



Check here for parts questions

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### **Flexible Impeller Reference Guide Service Parts & Kits Service & Warranty Information**

**Need the part  
number for an impeller,  
seal, gasket, or motor?  
It's all here.**

#### **Highlights:**

- **Flexible Impeller information describing the materials, the sizes and shapes, and insert materials.**
- **Use the impeller silhouettes to determine what impeller your customer has just brought in without a part number**
- **If you have the pump part number, the service kits guide will give everything else**
- **Need factory service assistance, look on the service and warranty page**

## Flexible Impeller Reference Guide

### Flexible Impeller Compounds

JABSCO flexible impellers are available in the following materials:

**1. NEOPRENE** is the standard impeller material used in most flexible impeller pumps. It offers a wide range of chemical resistant properties.

**Temperature range: 45°F to 180°F.**

**2. NITRILE** impellers offer compatibility with oil products. It handles a wide range of oils, oil and water emulsions, diesel fuel, lower fraction hydrocarbons, kerosene, lubricating and machine cutting oil.

**Temperature range: 50°F to 180°F.**

Lower temperatures affect priming ability and performance characteristics. Generally, nitrile performance is 10% below that of neoprene.

**3. VITON** impellers are recommended when pumping hydrocarbons, solvents and severely corrosive chemicals.

**Temperature range: 60°F to 180°F.**

Viton is not recommended for low temperature or high pressure applications.

#### 4. SANITARY NEOPRENE

impellers are used in the hygienic flexible impeller pumps for applications pumping food, beverage and pharmaceutical products.

**Temperature range: 45°F to 165°F.**

**5. NATURAL RUBBER** impellers are used in cold water applications.

**Temperature range: 22°F to 120°F.**

**6. SANITARY EPDM** impellers are used for elevated temperature hygienic applications to 185°F. EPDM is compatible with some ketone solvents.

**Temperature range: 60°F to 185°F.**

### Flexible Impeller Silhouettes and Descriptions

1	SLOTTED SHAFT PIN DRIVE	
2	THROUGH HOLE PIN DRIVE	
3	KEY DRIVE	
4	SINGLE FLAT DRIVE	
5	DOUBLE FLAT DRIVE	
6	DING DRIVE KEYWAY	
7	SPLINE DRIVE	

### Flexible Impeller Cross-Reference

ImpellerNo. Silhouette	ImpellerNo. Silhouette	ImpellerNo. Silhouette	ImpellerNo. Silhouette	ImpellerNo. Silhouette	ImpellerNo. Silhouette
331-0001 O	-0004 G	6303-0001 H	8980-0002 L	14281-0001 K	14874-0001 I
836-0001 O	4527-0001 G	-0003 H	-0003 L	-0003 K	-0003 I
-0003 O	-0003 G	6760-0003 O	-0004 L	-0004 K	-0004 I
-0008 O	4528-0001 D	7273-0001 G	-0005 L	14282-0001 M	17255-0003 D
920-0001 M	-0003 D	-0003 G	8981-0002 M	-0003 M	17370-0001 Q
-0003 M	4568-0001 K	-0004 G	-0005 M	-0004 M	17486-0001 H
-0008 M	-0003 K	7614-0002 K	8983-0002 P	14346-0002 Q	17935-0001 Q
964-0001 M	4598-0001 M	-0005 K	-0003 P	-0003 Q	17936-0001 Q
-0003 M	0003 K	8500-0005 AA	-0004 P	-0004 Q	17937-0001 Y
1133-0001 G	5606-0001 G	8600-0002 V	-0005 P	-0005 Q	17956-0001 Y
-0003 G	-0003 G	-0003 V	8984-0005 R	14609-0001 C	18018-0001 O
1210-0001 K	-0004 G	-0005 V	9200-0001 F	-0003 C	18673-0001 I
-0003 K	5616-0001 G	8713-0005 U	-0003 F	14750-0001 B	-0003 I
1414-0001 A	5915-0001 N	8840-0002 N	-0021 F	-0003 B	18786-0001 R
-0003 A	5929-0001 K	-0004 N	-0023 F	14787-0001 C	-0003 R
2999-0001 U	-0003 K	-0005 N	11979-0001 M	-0003 C	18815-0001 L
3085-0001 L	6056-0003 M	-0006 N	12104-0001 A	14792-0001 A	18838-0001 W
3398-0001 G	6174-0001 K	8963-0002 S	12326-0001 M	-0003 A	18948-0001 X
-0003 G	-0003 K	-0005 S	-0003 M	14868-0001 M	22120-0001 K

