

APPLICATION DATA

- MAX INPUT SHAFT TORQUE (lbft) 380
- MAX SHAFT RADIAL LOAD (lb) 1400
- MAX SOFT PARTICLE DIA (in) 0.8
- DISPLACEMENT (cubic in/rev) 39
- DISPLACEMENT (US gals/100revs) 16.9

PHYSICAL DATA

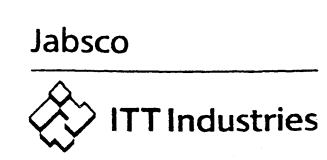
- PUMP WEIGHT HY~LINE (lb) 134
- PUMP WEIGHT ULTIMA (lb) 153
- OIL CAPACITY (cubic in) 79.3
- HOLD UP VOLUME (cubic in) 70

TIGHTENING TORQUES (lbft)

- END COVER BOLTS 15
- ROTOR RETAINER SCREWS (HY~LINE) 74
- ROTOR CASE SCREWS 15
- GEAR COVER SCREWS 8
- GEAR NUTS 110
- ROTOR TIE ROD NUTS (ULTIMA) 90

ROTOR CLEARANCES (in)

- FRONT, ROTOR TO END COVER .006
- RADIAL, ROTOR TO ROTOR CASE .008
- MESH, LOBE TO LOBE - MIN .008



USA Jabsco
 1485 Dale Way
 Costa Mesa
 CA 92628-2158
 Tel: +1 714 545 8251
 Fax: +1 714 957 0609

UK Jabsco
 Bingley Road
 Hoddesdon
 Hertfordshire, EN11 0BU
 Tel: +44 (0) 1992 450 145
 Fax: +44 (0) 1992 467 132

GERMANY Jabsco GmbH
 Oststraße 28
 22844 Norderstedt
 Tel: +49 (0) 40 53 53 73 0
 Fax: +49 (0) 40 53 53 73 11