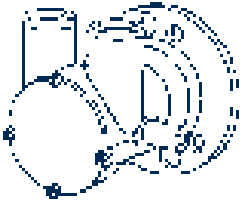


### JOHNSON (Single BRG Version) 350 Chevy Block



**\*10-24076-1**

Old Volvo # 841640

### JOHNSON 350 Chevy Block

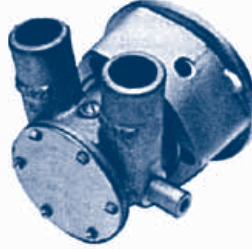


**(F 5B-9)  
10-24228-1**

Volvo # 841640

### JABSCO

350 - 454 Chevy Block



**22740 Series**

Volvo # 826456

### JABSCO

350 / 454 Chevy Block



**23800 Series**

23800-0251 (350 Block)  
23800-0201 (454 Block)

Part #	Description	Qty.
1027B	Impeller	1
05-08-122	Ball Bearing	1
05-20-503	Mech. Seal	1
05-34-105	Ret. Ring	1
05-04-550	Screw (Cover)	4
05-04-174	Screw	1
01-45315	Gasket	1
01-45312-2	Endcover	1
01-42446	Washer	1
01-45329	Cam	1
01-45314	Shaft	1

\*Pump discontinued, use 1024228-1

Part #	Description	Qty.
1027B	Impeller	1
01-45329	Cam	1
05-04-174	Cam Screw	1
01-45312-1	Cover	1
01-45315	Gasket	1
05-29-515	Seal	1
01-45680	Seal Washer	1
05-08-128	Ball Bearing	2
05-06-501	O-Ring	1
05-04-550	Screw	4

Part #	Description	Qty.
22120-0001	Impeller	1
92600-0330	Bearing	1
22317-1000	Brg Hsg & Shaft	1
11830-0000	Cover	1
22318-0000	Cam (1/2 Flow)	1
22308-0000	Cam (Full Flow)	1
3298-0000	Gasket	1
96080-0080	Mechanical Seal	1
92700-0060	Lip Seal (Option)	1
91003-0010	Cam Screw	1
91002-0020	Cover Screw	6
18707-0000	Snap Ring	1

\*Pump discontinued, use 23800 Series

Part #	Description	Qty.
22120-0001	Impeller	1
91002-0010	Screw, End Cover	6
11830-0000	End Cover	1
3298-0000	Gasket, End Cover	1
91004-0100	Screw, Half Cam	1
91004-0110	Screw, Full Cam	1
22308-0000	Cam, Half (0251)	1
18753-0090	Cam, Full (0201)	1
92700-0060	Seal, Lip	1
3166-0000	Spacer, Seal	1
18753-0325	Shaft, Brg, Hsg.	1

### JOHNSON MD 70B & C / TAMD 70 / AQD 70C TMD 70B & C / MD 100B / TMD 100A



**10-24017**

Volvo # 837370 / 837916 (10-24017-3)  
Volvo # 837371 / 837915 (10-24017-4)  
Volvo # 837922 / 837923 (10-24017-4)

Part #	Description	Qty.
1028B	Impeller	1
01-42445	Gasket	1
05-20-115	Mech. seal	1
05-34-105	Seal snap ring	1
05-08-118	Ball bearing	2
05-34-118	Snap ring	1
05-29-108	Bearing seal	1
01-42402	Slinger	1
01-42441	End cover	1
05-04-117	Cover screws	6
01-42679	Full cam (10-24017-3)	1
01-42442	2/3 cam (10-24017-4)	1
05-04-144	Cam screw	1
01-42443	Wearplate	1
01-42400	Wearplate pin	1
01-31964	Shaft	1
05-04-105	Clamp bolt	1
05-05-115	Clamp nut	1
05-01-115	Clamp washer	1

### JOHNSON MD 30 & 30A / AQD 40DP THAMD 70, B, C / TIMD 96B



**10-22335**

Volvo # 836326 (10-22335-3)  
Volvo # 842274 / 842275 (10-22335-4)

Part #	Description	Qty.
1028B	Impeller	1
01-42445	Gasket	1
05-20-115	Mech. seal	1
05-34-105	Seal snap ring	1
05-08-118	Ball bearing	2
05-34-118	Snap ring	1
05-29-108	Bearing seal	1
01-42402	Slinger	1
01-42441	End cover	1
05-04-117	Cover screws	6
01-42679	Full cam (10-22335-3)	1
01-42442	2/3 cam (10-22335-4)	1
05-04-144	Cam screw	1
01-42443	Wearplate	1
01-42400	Wearplate pin	1
01-31964	Shaft	1
05-04-105	Clamp bolt	1
05-05-115	Clamp nut	1
05-01-115	Clamp washer	1

### JOHNSON

MD 100, A, BK / TMD 100A  
TMD 120 / TAMD 120 & 120A



**10-21915-2**

Volvo # 8227871 / 837917 / 837920

Part #	Description	Qty.
819B	Impeller	1
01-42424	Gasket	1
09-20-118	Mech. seal	1
05-34-108	Seal snap ring	1
05-08-118	Ball bearing	2
05-34-118	Snap ring	1
05-29-108	Bearing seal	1
01-42427-15	Slinger	1
01-42422-1	End Cover	1
05-04-46	Cover screws	5
01-42425	Cam	1
05-04-108	Cam screw	1
01-42423	Wearplate	1
01-42426	Wearplate pin	1
01-32020	Shaft	1
05-04-128	Body bolts	1

### JABSCO

MD 71, TMD 71, TAMD 61 & 71



**10770 Series**

Volvo # 822787 / 820694 / 846354  
846355 / 846356 / 866739  
3829310 / 3829311

Part #	Description	Qty.
17935-0001	Impeller	1
816-0000	Gasket	1
6408-0000	Mech. seal	1
92600-0260	Ball bearing	2
SP2701-54	Bearing seal	1
3181-0000	Impeller	1
12062-0000	End cover	1
91005-0040	Cover screws	5
834-0001	Cam	1
91005-0040	Cam screw	1
2574-0000	Wearplate	1
11256	Shaft	1
18725-0000	Snap ring	1