

NOTE:
NDP-25 series FDA pumps come standard with plastic center body.

Reference			
No.	Description	Q'ty	Part No.
1	O-ring	4	643044
2	Ball Guide	4	711703-EP
3	Ball	4	770691
4	Valve Seat	4	590087-EP
5	O-ring	2	771130
6	Diaphragm	2	771110
7T	Center Disk	2	709459
9	Out Chamber	2	711694-EP
12	O-ring	2	640154
13	Bolt	8	621185
13a	Wave Washer	20	631937
14	Bolt	12	621181
14a	Wave Washer	12	631937
15	Body Assembly	1	804604
16	Center Rod	1	710271
18	Cushion	2	771054
19	Manifold	2	831271-TC-EP
20	Valve Body Assembly	1	804608
21	Bolt	4	686031
22	Ball Valve	1	684320
24	Gasket	1	772848
25	Muffler	1	804697
26	Bolt	4	611148
27	Nut	12	682276
28	Pump Base	2	709156-XP
29	Cushion	4	770551
30T	Center Disk	2	709331-EP
31T	O-ring	4	643013

Repair Kits

K25-MT-1 Liquid Side Repair Kit

1	O-ring	4	643044
3	Ball	4	770691
5	O-ring	2	771130
12	O-ring	2	640154
31T	O-ring	4	643013
6	Diaphragm	2	771110

K225-AP Air Side Repair Kit

18	Cushion	2	771054
15-2	Throat Bearing	2	772931
15-3	Packing	2	685414
15-4	O-ring	2	685276
15-5	Valve Seat	2	772932
15-6	O-ring	2	640009
15-7	Pilot Valve Assembly	2	802360
15-8	Spring	2	708666
15-9	Spring Seat	2	772948
15-11	O-ring	1	640132
15-12	Bushing	1	772933
20-2	O-ring	1	640002
20-4	O-ring	2	640043
20-5	Packing	1	771241
20-6 seal	Seal Ring	5	771053
20-7-*1	O-ring	6	686029
20-9	Cushion	1	771914

NOTE:
804604 + 804608 = 804647 Full Assembly

Body Assembly - 804604

Reference			
No.	Description	Q'ty	Part No.
15-1	Body	1	772929
15-2	Throat Bearing	2	772931
15-3	Packing	2	685414
15-4	O-ring	2	685276
15-5	Valve Seat	2	772932
15-6	O-ring	2	640009
15-7	Pilot Valve Assembly	2	802360
15-8	Spring	2	708666
15-9	Spring Seat	2	772948
15-10	Tapping Screw	13	686030
15-11	O-ring	1	640132
15-12	Bushing	1	772933

Air Valve Body Assembly - 804608

Reference			
No.	Description	Q'ty	Part No.
20-1	Rest Button	1	772991
20-2	O-ring	1	640002
20-3	Cap A	1	772946
20-4	O-ring	2	640043
20-5	Packing	1	771241
20-6	C Spool Valve Assy.	1	802400
20-6 seal	Seal Ring	5	771053
20-7	Sleeve Assembly	1	804609
20-7-*1	O-ring	6	686029
20-8	Valve Body Assembly	1	832903
20-9	Cushion	1	771914
20-10	Cap B	1	772947

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