



The product, i.e. concept, design and construction, is the property of Johnson Pump AB

Multipurpose, sturdy & compact bronze pumps 3:7

Multipurpose

A03	
A02	
A01	

10-24569-53/-24	1000811	LU
Erihett Tillkom.	990909	UF

Drawn by: _____
 Prof.: _____
 Checked by: _____
 Date: _____

JOHNSON PUMP
 JÖNSKÖPING - SWEDEN

Description		Material	
Impeller pump	Cast Bronze	Impeller	Cast Bronze
Impeller nut	Cast Bronze	Impeller lockwasher	Cast Bronze
Impeller lockwasher	Cast Bronze		
Impeller lockwasher	Cast Bronze		
Impeller lockwasher	Cast Bronze		
Impeller lockwasher	Cast Bronze		
Impeller lockwasher	Cast Bronze		
Impeller lockwasher	Cast Bronze		
Impeller lockwasher	Cast Bronze		
Impeller lockwasher	Cast Bronze		
Impeller lockwasher	Cast Bronze		
Impeller lockwasher	Cast Bronze		
Impeller lockwasher	Cast Bronze		

Scale: 1:1
 Drawing No: 03-24569

Assembly drawing No. 03-24569

F35B-8 Impeller Pump OEM / Art. No. 10-24569-01

Position	Quantity	Part No.	Description
1	1	01-35881-1	BODY F35B-8
2	1	01-46735-1	SHAFT F35/F4B-8
3	1	01-46739-2	ENDCOVER F35B NEUTRAL
4	1	08-808B	IMPELLER
5	1	01-42910	CAM 1/1 F35B-
6	1	01-45542	SPACER F35B-902
7	1	01-42400	PIN F35B-/F7B/F70B
8	1	01-46676	WEAR PLATE F35B-8 SS
9	1	01-45049	PLATE F35/F4B-8
10	1	01-45659	WASHER F4B-8/-9
11	1	01-46797	LABEL
12	1	01-46790-01	WASHER D7.5XD4X1 CU
14	4	0.0279.300	SCREW M4X8 ISO1207 A4
15	1	01-46794-03	SCREW 8-32UNCX8
16	1	0.2173.440	O-RING 42X2 NBR70
17	1	0.2173.432	O-RING 11.3X2.4 SS1586 NBR70
18	2	0.3431.748	BALL BEARING 6001 2 RS1 ST
19	1	0.2247.021	MECH.SEAL COMPL D12
20	1	0.0371.028	INT. CIRCLIP D28 DIN472 ST
21	2	0.0370.012	EXT. CIRCLIP D12 DIN471 ST
0	1	01-46027-1	LABEL DRY RUNNING (4-LANG.)
0	1	0.3444.001	CARTON NO. 1 170X135X 90
0	1	IB-501/01	INSTR.MANUAL FB-8 SERIES

Assembly Drawing No. 03-24569

F35B-8 Impeller Pump OEM / Art. No. 10-24569-13

Position	Quantity	Part No.	Description
1	1	01-35881-1	BODY F35B-8
2	1	01-46735-1	SHAFT F35/F4B-8
3	1	01-46739-2	ENDCOVER F35B NEUTRAL
4	1	08-808B	IMPELLER
5	1	01-42910	CAM 1/1 F35B-
6	1	01-45542	SPACER F35B-902
7	1	01-42400	PIN F35B-/F7B/F70B
8	1	01-46676	WEAR PLATE F35B-8 SS
9	1	01-45049	PLATE F35/F4B-8
11	1	01-46797	LABEL
12	1	01-46790-01	WASHER D7.5XD4X1 CU
14	4	0.0279.300	SCREW M4X8 ISO1207 A4
15	1	01-46794-03	SCREW 8-32UNCX8
16	1	0.2173.440	O-RING 42X2 NBR70
17	1	0.2173.432	O-RING 11.3X2.4 SS1586 NBR70
18	2	0.3431.748	BALL BEARING 6001 2 RS1 ST
19	1	0.2233.010	LIP SEAL 12X24X7 DPSM
20	1	0.0371.028	INT. CIRCLIP D28 DIN472 ST
21	1	0.0370.012	EXT. CIRCLIP D12 DIN471 ST
0	1	0.3444.001	CARTON NO. 1 170X135X 90
0	1	01-46027-1	LABEL DRY RUNNING (4-LANG.)
0	1	IB-501/01	INSTR.MANUAL FB-8 SERIES