



Units of tolerance	Dimensions	Units of tolerance	Dimensions
mm	±0.012	mm	±0.042
mm	±0.012	mm	±0.012
mm	±0.012	mm	±0.001

Part No.	Part Name	Material	Surface Treatment
10-24572-01/-24	Impeller	Brass	Polished
10-24572-51/-52	Impeller Pin	Stainless Steel	Polished
10-24572-02	Impeller Pin	Stainless Steel	Polished
10-24572-03	Impeller Pin	Stainless Steel	Polished
10-24572-04	Impeller Pin	Stainless Steel	Polished
10-24572-05	Impeller Pin	Stainless Steel	Polished
10-24572-06	Impeller Pin	Stainless Steel	Polished
10-24572-07	Impeller Pin	Stainless Steel	Polished
10-24572-08	Impeller Pin	Stainless Steel	Polished
10-24572-09	Impeller Pin	Stainless Steel	Polished
10-24572-10	Impeller Pin	Stainless Steel	Polished
10-24572-11	Impeller Pin	Stainless Steel	Polished
10-24572-12	Impeller Pin	Stainless Steel	Polished
10-24572-13	Impeller Pin	Stainless Steel	Polished
10-24572-14	Impeller Pin	Stainless Steel	Polished
10-24572-15	Impeller Pin	Stainless Steel	Polished
10-24572-16	Impeller Pin	Stainless Steel	Polished
10-24572-17	Impeller Pin	Stainless Steel	Polished
10-24572-18	Impeller Pin	Stainless Steel	Polished
10-24572-19	Impeller Pin	Stainless Steel	Polished
10-24572-20	Impeller Pin	Stainless Steel	Polished
10-24572-21	Impeller Pin	Stainless Steel	Polished
10-24572-22	Impeller Pin	Stainless Steel	Polished
10-24572-23	Impeller Pin	Stainless Steel	Polished
10-24572-24	Impeller Pin	Stainless Steel	Polished

Draining no.	Pump no.	Draining no.	Pump no.	Draining no.	Pump no.	Draining no.	Pump no.
10-24572-01	F7B-4	10-24572-02	F7B-4	10-24572-03	F7B-4	10-24572-04	F7B-4
10-24572-05	F7B-4	10-24572-06	F7B-4	10-24572-07	F7B-4	10-24572-08	F7B-4
10-24572-09	F7B-4	10-24572-10	F7B-4	10-24572-11	F7B-4	10-24572-12	F7B-4
10-24572-13	F7B-4	10-24572-14	F7B-4	10-24572-15	F7B-4	10-24572-16	F7B-4
10-24572-17	F7B-4	10-24572-18	F7B-4	10-24572-19	F7B-4	10-24572-20	F7B-4
10-24572-21	F7B-4	10-24572-22	F7B-4	10-24572-23	F7B-4	10-24572-24	F7B-4
10-24572-25	F7B-4	10-24572-26	F7B-4	10-24572-27	F7B-4	10-24572-28	F7B-4
10-24572-29	F7B-4	10-24572-30	F7B-4	10-24572-31	F7B-4	10-24572-32	F7B-4
10-24572-33	F7B-4	10-24572-34	F7B-4	10-24572-35	F7B-4	10-24572-36	F7B-4
10-24572-37	F7B-4	10-24572-38	F7B-4	10-24572-39	F7B-4	10-24572-40	F7B-4
10-24572-41	F7B-4	10-24572-42	F7B-4	10-24572-43	F7B-4	10-24572-44	F7B-4
10-24572-45	F7B-4	10-24572-46	F7B-4	10-24572-47	F7B-4	10-24572-48	F7B-4
10-24572-49	F7B-4	10-24572-50	F7B-4	10-24572-51	F7B-4	10-24572-52	F7B-4
10-24572-53	F7B-4	10-24572-54	F7B-4	10-24572-55	F7B-4	10-24572-56	F7B-4
10-24572-57	F7B-4	10-24572-58	F7B-4	10-24572-59	F7B-4	10-24572-60	F7B-4