## Flexible Impeller Reference Guide

Impeller Number	Impeller Material	Type of drive	No. of blades	Dimensions		Shaft Dia.	Insert Material	Remarks
				A	B			
<b>SILHOUETTE A</b>								
1414-0001	Neoprene	4	6	1-1/4	15/32	5/16	BR	
-0003	Nitrile	4	6	1-1/4	15/32	5/16	BR	
12104-0001	Neoprene	2	6	1-1/4	15/32	5/16	BR	Onan (Use 6-32 x 5/8 Hd'l's Screw)
14792-0001	Neoprene	4	6	1-1/4	15/32	5/16	SS	
-0003	Nitrile	4	6	1-1/4	15/32	5/16	BR	
<b>SILHOUETTE B</b>								
14750-0001	Neoprene	4	8	1-1/4	15/32	5/16	BR	
-0003	Nitrile	4	8	1-1/4	15/32	5/16	BR	
<b>SILHOUETTE C</b>								
14609-0001	Neoprene	4	6	1-1/4	15/32	5/16	BR	
-0003	Nitrile	4	6	1-1/4	15/32	5/16	BR	
14787-0001	Neoprene	4	6	1-1/4	15/32	5/16	PL	Was SS Insert
-0003	Nitrile	4	6	1-1/4	15/32	5/16	PL	Was SS Insert
<b>SILHOUETTE D</b>								
4528-0001	Neoprene	1 or 2	6	1-9/16	3/4	3/8	BR	Was AL - 24
-0003	Nitrile	1 or 2	6	1-9/16	3/4	3/8	BR	Was AL - 24 - 37
17255-0003	Nitrile	—	6	1-9/16	3/4	1/4		Impeller Molded on Shaft
<b>SILHOUETTE F</b>								
9200-0001	Neoprene	4	10	1-19/32	3/4	5/16	PL	Was Brass Insert
-0003	Nitrile	4	10	1-19/32	3/4	5/16	PL	Was Brass Insert
-0021	Neoprene	4	10	1-19/32	3/4	5/16	BR	Was Brass Insert
-0023	Nitrile	4	10	1-19/32	3/4	5/16	BR	Was Brass Inser
<b>SILHOUETTE G</b>								
1133-0001	Neoprene	1 or 2	6	2	7/8	1/2	SS	
-0003	Nitrile	1 or 2	6	2	7/8	1/2	SS	
3398-0001	Neoprene	2	6	2	7/8	1/2	None	
-0003	Nitrile	2	6	2	7/8	1/2	None	
-0004	Viton	2	6	2	7/8	1/2	None	
4257-0001	Neoprene	2	6	2	7/8	5/16	None	
-0003	Nitrile	2	6	2	7/8	5/16	None	
5606-0001	Neoprene	6	6	2	7/8	1/2	SS	SS Extended Drive Cup
-0003	Nitrile	6	6	2	7/8	1/2	SS	SS Extended Drive Cup
-0004	Viton	6	6	2	7/8	1/2	SS	SS Extended Drive Cup
5616-0001	Neoprene	6	6	2	7/8	1/2	BR	Brass Extended Drive Cup
7273-0001	Neoprene	4	6	2	7/8	5/16	PL	
-0003	Nitrile	4	6	2	7/8	5/16	PL	
-0004	Viton	4	6	2	7/8	5/16	PL	
<b>SILHOUETTE H</b>								
6303-0001	Neoprene	4	6	2	7/8	5/16	PL	
-0003	Nitrile	4	6	2	7/8	5/16	PL	
17486-0001	Neoprene	6	6	2	7/8	1/2	BR	Brass Extended Drive Cup
<b>SILHOUETTE I</b>								
14874-0001	Neoprene	5	10	2	7/8	5/8	PL	
-0003	Nitrile	1 or 2	10	2	7/8	1/2	BR	Replaces 673-0001
-0004	Viton	1 or 2	10	2	7/8	1/2	BR	Replaces 673-0003
18673-0001	Neoprene	5	10	2	7/8	5/8	PL	
-0003	Nitrile	5	10	2	7/8	5/8	PL	
<b>SILHOUETTE K</b>								
1210-0001	Neoprene	7	12	2-1/4	1-1/4	5/8	BR	
-0003	Nitrile	7	12	2-1/4	1-1/4	5/8	BR	
4568-0001	Neoprene	3	12	2-1/4	1-1/4	5/8	BR	
-0003	Nitrile	3	12	2-1/4	1-1/4	5/8	BR	
5929-0001	Neoprene	6	12	2-1/4	1-1/4	1/2	BR	SS Drive Cup
-0003	Nitrile	6	12	2-1/4	1-1/4	1/2	BR	SS Drive Cup
6174-0001	Neoprene	6	12	2-1/4	1-1/4	5/8	SS	SS Drive Cup
-0003	Nitrile	6	12	2-1/4	1-1/4	5/8	SS	SS Drive Cup

