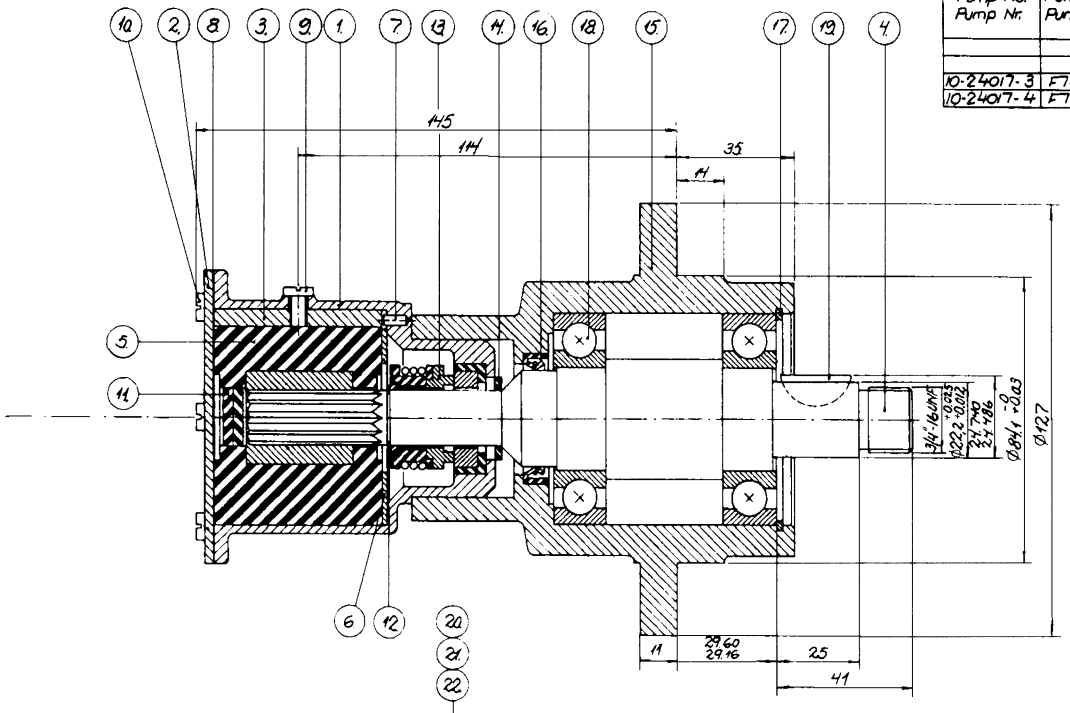
article number 10-24017 pump F7B-9

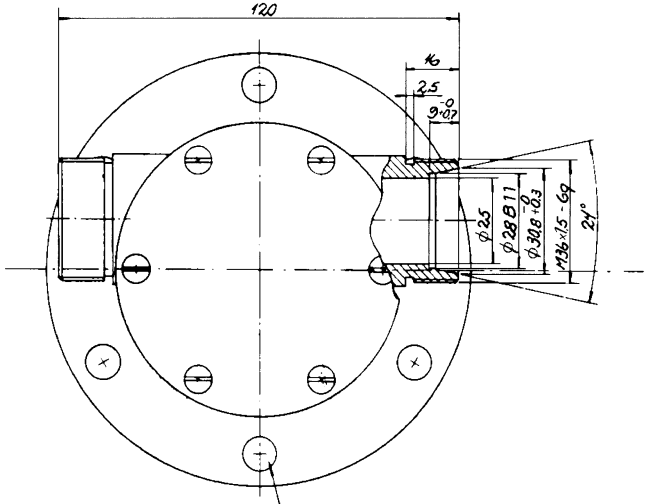
1:1.08

Engine Cooling, flange-mounted pumps

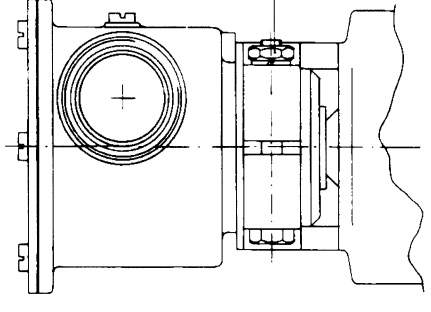
The product, i.e. concept, design and construction, is the property of Johnson Pump AB

Pump No. Pump Nr.	Pumptype Pumptyp	Cam Kam No. Nr.	Thickness Tjocklek		Endcover Lock	Mark on endcover Märkes i lock
10-24017-3	F78-9	01-42679	1/1	62	01-42441	F78-9 + 10-24017-3 + man.year + week
10-24017-4	F78-903	01-42442	2/3	47		F78-903 + 10-24017-4 + man.year + week





ø 10.3 (6×) Lika deln. (equally spaced)
Dd = 108 (p.c.d.)



*) Not requited in complete pump
Ingår ej i kompl pump

Pos.	Qty.	Description	Beskrivning	Material	Dimension	Drawing no.
22	1	Lock washer	Låsbricka		FBB ø6.5	05-01-115
21	1	Nut	Mutter		UGM 1/4"x20 UNC	05-05-115
20	1	Bolt	Bult		1/4"-20 UNC x 55	05-04-105
19	1	Woodruff key	Woodruff kil			
18	2	Ball bearing	Kullager		6206	05-08-118
17	1	Retaining ring	Låsring		SgH 62	05-34-118
16	1	Lip seal	Läpptätning		DPSM 28387	05-29-108
15	1	Bearing house	Lagerhus			01-21884
14	1	Slinger	Kastarring			01-42402
13	1	Mech. seal	Mek. tätning		5/8"	05-20-115
12	1	Retaining ring	Låsring		SgA 16	05-34-105
11	2	Rubber washer	Gummibricka			01-42446
10	6	Screw	Skruv	ULCS	Nr. 10x32 UNF x 8	05-04-117
9	1	Screw	Skruv	ULCS	Nr. 12x24 UNC x 9	05-04-144
8	1	Gasket	Packning			01-42445
7	1	Pin	Stift			01-42400
6	1	Wear plate	Slitbricka			01-42443
5	1	Impeller	Impeller			08-1028B
4	1	Shaft	Axel			01-31964
3	1	Cam	Kam			See table
2	1	End cover	Lock			See table
1	1	Body	Pumphus			01-32610

1003	PJ3	Ändring av läckringskam	26.6.95	IG
	PJ2	10-24017-3/4 tillkommit	11.5.83	JL
110	11	Lock 01-43598 var 01-42441	22.4.83	JL
		Märkn. i lock ändr.		
	10	Engelsk text tillkommit	6.5.77	OJ
	9	Del nr 22, vPnr. 344906 var 344946	11.2.75	JC
	8	Del nr 17, vPnr. 344533 var 344533		
	7	Del nr 7, 01-42400 var 01-42444		
	6	Textrutа ändr.	5.2.1975	JC
	5	Del nr. 16 ändr. fr. 25-118	27.1.75	JC
	4	Rätt nr. ändr. fr. 24017		
	3	Del nr. ändrade		
	2	Ny tillkommit		
	1	Kugerhus vridet 90°		

PJ

Tolerans där ej annat angives Arbetsmått	Vinklar	Bearbetning	Ritning	Ritad	Godkänd	Smält. mtrl.
			Datum	7.Feb.74		Kemn. nr.
			Sign.	JC		Stycklistes nr.

JP JOHNSON PUMP AB

Titel: Johnson Impellerpump 10-24017

Skala: 1:1