

Table 1: Impeller and Shaft Data

Impeller material	Impeller no.	Shaft
Chloroprene	F8B-8	10-13021-1
Nitrile	F8B-89	10-13021-2
Chloroprene	F8B-803	10-13021-3
Nitrile	F8B-893	10-13021-4
Chloroprene	F8B-8	10-13021-5
Nitrile	F8B-89	10-13021-6
Chloroprene	F8B-803	10-13021-7
Nitrile	F8B-893	10-13021-8
Chloroprene	F8B-8007	10-13021-9
Nitrile	F8B-8907	10-13021-10
Chloroprene	F8B-8037	10-13021-11
Nitrile	F8B-8937	10-13021-12
Chloroprene	F8B-8007	10-13021-13
Nitrile	F8B-8907	10-13021-14
Chloroprene	F8B-8037	10-13021-15
Nitrile	F8B-8937	10-13021-16
Chloroprene	F8B-8	10-13021-17
Chloroprene	F8B-8007	10-13021-91
Chloroprene	F8B-8007	10-13021-92
Chloroprene	F8B-8007	10-13021-95
Chloroprene	F8B-8007	10-13021-96

Table 2: Housing and Mounting Data

Marking on lock	Marking on end cover	Mounting hole diameter	Mounting hole offset
Pump type-pump no. - week/col	Pump type-pump no. - weekly coil	30.5 (±0.4)	30.5 (±0.4)
Pump type-pump no. - week/col	Pump type-pump no. - weekly coil	30.5 (±0.4)	30.5 (±0.4)
Pump type-pump no. - week/col	Pump type-pump no. - weekly coil	30.5 (±0.4)	30.5 (±0.4)

Rowing no. / Drawing no.	Artikel nr. / Parts no. / Structure parts list	Pump type / Pump type	Impeller material	Kam / Cam	Mek / Mech seal	Lappatrin / Lapped	Marking på lock / Mark on end cover	A	B	C	D	E	T	G
03-13021	10-13021-1 to 10-13021-96	F8B-8 to F8B-8007	Chloroprene to Nitrile	1/1 to 2/3	Ja/Yes to Nej/No	Nej/No to Ja/Yes	Pump type-pump no. - week/col	80	105	45	70	315	10	ISO 71-1 Rp 1/2
							CMP 279 - week/col / weekly coil	114	140	38	59	89	8	1 1/2-11 1/2 NPTF
							Pump type-pump no. - week/col							ISO 71-1 Rp 1 1/2
							Pump type-pump no. - weekly coil							1 1/4-11 1/2 NPTF
							Pump type-pump no. - weekly coil							1 1/2-11 1/2 NPTF

Part no.	ES. / Material	Material	Quantity	Unit
9301	ES. / Material	Material	Quantity	Unit
9302	ES. / Material	Material	Quantity	Unit
9303	ES. / Material	Material	Quantity	Unit
9304	ES. / Material	Material	Quantity	Unit
9305	ES. / Material	Material	Quantity	Unit
9306	ES. / Material	Material	Quantity	Unit
9307	ES. / Material	Material	Quantity	Unit
9308	ES. / Material	Material	Quantity	Unit
9309	ES. / Material	Material	Quantity	Unit
9310	ES. / Material	Material	Quantity	Unit

Table 3: Manufacturing Information

Product	Material	Quantity	Unit
10-13021-1	Chloroprene	1	Part
10-13021-2	Nitrile	1	Part
10-13021-3	Chloroprene	1	Part
10-13021-4	Nitrile	1	Part
10-13021-5	Chloroprene	1	Part
10-13021-6	Nitrile	1	Part
10-13021-7	Chloroprene	1	Part
10-13021-8	Nitrile	1	Part
10-13021-9	Chloroprene	1	Part
10-13021-10	Nitrile	1	Part
10-13021-11	Chloroprene	1	Part
10-13021-12	Nitrile	1	Part
10-13021-13	Chloroprene	1	Part
10-13021-14	Nitrile	1	Part
10-13021-15	Chloroprene	1	Part
10-13021-16	Nitrile	1	Part
10-13021-17	Chloroprene	1	Part
10-13021-91	Chloroprene	1	Part
10-13021-92	Chloroprene	1	Part
10-13021-95	Chloroprene	1	Part
10-13021-96	Chloroprene	1	Part

F8B-8 Impeller pump Mech seal			
Article No. 10-13021-1			
Service Kit No. 09-45575			
Position	Quantity	Part No.	Description
1	1	01-13164-1	Body F8B-8/5001
2	1	01-35132	Shaft F8B-8
3	1	01-42680	Cam 1/1 F8B-
4	1	08-819B	Impeller F8B-9
5	1	01-42422-1	Endcover F8/F9B-
6	1	01-42424	Gasket F8B/F9B
7	1	01-42423	Wearplate F8/F80/F9/F95B-
8	1	01-42426	Pin
9	1	01-45374	Spacer F8B-8/-5001
11	2	05-08-504	Ball bearing
12	1	05-34-118	Retaining ring
13	5	05-04-178	Screw
14	1	05-04-108	Screw
17	1	05-20-505	Mech. seal compl.
18	2	05-34-108	Retaining ring
21	1	05-06-537	O-ring