**INSERT MATERIALS:** BR = Bronze • SS = Stainless Steel • PL = Epoxy Plastic



# Service & Parts Reference Guide

## Flexible Impeller Reference Guide

Impeller Number	Impeller Material	Type of drive	No. of blades	Dimensions		Shaft Dia.	Insert Material	Remarks
				A	B			
7614-0002	Neoprene	5	12	2-1/4	1-1/4	5/8	PL	Sanitary
-0005	EPDM	5	12	2-1/4	1-1/4	5/8	PL	Sanitary
14281-0001	Neoprene	5	12	2-1/4	1-1/4	5/8	PL	
-0003	Nitrile	5	12	2-1/4	1-1/4	5/8	PL	
-0004	Viton	5	12	2-1/4	1-1/4	5/8	PL	
22120-0001	Neoprene	7	12	2-1/4	2	5/8	BR	
<b>SILHOUETTE L</b>								
3085-0001	Neoprene	7	10	2-1/4	1-1/4	5/8	BR	
8980-0001	Neoprene	5	10	2-1/4	1-1/4	5/8	PL	
-0002	EPDM	5	10	2-1/4	1-1/4	5/8	PL	Sanitary
-0003	Nitrile	5	10	2-1/4	1-1/4	5/8	PL	
-0004	Viton	5	10	2-1/4	1-1/4	5/8	PL	
-0005	Neoprene	5	10	2-1/4	1-1/4	5/8	PL	Sanitary
18815-0001	Neoprene	6	10	2-1/4	1-1/4	1/2	BR	SS Drive Cup
<b>SILHOUETTE M</b>								
920-0001	Neoprene	7	8	2-9/16	2	5/8	BR	
-0003	Nitrile	7	8	2-9/16	2	5/8	BR	
-0008	Natural Rubber	7	8	2-9/16	2	5/8	BR	For Low Temp. to 27° F - Max. 120° F
964-0001	Neoprene	7	8	2-9/16	2	5/8	PL	
-0003	Nitrile	7	8	2-9/16	2	5/8	PL	
4598-0001	Neoprene	3	8	2-9/16	2	5/8	BR	
-0003	Nitrile	3	8	2-9/16	2	5/8	BR	
6056-0003	Nitrile	6	8	2-9/16	2	5/8	BR	SS Drive Cup
8981-0002	EPDM	5	8	2-9/16	2	5/8	PL	Sanitary
-0005	Neoprene	5	8	2-9/16	2	5/8	PL	Sanitary
11979-0001	Neoprene	7	8	2-9/16	1-7/16	5/8	BR	
12326-0001	Neoprene	6	8	2-9/16	2	5/8	SS	SS Drive Cup
-0003	Nitrile	6	8	2-9/16	2	5/8	SS	SS Drive Cup
14282-0001	Neoprene	5	8	2-9/16	2	5/8	PL	
-0003	Nitrile	5	8	2-9/16	2	5/8	PL	
-0004	Viton	5	8	2-9/16	2	5/8	PL	
<b>SILHOUETTE N</b>								
5915-0001	Neoprene	7	8	2-9/16	2	5/8	BR	
8840-0002	EPDM	5	8	2-9/16	2	5/8	PL	Sanitary
-0003	Nitrile	5	8	2-9/16	2	5/8	PL	
-0004	Viton	5	8	2-9/16	2	5/8	PL	
-0005	Neoprene	5	8	2-9/16	2	5/8	PL	Sanitary
<b>SILHOUETTE O</b>								
331-0001	Neoprene	7	9	3-3/4	2-1/2	1	PL	