Draining no.	Pump no.	Draining no.	Pump no.	Draining no.	Pump no.
10-24572-61	F7B-8	10-24572-62	F7B-8	10-24572-63	F7B-8
10-24572-64	F7B-8	10-24572-65	F7B-8	10-24572-66	F7B-8
10-24572-67	F7B-8	10-24572-68	F7B-8	10-24572-69	F7B-8
10-24572-70	F7B-8	10-24572-71	F7B-8	10-24572-72	F7B-8
10-24572-73	F7B-8	10-24572-74	F7B-8	10-24572-75	F7B-8
10-24572-76	F7B-8	10-24572-77	F7B-8	10-24572-78	F7B-8
10-24572-79	F7B-8	10-24572-80	F7B-8	10-24572-81	F7B-8
10-24572-82	F7B-8	10-24572-83	F7B-8	10-24572-84	F7B-8
10-24572-85	F7B-8	10-24572-86	F7B-8	10-24572-87	F7B-8
10-24572-88	F7B-8	10-24572-89	F7B-8	10-24572-90	F7B-8
10-24572-91	F7B-8	10-24572-92	F7B-8	10-24572-93	F7B-8
10-24572-94	F7B-8	10-24572-95	F7B-8	10-24572-96	F7B-8
10-24572-97	F7B-8	10-24572-98	F7B-8	10-24572-99	F7B-8
10-24572-100	F7B-8	10-24572-101	F7B-8	10-24572-102	F7B-8



**Assembly Drawing No. 03-24572**

F7B-8 Impeller Pump OEM / Art. No. 10-24572-01

Position	Quantity	Artikelnummer	Artikelskrivning
1	1	01-24574-3	BODY F7B-8
2	1	01-46744	SHAFT F5/F7B-8
20	1	01-46797	LABEL
3	1	01-46648-3	ENDCOVER F7B
4	1	08-1028B	IMPELLER
5	1	01-42679	CAM 1/1 F7B/F70B
6	1	01-42400	PIN F35B-/F7B/F70B
7	1	01-46798-2	WEAR PLATE F7B
8	1	01-45680	WASHER F5B/F6B/F7B
9	1	01-45047	PLATE F5/F7B-8
10	1	01-46009	SPACER F7B-9
11	6	0.0279.301	SCREW M5X8 ISO1207 A4
12	1	01-46794-01	SCREW 12-24UNCX9.5 BRASS
13	1	0.2172.012	O-RING 63.22X1.78 BS1806 NBR70
14	1	0.2173.402	O-RING 15.3X2.4 SS1586 NBR70
15	2	0.3431.742	BALL BEARING 6203 2 RS1 ST
16	1	0.2247.022	MECH.SEAL COMPL D16
17	1	0.0371.040	INT. CIRCLIP D40 DIN472 ST
18	1	0.0370.017	EXT. CIRCLIP D17 DIN471 ST
19	1	0.0370.516	EXT. CIRCLIP D16 DIN471 ST
0	1	01-46027-1	LABEL DRY RUNNING (4-LANG.)
0	1	0.3444.002	CARTON NO 2 200X155X 95
0	1	IB-501/01	INSTR.MANUAL FB-8 SERIES

**Assembly drawing No. 03-24572**

F7B-8 Impeller Pump OEM / Art. No. 10-24572-13

Position	Quantity	Part No.	Description
1	1	01-24574-3	BODY F7B-8
2	1	01-46744	SHAFT F5/F7B-8
3	1	01-46648-3	ENDCOVER F7B
4	1	08-1028B	IMPELLER
5	1	01-42679	CAM 1/1 F7B/F70B
6	1	01-42400	PIN F35B-/F7B/F70B
7	1	01-46798-2	WEAR PLATE F7B
9	1	01-45047	PLATE F5/F7B-8
10	1	01-46009	SPACER F7B-9
11	6	0.0279.301	SCREW M5X8 ISO1207 A4
12	1	01-46794-01	SCREW 12-24UNCX9.5 BRASS
13	1	0.2172.012	O-RING 63.22X1.78 BS1806 NBR70
14	1	0.2173.402	O-RING 15.3X2.4 SS1586 NBR70
15	2	0.3431.742	BALL BEARING 6203 2 RS1 ST
16	1	0.2233.012	LIP SEAL 16X30X7 DPSM
17	1	0.0371.040	INT. CIRCLIP D40 DIN472 ST
18	1	0.0370.017	EXT. CIRCLIP D17 DIN471 ST
20	1	01-46797	LABEL
0	1	01-46027-1	LABEL DRY RUNNING (4-LANG.)
0	1	0.3444.002	CARTON NO 2 200X155X 95
0	1	IB-501/01	INSTR.MANUAL FB-8 SERIES