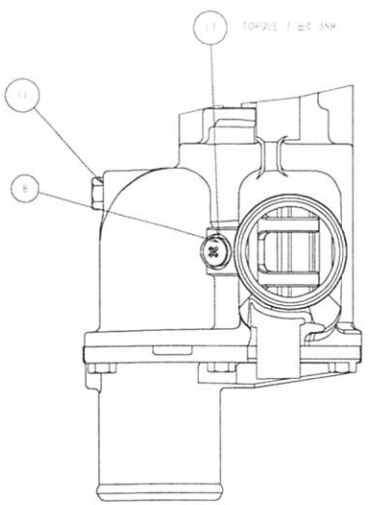
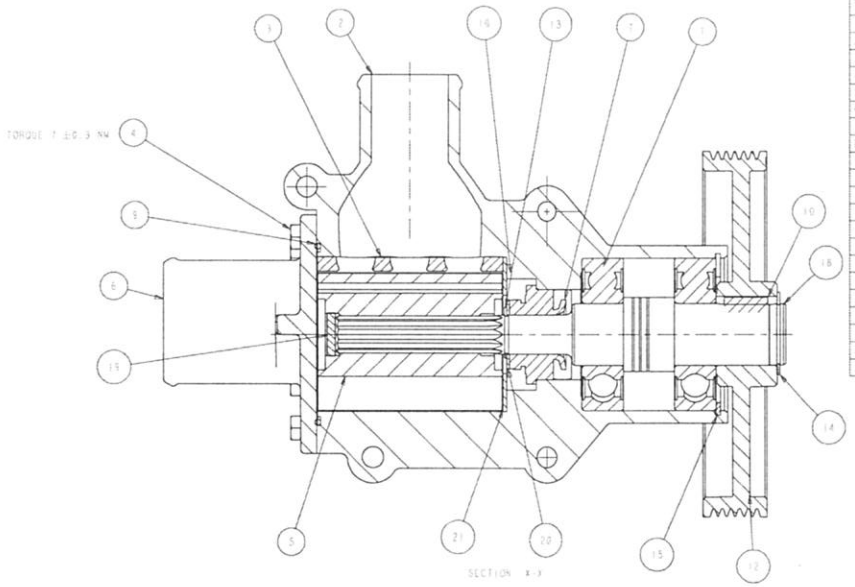
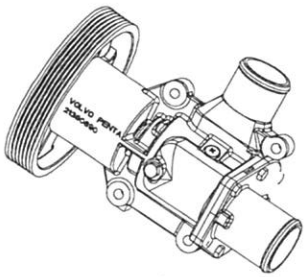
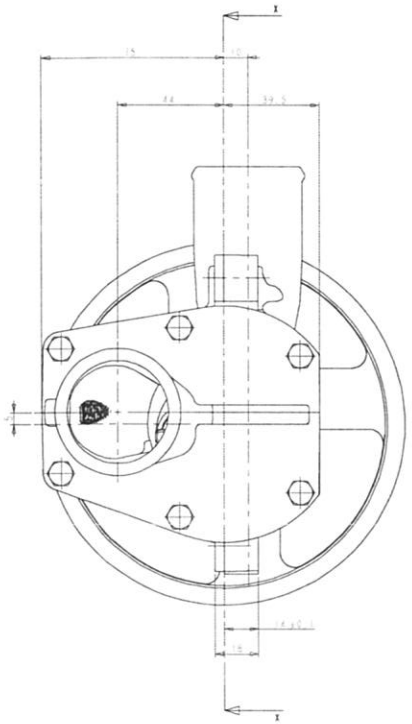
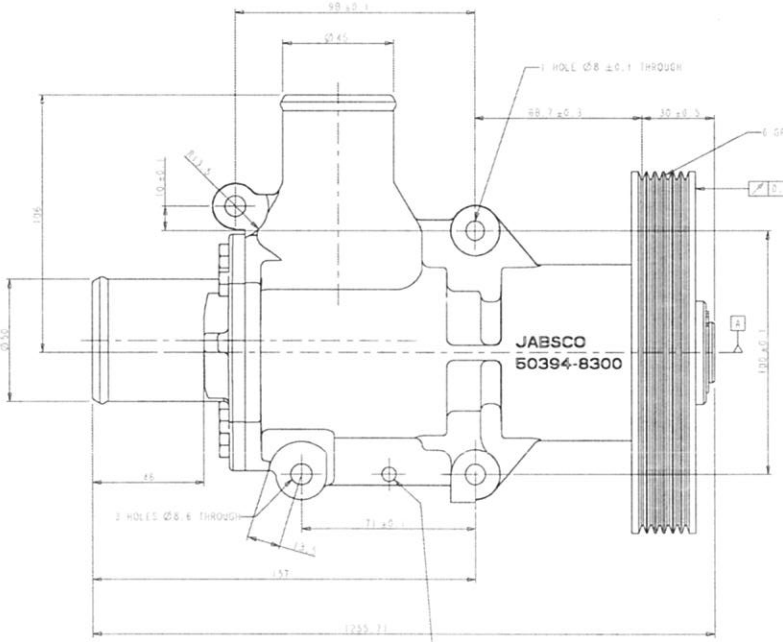