836-0001	Neoprene	7	9	3-3/4	2-1/2	1	BR	
-0003	Nitrile	7	9	3-3/4	2-1/2	1	BR	
-0008	Natural Rubber	7	9	3-3/4	2-1/2	1	BR	
6760-0003	Nitrile	7	9	3-3/4	3-1/2	1	BR	
18018-0001	Neoprene	7	9	3-3/4	3-1/2	1	SS	SS Inserted 331-0001
<b>SILHOUETTE P</b>								
8983-0003	Nitrile	5	10	3-3/4	2-1/2	1	PL	
-0004	Viton	5	10	3-3/4	2-1/2	1	PL	
-0005	Neoprene	5	10	3-3/4	2-1/2	1	PL	Sanitary
<b>SILHOUETTE Q</b>								
14346-0002	EPDM	5	12	3-3/4	2-1/2	1	PL	Sanitary
-0003	Nitrile	5	12	3-3/4	2-1/2	1	PL	
-0004	Viton	5	12	3-3/4	2-1/2	1	PL	
-0005	Neoprene	5	12	3-3/4	2-1/2	1	PL	Sanitary
17370-0001	Neoprene	5	12	3-3/4	3-1/2	1	PL	
17935-0001	Neoprene	7	12	3-3/4	2-1/2	1	BR	
17936-0001	Neoprene	7	12	3-3/4	3-1/2	1	BR	

INSERT MATERIALS: BR = Bronze • SS = Stainless Steel • PL = Epoxy Plastic

## Flexible Impeller Reference Guide

Impeller Number	Impeller Material	Type of drive	No. of blades	Dimensions A B		Shaft Dia.	Insert Material	Remarks
<b>SILHOUETTE R</b>								
8984-0005	Neoprene	5	9	4-5/8	3-1/2	1	PL	Sanitary
18786-0001	Neoprene	5	9	4-5/8	3-1/2	1	PL	
-0003	Nitrile	5	9	4-5/8	3-1/2	1	PL	
-0004	Viton	5	9	4-5/8	3-1/2	1	PL	
<b>SILHOUETTE S</b>								
8963-0002	EPDM	5	9	4-5/8	3-1/2	1	PL	Sanitary
-0005	Neoprene	5	9	4-5/8	3-1/2	1	PL	Sanitary
<b>SILHOUETTE U</b>								
2999-0001	Neoprene	7	13	5	4	1-1/2	BR	
8713-0005	Neoprene	5	13	5	5-1/4	1-1/2	PL	Sanitary
<b>SILHOUETTE V</b>								
8600-0003	Nitrile	5	12	4-5/8	3-1/2	1	SS	
-0005	Neoprene	5	12	4-5/8	3-1/2	1	SS	Sanitary
<b>SILHOUETTE W</b>								
18838-0001	Neoprene	3	12	2-7/16	1-1/4	5/8	BR	
<b>SILHOUETTE X</b>								
18948-0001	Neoprene	3	12	2-9/16	1-5/8	5/8	BR	
<b>SILHOUETTE Y</b>								
17937-0001	Neoprene	7	10	2-9/16	2	5/8	BR	
17956-0001	Neoprene	6	10	2-9/16	2	5/8	BR	SS Drive Cup, Replaces 6056-0001
17981-0005	Neoprene	5	10	2-9/16	2	5/8	BR	Sanitary
<b>SILHOUETTE AA</b>								
8500-0005	Neoprene	5	12	5	4	1-1/2	PL	Sanitary

