



Light Four-69, Four 112, Sea Scout-91

Part #	Description	Qty.
4528-0001	Impeller	1
2458-0000	Gasket	1
11832-0000	End cover	1
91002-0010	Cover screw	6
JS 01-42910	Cam	1
91002-0010	Cam screw	1
4539-0000	Packing	1
4536-0000	Packing nut	1
4533-0000	Lock nut	1
91501-0020	Grease cup	1
2155	Shaft	1
4874	Coupling	1



Four-140, Four-162, Four-45, Four-75, Model 70, Model 620, Model 750, Phantom Four-45, Luger Four-162, Express, Four-162, Phantom, Four-75, Phantom Four-62, Fireball Four-50, Model Four 85

Part #	Description	Qty.
18673-0001	Impeller	1
2995-0000	Gasket	1
11830-0000	End cover	1
2907-0000	Cam	1
4549-0000	Packing ring	3
4546-0000	Packing nut	1
4548-0000	Lock nut	1
4886-0000	Coupling	1
93100-0040	Roll pin	1
4887-0000	Shaft	1
91002-0010	Cover screw	6
91002-0020	Cam screw	1
91501-0020	Grease cup	1



Four-140, Four-162, Four-45, Four-75, Model 70, Model 620, Model 750, Phantom Four-45, Luger Four-162, Express, Four-162, Phantom, Four-75, Phantom Four-62, Fireball Four-50, Model Four 85

Part #	Description	Qty.
5616-0001	Impeller	1
2995-0000	Gasket	1
91002-0020	Cover Screw	6
11830-0000	End Cover	1
7895-0001	Cam & Wearplate	1
92700-0420	Seal - Water	1
93000-0070	Brg Seal Inner	1
92700-0310	Brg Seal Outer	1
92000-0540	O-Ring	1
879-0000	Slinger	1
91002-0090	Cam Screw	1
6020-0000	Shaft & Brg	1
91701-0040	Snap Ring	1
9215-0010	Drive Key	1



Gov. Engine
Gray # G80561

Part #	Description	Qty.
10077K	Impeller	1
10286	Gasket	1
11628	Water seal	1
10859	Bearing seal	1
4306	Ball bearing	2
10858	Shaft	1
10285	Cam	1
10195	Cam screw	1
10593	End cover	1
344	Cover screw	6
10093	Key	1
4303	Snap ring (LG)	1
4304	Snap ring (SM)	1



Luger Six-226, Express Six-226, Six-186, Six-88, Phantom Six-112, Model 100, Model 110, Six-104, Model 109, Model 116, Model 118

Part #	Description	Qty.
4568-0001	Impeller	1
1835-0000	Gasket	1
3791-0000	Packing	1
490-0001	Cam	1
91003-0010	Cam screw	1
91003-0010	Cover screw	6
4518-0000	Packing gland	1
4517-0000	Lock nut	1
4583-0000	Pack nut	1
91501-0020	Grease cup	1
91700-0620	Snap ring	1
5087-0000	Shaft	1



Fireball V-8, VHC-280, VHC-310

Part #	Description	Qty.
1210-0001	Impeller	2
3298-000	Gasket	1
92700-0060	Seal	1
92000-0210	Seal o-ring	1
3286-0000	Slinger	1
11830-0000	End cover	1
91002-0020	Cover screw	6
7607-0000	Cam & wearplate	2
91003-0010	Cam screw	2
92600-0060	Ball bearing	1
913-0000	Bearing seal	1
18724-0000	Snap ring	1
5668-0010	Pulley	1
93100-0040	Roll pin	1
5567-0000	Shaft	1



Luger Six-244, Express Six-244, Model 115, Model 120, Model 135, Six-244, Phantom Six-135, Fireball 140, Fireball 160, Phantom Six 125, Model 136

Part #	Description	Qty.
1210-0001	Impeller	1
3298-0000	Gasket	1
92700-0060	Seal	1
92000-0210	Seal o-ring	1
3286-0000	Slinger	1
11830-0000	End cover	1
91002-0020	Cover screw	6
7884-0000	Cam wearplate	1
91003-0010	Cam screw	1
92600-0070	Ball bearing	1
915-0000	Outer bearing seal	1
92700-0060	Bearings seal	1
18714-0000	Snap ring (LG)	1
18715-0000	Snap ring (SM)	1
3487-0000	Shaft	1



Compact V-8
VHC-215, VHC-225

Part #	Description	Qty.
8980-0005	Impeller	1
92700-0060	Seal	1
92000-0210	Seal o-ring	1
8641-0000	Gasket	1
8493-0000	Wearplate	1
3286-0000	Slinger	1
11839-0000	End cover	1
91026-0010	Cover screw	6
8528-0000	Cam	1
91030-0110	Cam screw	1
93000-0070	Bearing seal	1
82600-0070	Bearing	1
18714-0000	Snap ring	1
91401-0030	Key	1
8527	Shaft	1
5668-0010	Pulley	1

Grey Impeller Cross-Reference

Grey Part #	Depco Part #
74306	JA 1210-0001
74316	JA 4528-0001
74326	JA 18673-0001
74340	JA 920-0008
74366	JA 4568-0001
74380	JA 5616-0001

Impeller Pullerpage 141