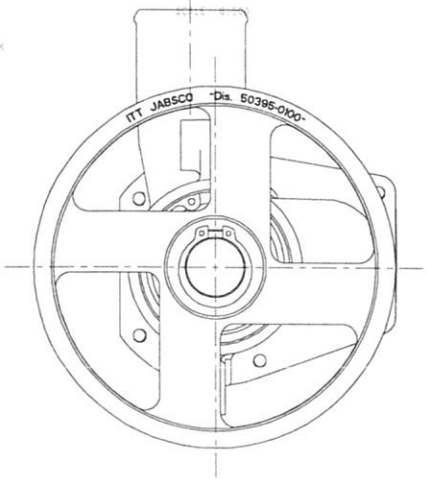


KEY	DESCRIPTION	PART NUMBER	QTY	VP NUMBER	MATERIAL
1	BEARING - BALL	92600-0518	2	3583610	
2	BODY	50394-1300	1	21409059	CC491K BS EN 982
3	CAM 120 PUMP (1.1)	50392-0100	1	3583908	BRASS C7122 BS2872
4	HEX HEAD SCREW M6 x 12 LG.	X3001-178F	6	3583604	STAINLESS STEEL
5	IMPELLER	17018-0121	1	3819486	NEOPRENE
6	INLET PORT / END COVER	50396-1000	1	3583600	CC491K BS EN1982
7	MECHANICAL SEAL	SP6980-0469	1	3583609	STAINLESS STEEL, NITRILE, CERAMIC
8	O RING 11.6 x 6.1	X4020-106A	1	3583614	NITRILE
9	O RING	V5251-052	1	3583611	NITRILE
10	PARALLEL KEY	X4000-130A	1	888388	KEY STEEL
11	PLUG - 1/8" NPT	X5070-018	1	180759	BRASS
12	PULLEY	50395-0100	1	3583599	ALUMINIUM LM25-TF BS1490
13	RETAINING RING	SP1700-62	1	809644	STAINLESS STEEL
14	RETAINING RING	SP1700-98	1	804709	CARBON STEEL
15	RETAINING RING	SP1701-244	1	825735	CARBON STEEL
16	ROLL PIN	SP3100-10	1	888387	STAINLESS STEEL
17	SCREW M6 x 10 LONG	X3003-176F	1	3583605	STAINLESS STEEL
18	SHAFT 120 PUMP	50397-0100	1	21360888	STEEL No. 1.4462 TO EN10088-3
19	SPLINE SEAL	4345	1	804781	NEOPRENE
20	SUPPORT WASHER	28706-0000	1	886386	1.4404 TO BS EN 10088-3
21	WEARPLATE	14156	1	807585	BRASS C7108









VOLVO MODEL NUMBER 21360880

ISSUE	ECN No.	DATE
3	00545272	12.10.05
2	01447/0000	4.10.05

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UNLESS OTHERWISE STATED DIMENSIONS ARE IN MM
TOLERANCES UNLESS OTHERWISE STATED ARE:-
DECIMALS
2 PL ±
3 PL ±
4 PL ±
ANGULAR ±

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SCALE 1.000
DRAWN B.N. STOCK 13/05/09
CHKD/APPD D.McATEER 4.10.05

MATERIAL ----
TITLE INSTALLATION / ASSEMBLY
DRAWING NO. 50390-1201
SIZE A1