

High Capacity Pumps

Roper Pumps

Bulk Liquid

Handling

Series 4668-4768 and 4699-4799

Highly Versatile and Durable



Applications

- Thin liquids such as fuels, solvents, and petrochemicals
- Thick liquids such as residual fuel oils, molasses, and resins
- · Fast transfer
- Designed for various functions from tankers and barges to process plants and refineries

Features

- Smooth liquid transfer from helical gear pumps
- · High speeds, self-priming
- Positive displacement for brad range of operating conditions
- Suitable for temperatures up to 250°F
- Discharge pressures up to 125 psi

Options

- Custom designing built to individual specifications, completely assembled pump
- Standard Viton
 elastomer mechanical
 seal or general
 purpose packed
 box seal















Roper Pump Company

P.O. Box 269 • Commerce, GA 30529 Toll Free: 1-800-876-9160 • Fax: 706-335-5490 sales@roperpumps.com

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Bulk Liquid Handling

Model	Theoretical Capacity	Maximum Speed	Maximum Flow at Maximum Speed (0 Discharge Pressure)	Maximum Pressure	Port Connection
4668/4768	0.70 GPR (2649.7 CC/REV)	1200 RPM	845 GPM(192 M3/HR)	125 PSI (8.6 Bar)	8" Flange
4699/4799	1.05 GPR (3974.6 CC/REV)	1000 RPM	1045 GPM(237 M3/HR)	125 PSI (8.6 Bar)	8" Flange

Materials of Construction

	Housing	Gears	Bearings	Shafts
Standard	Cast Iron	Case Hardened Alloy Steel	Carbon Graphite	Case Hardened Alloy Steel

Key Features

- Direct drive to standard nominal motor speeds
- Back pull out design
- Thru port design allows for lower inlet and outlet losses
- Large ports to allow fluid into pump more readily
- · Gears with integral shafts
- Helical gears with large length-to-diameter ratio to improve efficiency