INSERT MATERIALS: BR = Bronze • SS = Stainless Steel • PL = Epoxy Plastic

## Jabsco Service Kits & Parts Reference Guide

MODEL NUMBER	SERVICE KIT	IMPELLER*	O-RING/ GASKET*	SEAL*	MOTOR	PUMP HEAD ASSEMBLY
777-0001	90010-0001	920-0001	890-0000	92700-0060	—	—
777-0003	90010-0003	920-0003	890-0000	92700-0060	—	—
777-9001	90118-0001	920-0001	890-0000	96080-0080	—	—
777-9003	90118-0003	920-0003	890-0000	96080-0080	—	—
777-9051	90118-0001	920-0001	2432-0000	96080-0080	—	—
1673-1001	90015-0001	1210-0001	1835-0000	92700-0060	—	—
1673-1003	90015-0003	1210-0003	1835-0000	92700-0060	—	—
1673-2001	90119-0001	1210-0001	1835-0000	96080-0080	—	—
1673-2003	90119-0003	1210-0003	1835-0000	96080-0080	—	—
1673-2051	90119-0001	1210-0001	2436-0000	96080-0080	—	—
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2620-1001	90020-0001	18673-0001	2995-0000	92700-0050	—	—
2620-1003	90020-0003	18673-0003	2995-0000	92700-0050	—	—
2760-0001	90023-0001	4528-0001	1189-0000	92700-0110	—	—
2760-0003	90023-0003	4528-0003	1189-0000	92700-0110	—	—
3010-1011	90026-1011	3398-0001	92000-0590 †	93000-0010	—	—
3010-1013	90026-1013	3398-0003	92000-0590 †	92000-0210†	—	—
3010-1014	90026-1014	3398-0004	92000-0790 †	93000-0030, 92000-0800†	—	—
3010-1021	N/A	3398-0001	92000-0590 †	93000-0010	—	—
3010-1023	N/A	3398-0003	92000-0590 †	92000-0210†	—	—
3010-1024	90026-1024	3398-0004	92000-0790 †	93000-0030, 92000-0800†	—	—
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3200-0011	90029-0001	2999-0001	3209-0000	3222-0000	—	—
4530-0001	90001-0001	4528-0001	1126-0000	4539-0000	—	—
4530-0003	90001-0003	4528-0003	1126-0000	4539-0000	—	—
4540-0001	90002-0001	4527-0001	2995-0000	4549-0000	—	—
4540-0003	90002-0003	4527-0003	2995-0000	4549-0000	—	—
4560-0001	90003-0001	4568-0001	7083-0000	3791-0000	—	—
4560-0003	90003-0003	4568-0003	1835-0000	3791-0000	—	—
4590-0001	90003-0003	4598-0001	706-0000	3791-0000	—	—
4590-0003	90004-0001	4598-0003	706-0010	3791-0000	—	—
4620-0001	90004-0003	4598-0001	706-0000	3791-0000	—	—

\* Indicates parts contained in service kit. † Indicates O-ring. Quantities required in parenthesis.



