



Units of tolerance	Dimensions	Units of tolerance	Dimensions
mm	0.012	mm	0.042
mm	0.012	mm	0.042
mm	0.012	mm	0.042
mm	0.012	mm	0.042
mm	0.012	mm	0.042
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mm	0.012	mm	0.042
mm	0.012	mm	0.042
mm	0.012	mm	0.042
mm	0.012	mm	0.042

Part no.	Part name	Material	Surface treatment	Quantity
10-24572-01/-24	Impeller	Brass	Polished	1
10-24572-51/-52	Impeller nut	Steel	Black oxide	1
10-24572-13/-24	Impeller nut	Steel	Black oxide	1

Part no.	Part name	Material	Surface treatment	Quantity
10-24572-01/-24	Impeller	Brass	Polished	1
10-24572-51/-52	Impeller nut	Steel	Black oxide	1
10-24572-13/-24	Impeller nut	Steel	Black oxide	1

Part no.	Part name	Material	Surface treatment	Quantity
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10-24572-51/-52	Impeller nut	Steel	Black oxide	1
10-24572-13/-24	Impeller nut	Steel	Black oxide	1

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10-24572-51/-52	Impeller nut	Steel	Black oxide	1
10-24572-13/-24	Impeller nut	Steel	Black oxide	1

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10-24572-01/-24	Impeller	Brass	Polished	1
10-24572-51/-52	Impeller nut	Steel	Black oxide	1
10-24572-13/-24	Impeller nut	Steel	Black oxide	1

Assembly Drawing No. 03-24572

F7B-8 Impeller Pump OEM / Art. No. 10-24572-01

Position	Quantity	Artikelnummer	Artikelskrivning
1	1	01-24574-3	BODY F7B-8
2	1	01-46744	SHAFT F5/F7B-8
20	1	01-46797	LABEL
3	1	01-46648-3	ENDCOVER F7B
4	1	08-1028B	IMPELLER
5	1	01-42679	CAM 1/1 F7B/F70B
6	1	01-42400	PIN F35B-/F7B/F70B
7	1	01-46798-2	WEAR PLATE F7B
8	1	01-45680	WASHER F5B/F6B/F7B
9	1	01-45047	PLATE F5/F7B-8
10	1	01-46009	SPACER F7B-9
11	6	0.0279.301	SCREW M5X8 ISO1207 A4
12	1	01-46794-01	SCREW 12-24UNCX9.5 BRASS
13	1	0.2172.012	O-RING 63.22X1.78 BS1806 NBR70
14	1	0.2173.402	O-RING 15.3X2.4 SS1586 NBR70
15	2	0.3431.742	BALL BEARING 6203 2 RS1 ST
16	1	0.2247.022	MECH.SEAL COMPL D16
17	1	0.0371.040	INT. CIRCLIP D40 DIN472 ST
18	1	0.0370.017	EXT. CIRCLIP D17 DIN471 ST
19	1	0.0370.516	EXT. CIRCLIP D16 DIN471 ST
0	1	01-46027-1	LABEL DRY RUNNING (4-LANG.)
0	1	0.3444.002	CARTON NO 2 200X155X 95
0	1	IB-501/01	INSTR.MANUAL FB-8 SERIES

Assembly drawing No. 03-24572

F7B-8 Impeller Pump OEM / Art. No. 10-24572-13

Position	Quantity	Part No.	Description
1	1	01-24574-3	BODY F7B-8
2	1	01-46744	SHAFT F5/F7B-8
3	1	01-46648-3	ENDCOVER F7B
4	1	08-1028B	IMPELLER
5	1	01-42679	CAM 1/1 F7B/F70B
6	1	01-42400	PIN F35B-/F7B/F70B
7	1	01-46798-2	WEAR PLATE F7B
9	1	01-45047	PLATE F5/F7B-8
10	1	01-46009	SPACER F7B-9
11	6	0.0279.301	SCREW M5X8 ISO1207 A4
12	1	01-46794-01	SCREW 12-24UNCX9.5 BRASS
13	1	0.2172.012	O-RING 63.22X1.78 BS1806 NBR70
14	1	0.2173.402	O-RING 15.3X2.4 SS1586 NBR70
15	2	0.3431.742	BALL BEARING 6203 2 RS1 ST
16	1	0.2233.012	LIP SEAL 16X30X7 DPSM
17	1	0.0371.040	INT. CIRCLIP D40 DIN472 ST
18	1	0.0370.017	EXT. CIRCLIP D17 DIN471 ST
20	1	01-46797	LABEL
0	1	01-46027-1	LABEL DRY RUNNING (4-LANG.)
0	1	0.3444.002	CARTON NO 2 200X155X 95
0	1	IB-501/01	INSTR.MANUAL FB-8 SERIES