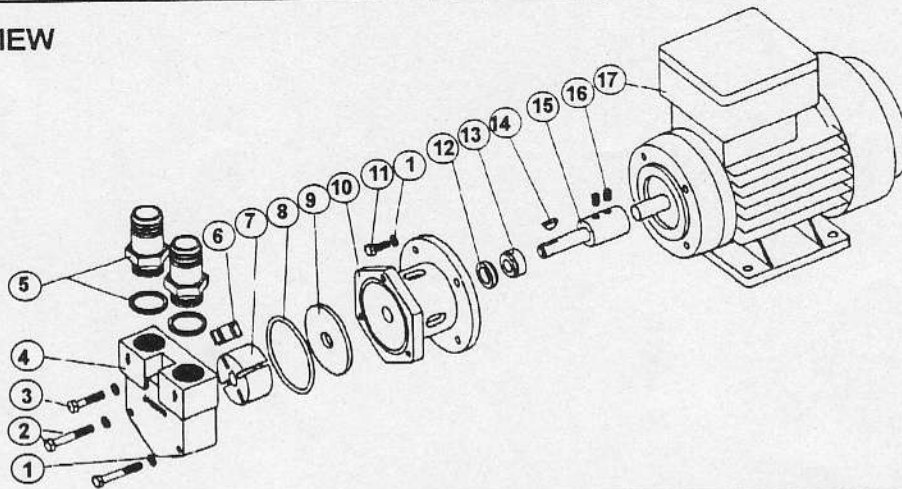


EXPLODED VIEW



Key	Description	Qty	Part No.
1	Spring Washer	7	X3081-091C
2	Bolt	2	X3000-191A
3	Bolt	1	X3000-186A
4	Body	1	23544-2000
5	Hose Adaptor Kit	1	23543-1100B
6	Vane *	4	23183-0010
7	Rotor	1	23542-0010
8	"O" Ring *	1	X4020-264A
9	Backplate	1	23546-0000
10	Adaptor	1	23841-0000
11	Screw	4	X3001-180C
12	Counterface *	1	SP6080-0409
13	Mechanical Seal *	1	SP6080-0408
14	Key	1	SP1402-0304
15	Shaft Extension	1	23847-0000
16	Set Screw	4	X3009-176A
17	Motor	1	See Chart

Service Kit SK403-0000 contains parts marked *

Head Kit contains all parts except key 17

AC CLOSE COUPLED MOTOR PUMP UNITS

Model No.	Motor
23840-2200	SP8012-0199 1370 rpm : 1ph : 50 Hz : IP55
23840-2400	SP8012-0200 2850 rpm : 1ph : 50 Hz : IP55

AC HEAD KITS

Model No.	Ports
23840-2000	3/4" BSP
23840-1000	25mm Hose Adaptors

OPTIONAL EXTRAS

Part No.	Description
23525-0050B	By Pass Relief Valve
23523-0000B	Trigger Nozzle
23543-1100B	25mm Port Adaptor Kit
23739-0000B	Foot Valve
23733-0000	Strainer

INSTALLATION DRAWING