# Service & Parts Reference Guide

## Jabsco Service Kits & Parts Reference Guide

MODEL NUMBER	SERVICE KIT	IMPELLER*	O-RING/GASKET*	SEAL*	MOTOR	PUMP HEAD ASSEMBLY
4620-0003	90004-0001	4598-0003	706-0010	3791-0000	—	—
4720-0003	90004-0003	6174-0003	2876-0000	92700-0520	18735-0000	4730-0003
6050-0003	90058-0003	6056-0003	890-0000	92700-0080	18736-0000	6056-0003
6360-1001	90061-0001	6303-0001	1985-0010	93000-0100	98012-0020	7440-1001
6400-0004	90062-0001	836-0001	816-0000	6407-0010	—	—
6400-0051	90062-0001	836-0001	816-0000	6407-0010	—	—
6850-0003	90058-0003	6056-0003	3101-0000	92700-0080	97030-0050	6853-0003
8860-0001	90092-0007	14750-0001	7828-0000	93000-0100	98012-0020	9040-0001
11810-0003	90105-0003	5929-0003	11816-0000	92700-0420	18739-0000	11818-0003
11860-0005	90118-0003	920-0003	890-0000	96080-0080	—	—
11870-0005	90062-0003	836-0003	816-0000	6407-0010	—	—
12290-0001	90126-0002	7273-0001	12558-0000	1040-0000	18740-0000	12590-0011
12290-0003	90126-0013	7273-0003	12558-0000	1040-0000	18740-0000	12590-0003
12290-0004	90126-0004	7273-0004	12558-0000	1040-0001	18740-0000	12590-0021
12290-0271	90126-0002	7273-0001	12558-0000	1040-0000	18742-0000	12590-0011
12290-0274	90126-0004	7273-0004	12558-0000	1040-0001	18742-0000	12590-0021
12310-0001	N/A	14792-0001	92000-0750 (1)†	1040-0000	9195-0004	12377-0001
12310-0003	90158-0033	14792-0003	92000-0750 (1)†	1040-0000	9195-0004	—
12460-0011	N/A	14750-0001	92000-0750 (1)†	1040-0000	98012-0020	12317-0000
12510-0001	90106-0001	9200-0001	9156-0010	1040-0000	18740-0000	9130-0001
12510-0003	90106-0013	9200-0003	9156-0010	1040-0000	18740-0000	9130-0003
12510-0271	90106-0001	9200-0001	9156-0010	1040-0000	18742-0000	9130-0003
12520-1001	90061-0002	7273-0001	1985-0011	93000-0100	18740-0000	9190-1001
12520-1003	90061-0023	7273-0003	1985-0011	93000-0100	18740-0000	9190-1003
12520-1004	90061-0004	7273-0004	1985-0011	93000-0130	18740-0000	—
12520-1271	90061-0002	7273-0001	1985-0011	93000-0100	18742-0000	9190-1001
12520-1273	90061-0023	7273-0003	1985-0011	93000-0100	18742-0000	9190-1003
12520-1274	90061-0004	7273-0004	1985-0011	93000-0130	18742-0000	—
12560-0001	90126-0001	6303-0001	12558-0000	1040-0000	98012-0020	12590-0001
16360-1003	90061-0003	6303-0003	1985-0000	93000-0100	18753-0050	7440-0003
16370-1003	90061-0003	6303-0003	1985-0000	93000-0100	18753-0052	7440-0003
16400-3270	NA	43990-0003	NA	NA	—	—
16400-3350	NA	43990-0003	NA	NA	—	—
16400-3470	NA	43990-0003	NA	NA	—	—
16410-3270	NA	43990-0004	NA	NA	—	—
16410-3350	NA	43990-0004	NA	NA	—	—
16410-3470	NA	43990-0004	NA	NA	—	—
16510-3270	NA	16405-1003	NA	NA	—	—
16510-3350	NA	16405-1003	NA	NA	—	—
16510-3470	NA	16405-1003	NA	NA	—	—
16520-3370	NA	16405-1004	NA	NA	—	—
16520-3350	NA	16405-1004	NA	NA	—	—
16520-3470	NA	16405-1004	NA	NA	—	—
17430-0003	NA	14281-0003	92000-0310 (2)†	96080-0280	93004-1850	17438-0003
17640-2001	NA	18702-2000	18732-0000 †	18247-1000	93004-2618	NA
17640-2007	NA	18703-2000	18732-0000 †	18247-1000	93004-2616	NA
17640-2013	NA	18704-2000	18732-0000 †	18247-1000	93004-2617	NA
18330-0000	90254-0003	6760-0003	816-0000	96080-0374	—	—
18370-0000	90254-0001	17936-0001	816-0000	96080-0374	—	—
18510-0000	NA	18515-0000	18516-0000	1040-0001	18517-0000	NA
18510-0010	NA	18526-0000	18516-0000	96080-0552	NA	NA
23540-1200	90388-0000	NA	18753-0399 †	18753-0400	18753-0402	NA
23540-1300	90388-0000	NA	18753-0399 †	18753-0400	18753-0403	NA
23550-1300	90397-0000	NA	18753-0416 †	18753-0417	18753-0420	NA
23650-0500	NA	18573-0304	NA	NA	—	—
23650-1000	NA	18753-0304	NA	NA	—	—
30510-SERIES	NA	14281-0001	18753-0261 (2)†	18753-0233	18753-0	30510-2XXX
		14281-0003	18753-0262 (2)†	18753-0234		30510-3XXX
		14281-0004	—	18753-0241		NA
		7614-0002	—	18753-0242		NA
		8980-0001	—	18753-0243		NA
		8980-0002	—	18753-0244		NA
		8980-0003	—	—		—
		8980-0004	—	—		—

