Bearing	1
32230	Seal Assembly Pump	1
6631	Washer Seal	1
6747	Shaft	1
6739	Key Impeller	1
6567	Key External	1

### OBERDORFER



**401M-2 (1" Ports)  
401E / 401H (Clutch)**

Part #	Description	Qty.
7441	Impeller (Neoprene)	1
7466	Impeller (Buna)	1
10907	Kit (Imp/Seal/O-Ring)	1
5504	Screw	4
6625	Cover	1
8230	O-Ring (Gasket)	1
6635	Wearplate	1
6624	Body	1
6606	Cam	1
6643	Screw	1
6685	Pin	1
6609	Seal Bearing	2
5928	Ball Bearing	2
5926	Snap Ring Shaft	2
5925	Snap Ring Bearing	1
32230	Seal Assembly Pump	1
6631	Washer Seal	1
7170	Shaft	1
6567	Key External	1
<b>Clutch Parts</b>		
10726	Manual Clutch	1
10728	Complete 12v Clutch	1
10855	Complete 32v Clutch	1
7224	12v Coil	1
7225	32v Coil	1

### OBERDORFER



**501M-05 (1 1/4" Ports)  
501E / 501H (Clutch)**

Part #	Description	Qty.
7054	Impeller (Neoprene)	1
7593	Impeller (Buna)	1
5504	Screw	7
6717	Cover	1
8232	Cover o-ring	1
6436	Set screw	1
6710	Bearing seal	1
6332	Ball bearing	2
6559	Snap ring (SM)	2
32953	Mechanical seal	1
9930	Drive shaft	1
6342	Shaft key	1
6713	Bearing plate	1
<b>Clutch Parts</b>		
10718	Manual clutch	1
10717	Complete 12v clutch	1
10856	Complete 32v clutch	1
7224	12v Coil	1
7225	32v Coil	1

### JABSCO



**4530 "A" / 4540 "B"**

Part #	Description	Qty.
<b>4530 Parts</b>		
4528-0001	Impeller - Neoprene	1
4528-0003	Impeller - Nitrile	1
90001-0001	Kit - Neoprene	1
90001-0003	Kit - Nitrile	1
91002-0010	Screw - End Cover	6
11835-0000	End Cover	1
1126-0000	Gasket	1
91009-0050	Screw - Impeller	1
4538-0000	Cam	1
91002-0020	Screw - Cam	1
91501-0010	Grease Cup	1
4537-0000	Shaft	1
4533-0000	Lock Nut	1
4539-0000	Packing	1
4536-0000	Packing Nut	1
<b>4540 Parts</b>		
4527-0001	Impeller - Neoprene	1
4527-0003	Impeller - Nitrile	1
91009-0050	Screw - Impeller	1
90002-0001	Kit - Neoprene	1
90002-0003	Kit - Nitrile	1
91002-0010	Screw - End Cover	6
11830-0000	End Cover	1
2995-0000	Gasket	1
2907-0000	Cam	1
91002-0020	Screw - Cam	1
91501-0010	Grease Cup	1
4547-0000	Shaft	1
4548-0000	Lock Nut	1
4549-0000	Packing	1
4546-0000	Packing Nut	1

### JABSCO



**4560 "C" / 4590 / 4620**

Part #	Description	Qty.
<b>All Models</b>		
91501-0010	Grease Cup	2
91402-0010	Key - Impeller Drive	1
4517-0000	Lock Nut	1
3791-0000	Packing - Ring	1
4518-0000	Packing - Gland	1
4583-0000	Packing Nut	1
9215-0000	Key - Pump Drive	1
<b>4560 Parts</b>		
90003-0003	Kit - Nitrile	1
91009-0020	Screw - End Cover	6
4565-0000	End Cover	1
7083-0000	Gasket	1
4568-0001	Impeller - Neoprene	1
4568-0003	Impeller - Nitrile	1
4567-0000	Shaft	1
490-0001	Cam	1
91003-0070	Screw - Cam	1
<b>4590 / 4620 Parts</b>		
90004-0003	Kit - Nitrile	1
91003-0010	Screw - End Cover	6
4595-0000	End Cover	1
706-0010	Gasket	1
4598-0001	Impeller - Neoprene	1
4598-0003	Impeller - Nitrile	1
4597-0000	Shaft	1
17612-0000	Cam	1
91004-0010	Screw - Cam	1

### JABSCO



**3890-9001**

Part #	Description	Qty.
1210-0001	Impeller	1
3298-0000	Gasket	1
91000-0020	Cover	6
11831-0000	End Cover	1
7876-0000	Cam	1
91003-0010	Cam Screw	1
7883-0000	Wearplate	1
96080-0080	Mech. Seal	1
723-0000	Washer	1
3897-9000	Shaft	1
92700-0180	Bearing Seal (Inner)	1
92600-0070	Ball Bearing	1
18715-0000	Snap Ring (Small)	1
18714-0000	Snap Ring (Large)	1
915-0000	Bearing Seal (Outer)	1
3894-0010	Body	1
11847-0000	Key (Pump Drive)	1
91700-0620	Snap Ring (Seal)	1

### JABSCO



**18340 / 18370  
(1 1/2" / 2" Ports)**

Part #	Description	Qty.
90254-0001	Service Kit (Imp/Gasket)	1
91005-0040	Screw, End Cover & Cam	6
12062-0000	End Cover	1
816-0000	Gasket	1
17936-0001	Impeller	1
6988-0000	Cam	1
2574-0000	Wearplate	1
6408-0000	Seal Assembly (Shaft)	1
92701-0180	Inner Bearing Seal	1
92600-0260	Ball Bearing	2
10487-0010	Shaft	1
18725-0000	Retaining Ring	1
818-0000	Outer Bearing Seal	1
9214-0000	Drive Key	1
6408-0000	Seal Assembly	1