\* Indicates parts contained in service kit. † Indicates O-ring. Quantities required in parenthesis.



# Service & Parts Reference Guide

## Jabsco Service Kits & Parts Reference Guide

MODEL NUMBER	SERVICE KIT	IMPELLER*	O-RING/ GASKET*	SEAL*	MOTOR	PUMP HEAD ASSEMBLY
30520-SERIES	NA	14282-0001	18753-0265 (2)†	18753-0235	18753-0339	30530-2XXX
		14282-0003	18753-0266 (2)†	18753-0236		
		14282-0004	—	18753-0245		
		8981-0002	—	18753-0246		
		8840-0002	—	18753-0247		
		8840-0004	—	18753-0248		
		8840-0005	—	—		
		8840-0006	—	—		
30530-SERIES	NA	14346-0002	18753-0267 (2)†	18753-0237	18753-0220	
		14346-0003	18753-0268 (2)†	18753-0238		
		14346-0004	—	18753-0239		
		14346-0005	—	18753-0240		
		8983-0002	—	18753-0249		
		8983-0003	—	18753-0250		
		8983-0004	—	18753-0251		
		8983-0005	—	18753-0252		
30540-SERIES	NA	18786-0001	18753-0267 (2)†	18753-0237		
		18786-0003	18753-0268 (2)†	18753-0238		
		8963-0002	—	18753-0239		
		8600-0005	—	18753-0253		
		8600-0002	—	18753-0254		
		—	—	18753-0255		
		—	—	18753-0256		
		—	—	—		
30550-SERIES	NA	7614-0002	18753-0261 (2)†	18753-0357	18753-0219	30550-2XXX
		7614-0005	—	18753-0358		30550-3XXX
		8980-0002	—	—		
		8980-0005	—	—		
30560-SERIES	NA	8981-0002	18753-0263 (2)†	18753-0235	18753-0339	30560-2XXX
		8981-0005	—	18753-0245		30560-3XXX
30570-SERIES	NA	14346-0002	18753-0265 (2)†	18753-0249	18753-0220	30570-2XXX
		14346-0005	—	18753-0371		30570-3XXX
		8983-0002	—	—		
		8983-0005	—	—		
30580-SERIES	NA	8963-0002	18753-0267 (2)†	18753-0253		
		8984-0005	—	18753-0376		
		8600-0005	—	—		
		8600-0002	—	—		
45710-0000	90200-0000	NA	18753-0071	93000-0100	18753-0050	NA
45710-1000	90200-0000	NA	18753-0071	93000-0100	18753-0077	NA
45700-0000	90200-0000	NA	18753-0071	93000-0100	18753-0082	NA

\* Indicates parts contained in service kit. † Indicates O-ring. Quantities required in parenthesis.

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